

Options and Evaluations for Silica Removal City of Longview Water Supply System

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AGENDA

- ✓ History of Changing a Water Supply Source
 - ✓ Surface Water to Groundwater – 12 MGD
- ✓ Impacts to the Community
- ✓ Planning for the Next Future
- ✓ Silica Treatment Options

Why Change the Water Supply ?

Circa 2009/10

- ✓ Summer water demand exceeded plant capacity
- ✓ Increased supply needed for future growth
- ✓ Cowlitz River sediment was increasing and problematic
- ✓ USACE Retention Structure began overflowing in 2006
- ✓ By 2008, Cowlitz reached sediment level predicted for 2039
- ✓ Vintage Fishers Lane WTP was failing
- ✓ Non-compliant intake structure needed regulatory upgrade



Fishers Lane Water Treatment Plant

Deteriorated plant:

- ✓ Constructed 1946; 60+ years old
- ✓ Failing concrete basins
- ✓ Multiple catastrophich filter failures
- ✓ Substantial repair / replacement needed



Spalling of Water Holding Structures



Ice formed outside Water Holding Structures (from leaks)

Intake issues

- ✓ In danger of running dry
- ✓ Frequent dredging required
- ✓ Did not meet fish code
- ✓ Pacific Smelt listed threatened (2010)
- ✓ Rigorous permitting process ahead



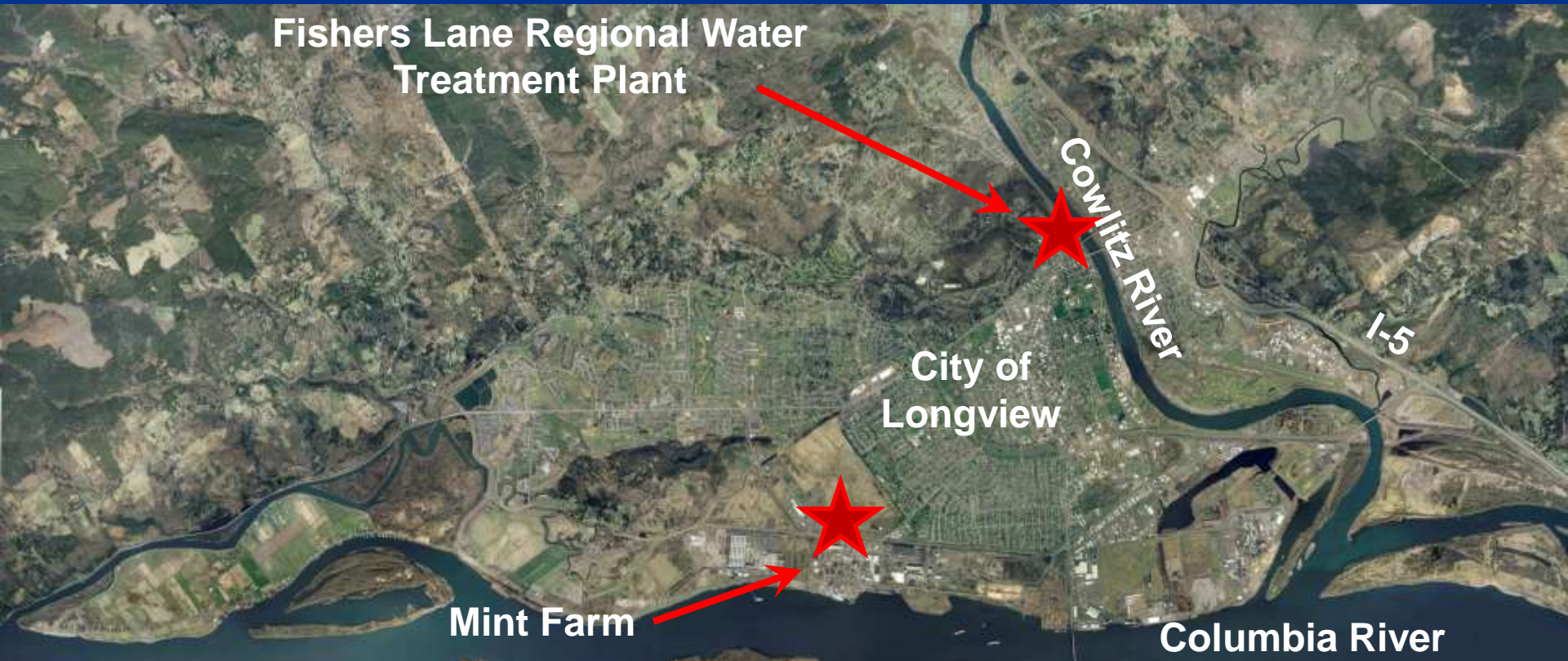
Cowlitz River Intake at Fishers Ln.



May-2015

Supply Change

January 31, 2013

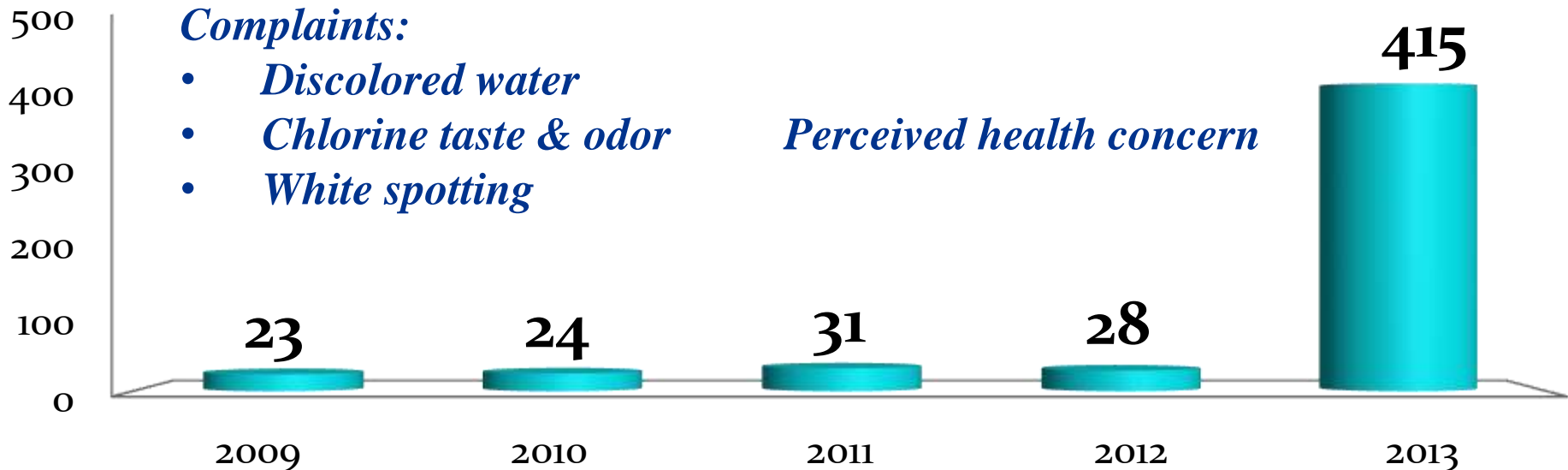


Water Quality Complaints

- ✓ Complaints began 3 mo. after start-up
- ✓ Zero CL2 in areas of cast iron mains

Immediate City response:

- Spot flush → Area flush
- Coliform testing (no “hits”)
- WQ testing (SMCL’s exceeded)
- Emergency declaration



Water Quality Complaints

THE DAILY NEWS



*Longview's Tap Water Residue
is Here to Stay*

facebook

Citizens Against
Longview's New Water Supply
1,644 likes

JACOBS



Discolored Water Photos from Facebook Page



- Threats of class action lawsuits
- Fears of falling real estate values



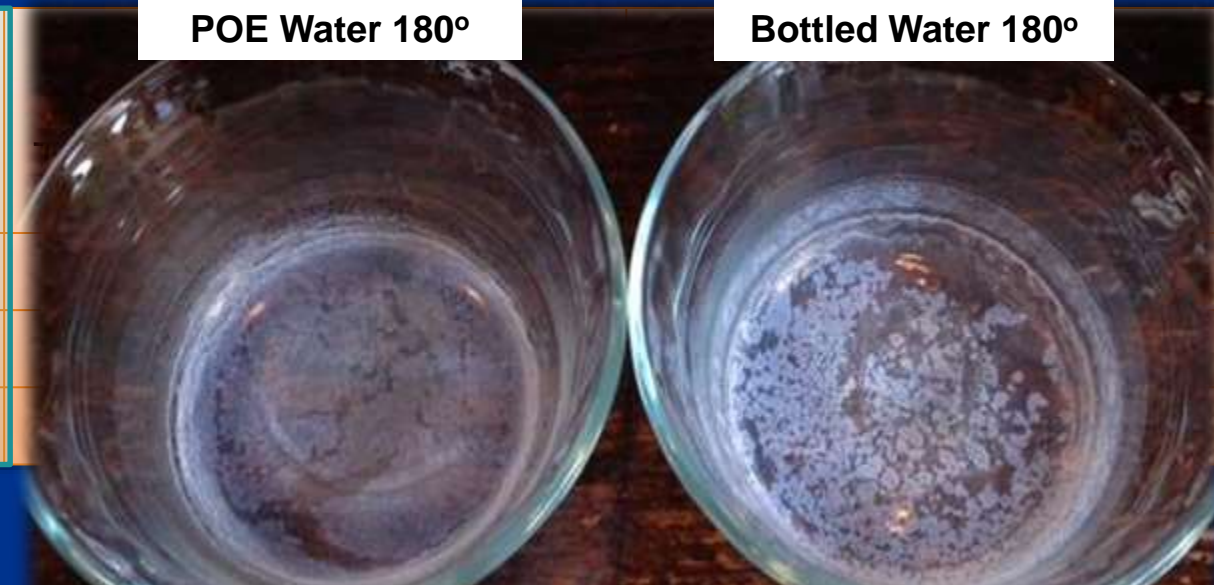
Changes in pipe scale due to source water switch



NOW – What is that Stuff in the Water?

- ✓ What is causing the white spotting?
 - ✓ Hardness?
 - ✓ Silica?
 - ✓ Other evaporative solids?

	Silica (mg/L SiO ₂)
Surface Water	24
Ground Water	50-60
Bottled Water	85



Silica Evaporation Trials – Groundwater vs Bottled

Conclusion - Silica

- ✓ Primary cause of spotting is naturally occurring silica
 - Appears to etch surfaces if allowed to evaporate
- ✓ Aesthetic issue not experienced equally; varies with:
 - Type and age of glassware or surface
 - Amount of hand washing and hand drying
 - Dishwasher use, settings, detergents and rinse aids
 - Evaporation plus heat is most problematic
- ✓ Softening not likely to make significant improvement
- ✓ Silica removal very complex and expensive

Activities Since 2014

- ✓ 2014 – 2015 Community Developed Options Plan
 - ✓ Survey Results Satisfaction Rating
 - ✓ Longview --- 4.3 out of a possible 10
 - ✓ BHWSD --- 4.9 out of a possible 10

- ✓ 2016 - 2017 Assessed Opportunity for Ranney Collector Wells along Cowlitz River (return to original source)

- ✓ 2017 - 2018 Determine Options for Silica Removal and implement Dissolved Oxygen treatment

Water Characterization

Mint Farm Raw Water

Total Metals Analysis

Barium	µg/L	13.6
Boron	µg/L	<100 U
Calcium	µg/L	33,000
Iron	µg/L	957
Magnesium	µg/L	9,140
Manganese	µg/L	630
Potassium	µg/L	3,960
Silica	µg/L	56,900
Sodium	µg/L	11,700
Strontium	µg/L	93.2
Hardness, Ca	mg/L as CaCO ₃	82.4
Hardness, Mg	mg/L as CaCO ₃	37.6
Hardness, total	mg/L as CaCO ₃	120

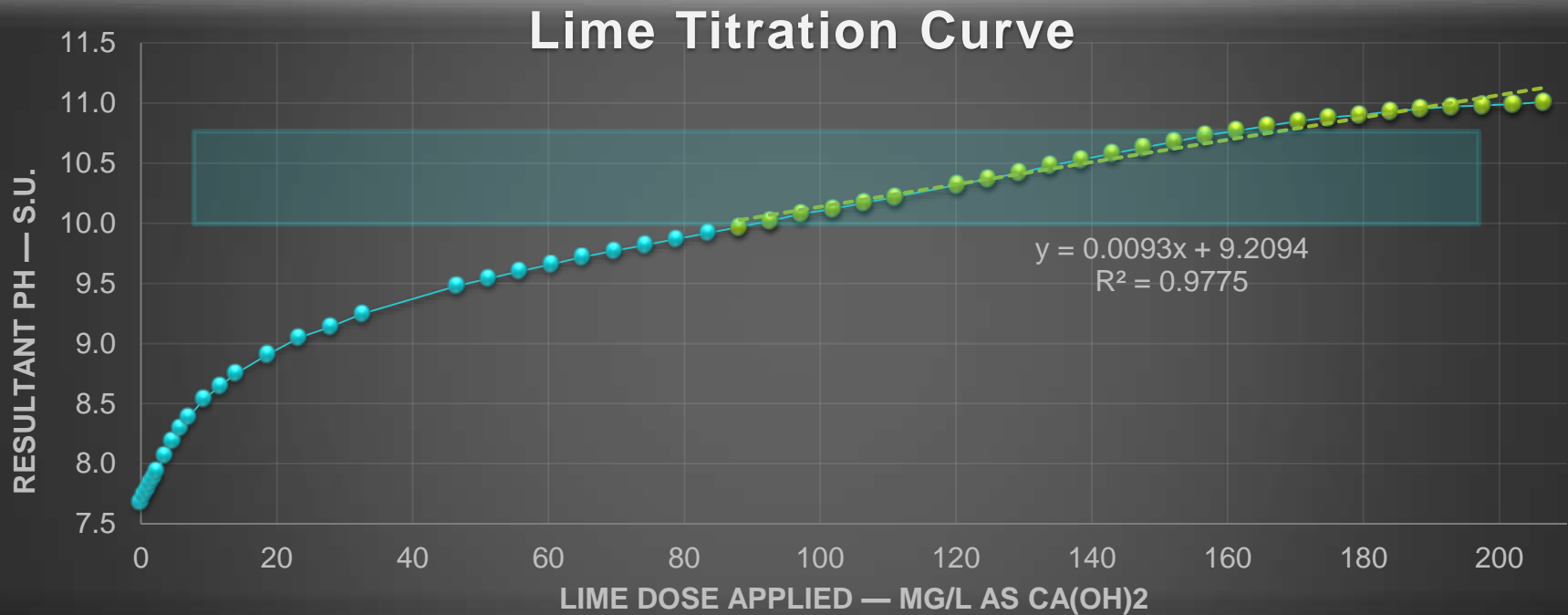
General Chemistry Analysis

Alkalinity, total	mg/L as CaCO ₃	47.3
Alkalinity, bicarbonate	mg/L as CaCO ₃	<5.00 U
pH	Units	7.45
Turbidity	NTU	3.78
Conductivity	µS/cm	296
Total Dissolved Solids	mg/L	211
Ammonia	mg/L-N	0.16
Nitrate	mg/L-N	<0.010 U
Nitrite	mg/L-N	<0.010 U
TKN	mg/L-N	0.52
Chloride	mg/L	28.4
Sulfate	mg/L	1.08
Fluoride	mg/L	<0.20 U
TOC	mg/L	1.52
Reactive Silica	mg/L	59.0

Silica Removal Options Evaluated

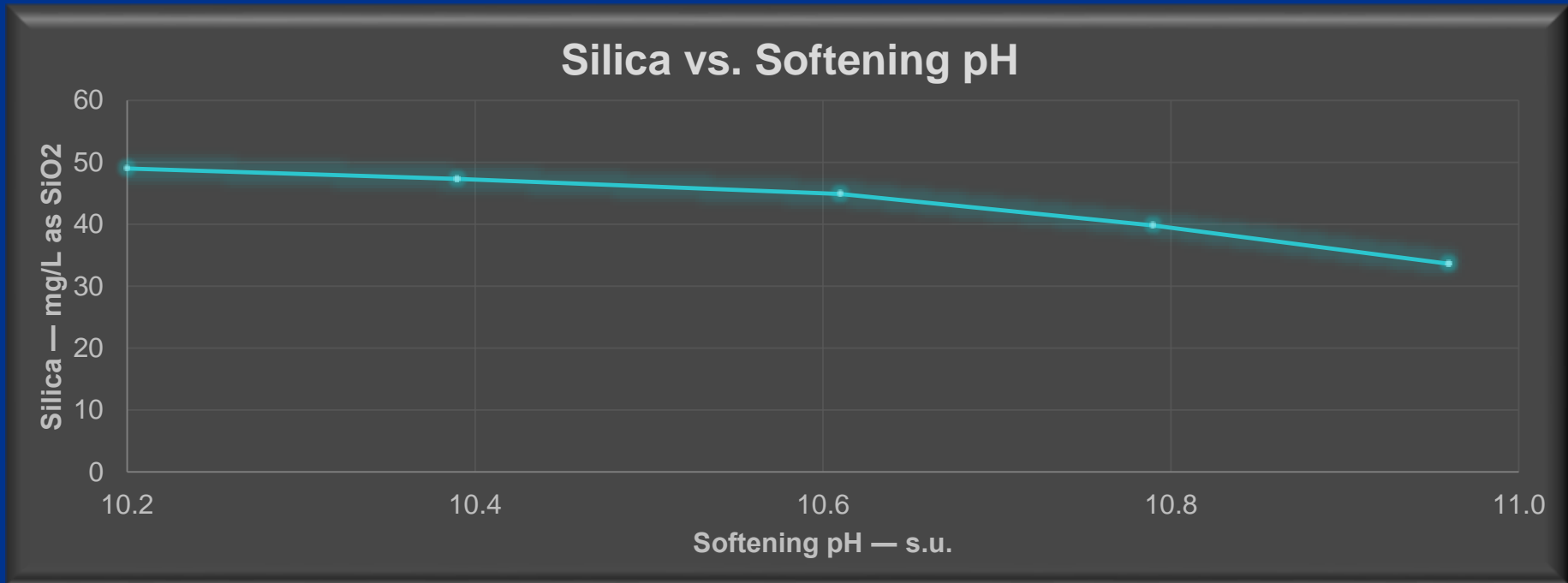
- ✓ Lime Softening
- ✓ Sodium Aluminate
- ✓ Reverse Osmosis
- ✓ Electrocoagulation

Lime Softening (to increase pH)



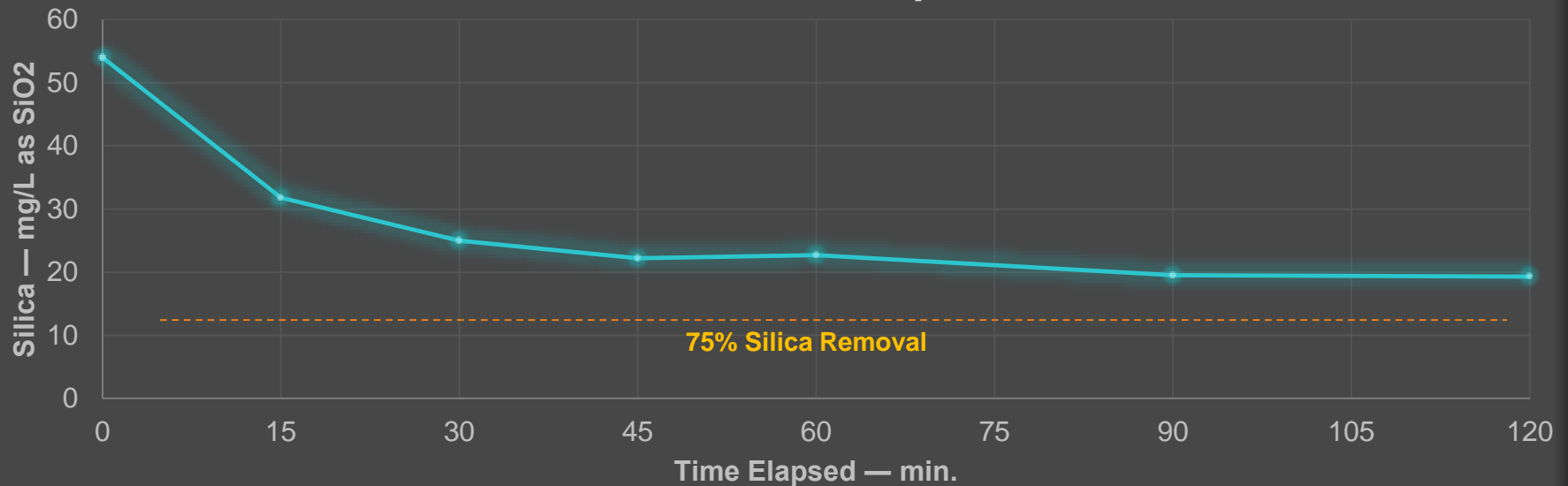
75 mg/L CO₂ needed for recarbonation to pH 7.8
Final Hardness 82 mg/L as CaCO₃

Silica Removal with Lime Softening Only (No Magnesium Chloride Addition)



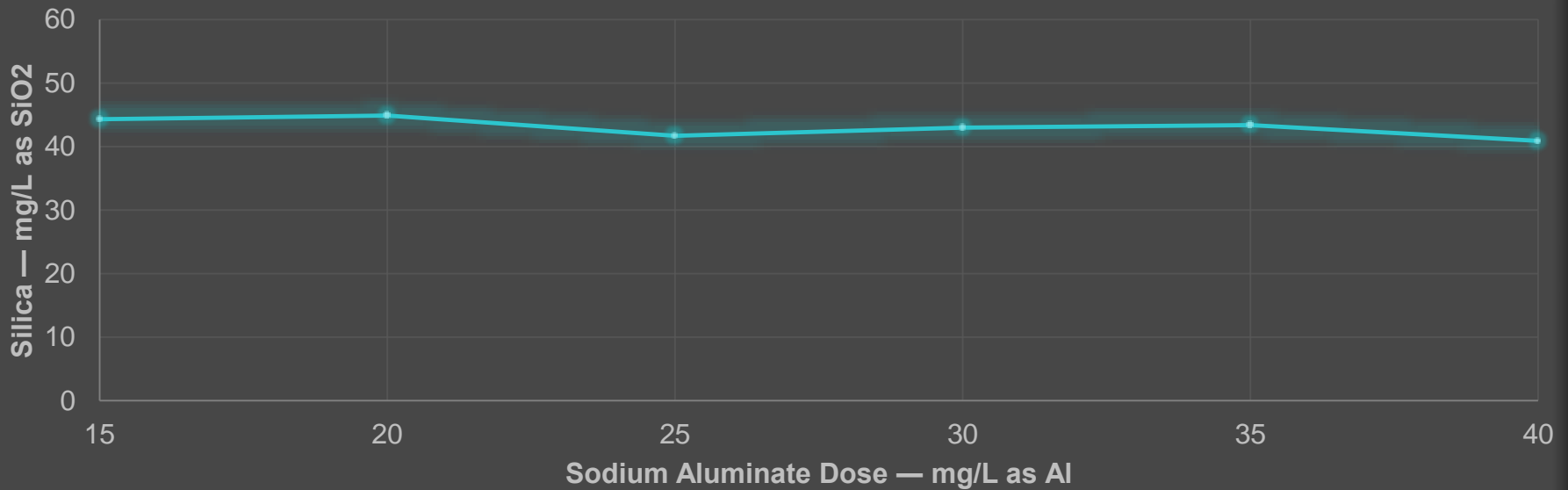
Reaction Time for Silica Reduction (Lime Softening at pH 11 & Magnesium Chloride at 50mg/L)

Silica Reduction vs. Elapsed Time



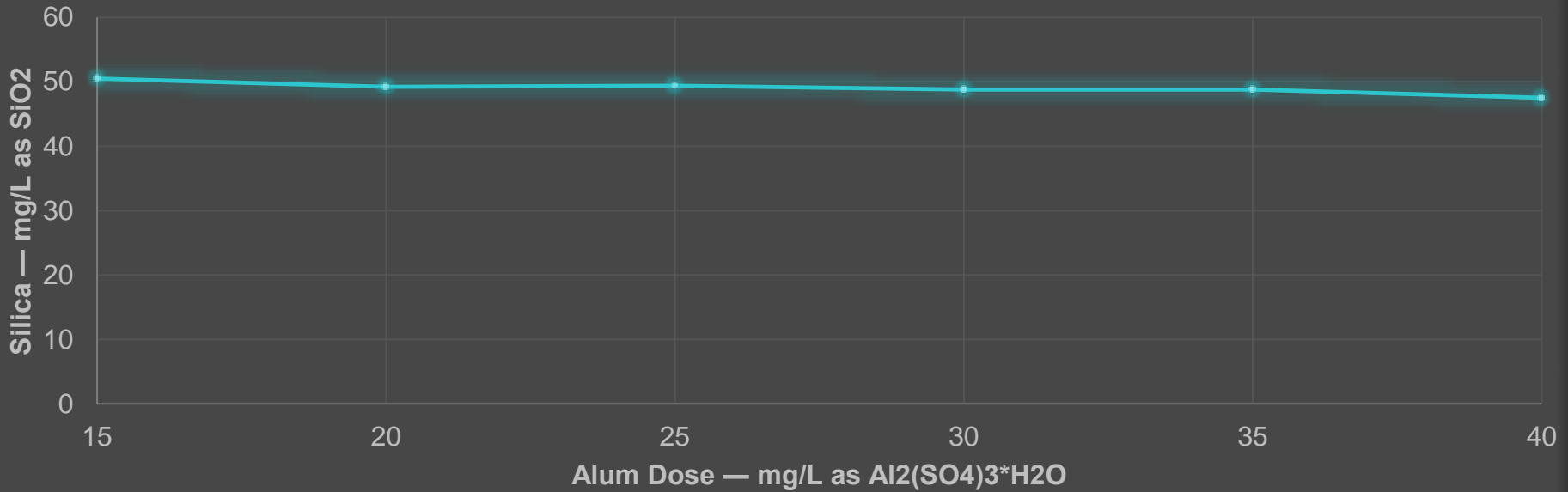
Sodium Aluminate without pH Adjustment

Silica Reduction vs. Sodium Aluminate Dose



Alum without pH Adjustment

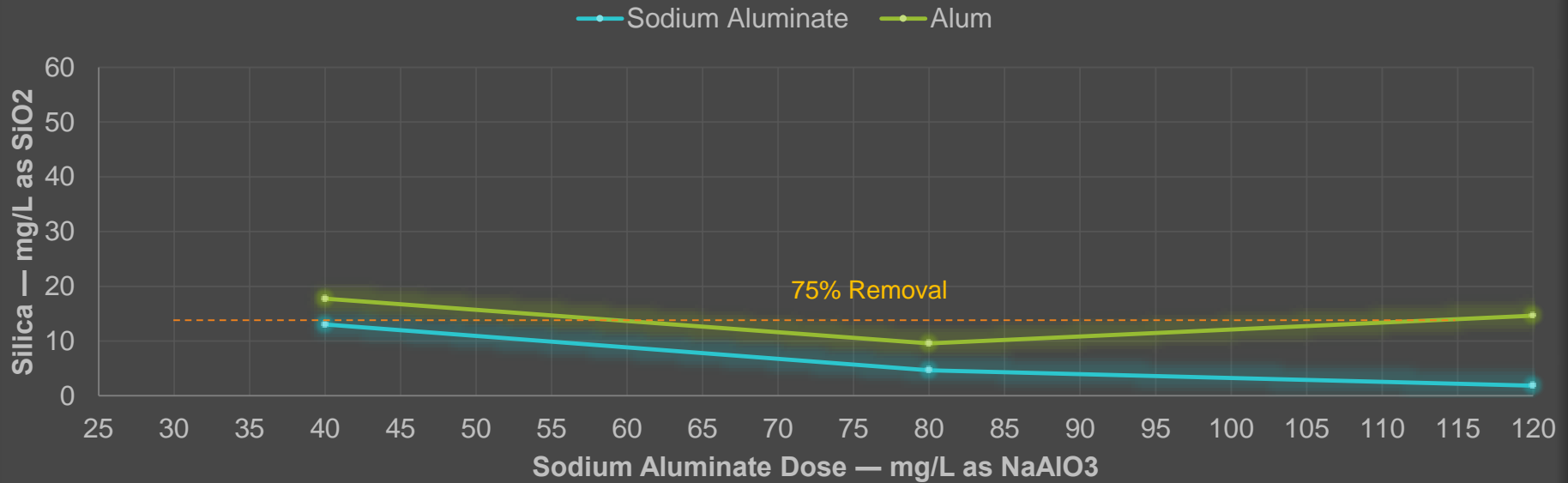
Silica Reduction vs. Alum Dose



Sodium Aluminate or Alum Dose

pH Maintained between 8.0 and 8.2

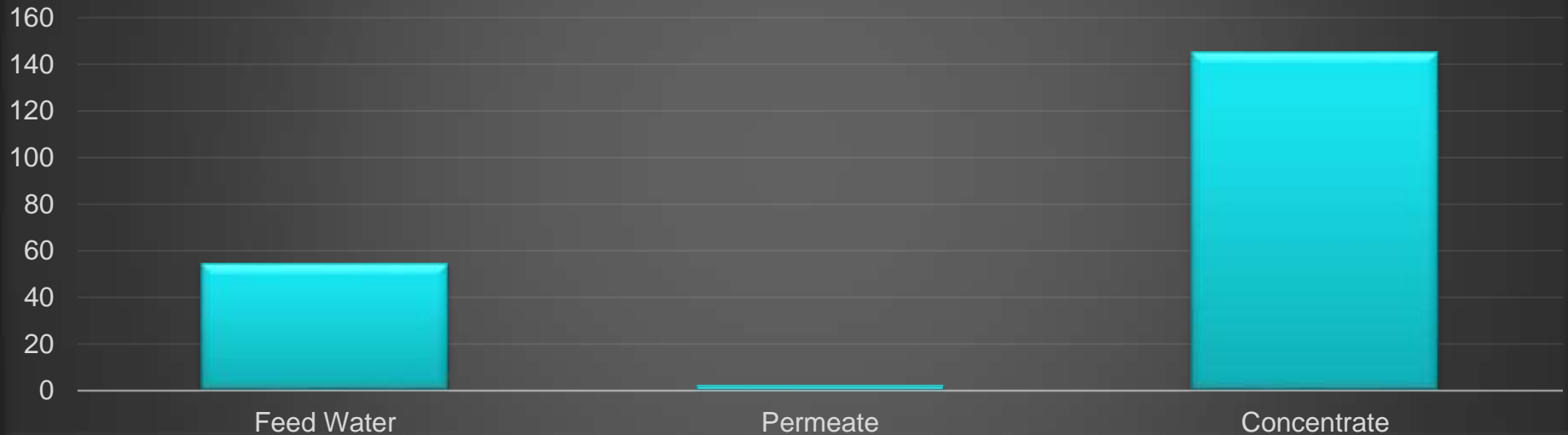
Silica Reduction vs. Sodium Aluminate or Alum Dose



RO Removal of Silica

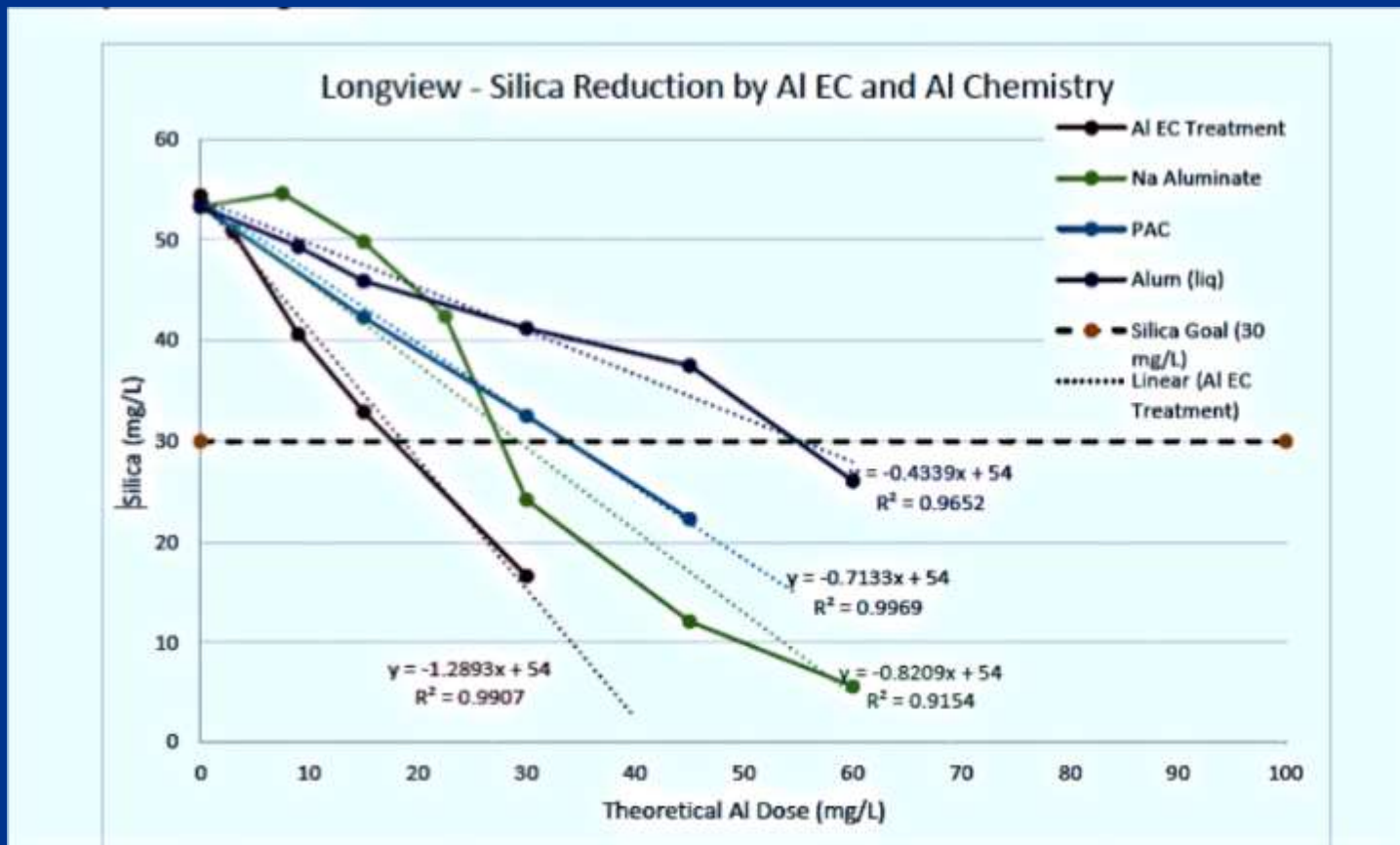
Would allow 20% to 25% Blend of Feed Water with Permeate

RO Silica Results 61% Permeate Recovery, 39% Concentrate



Electrocoagulation Results

(Al to $\text{Al}(\text{SO}_4)_3 \cdot \text{H}_2\text{O}$ multiplier is 13.8)



Capital and O&M Costs

12 MGD

	RO	Lime	NaAl	EC+Al
Power	\$328,500	\$15,549	\$5,037	\$76,650
Labor	\$80,000	\$80,000	\$80,000	\$80,000
Chem & Consumables	\$11,103	\$417,341	\$341,275	\$3,960,980
R.O. Replacement	\$440,000			
O&M	\$859,603	\$512,890	\$426,312	\$4,117,630
Capital	\$29,500,000	\$8,900,000	\$8,300,000	\$10,100,000
pmt 4%	\$2,170,661	\$654,877	\$610,728	\$743,175
\$/ERU/MO	\$9.02	\$3.48	\$3.09	\$14.47

City's Current Choices:

- ✓ **Implement Dissolved Oxygen Treatment**
- ✓ **Review Need for Silica Removal at a Later Date**

PRESENTATION END