PNWS-AWWA | Spring Conference

Cherry Picking Pump Stations Consolidating Assets for Operational Flexibility

Presented by: Doug Lane, PE, WDM4 | City of Bellevue Nathan Rostad, PE, PMP | Murraysmith

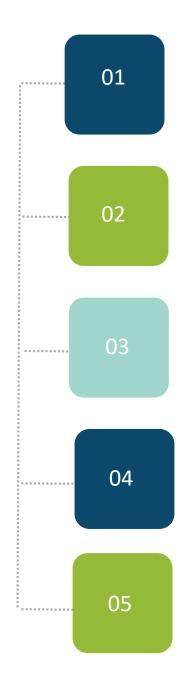












Introduction & Overview

Existing System Operation

Asset Consolidation Feasibility

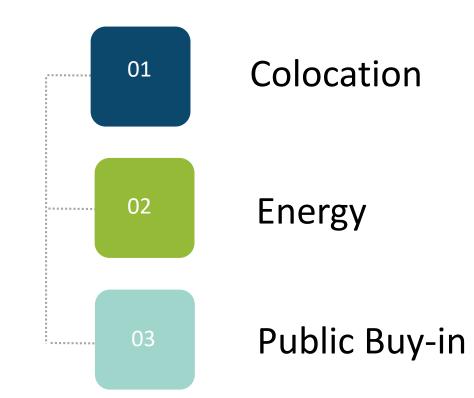
Design Highlights

Q&A



2

Three Efficiencies



3

Introduction & Overview



Project Team

Owner	City of Bellevue
Prime Consultant	Murraysmith, Inc.
Structural Engineer	Peterson Structural Engineers, Inc.
Electrical Engineer	R&W Engineering , Inc.
Instrumentation & Controls	S&B, Inc.
Geotechnical Engineer	HWA Geosciences, Inc.
Landscape Design	RVLA, Inc.
Acoustic Engineer	JGL Acoustics, Inc.
Public Outreach	Envirolssues

Introduction















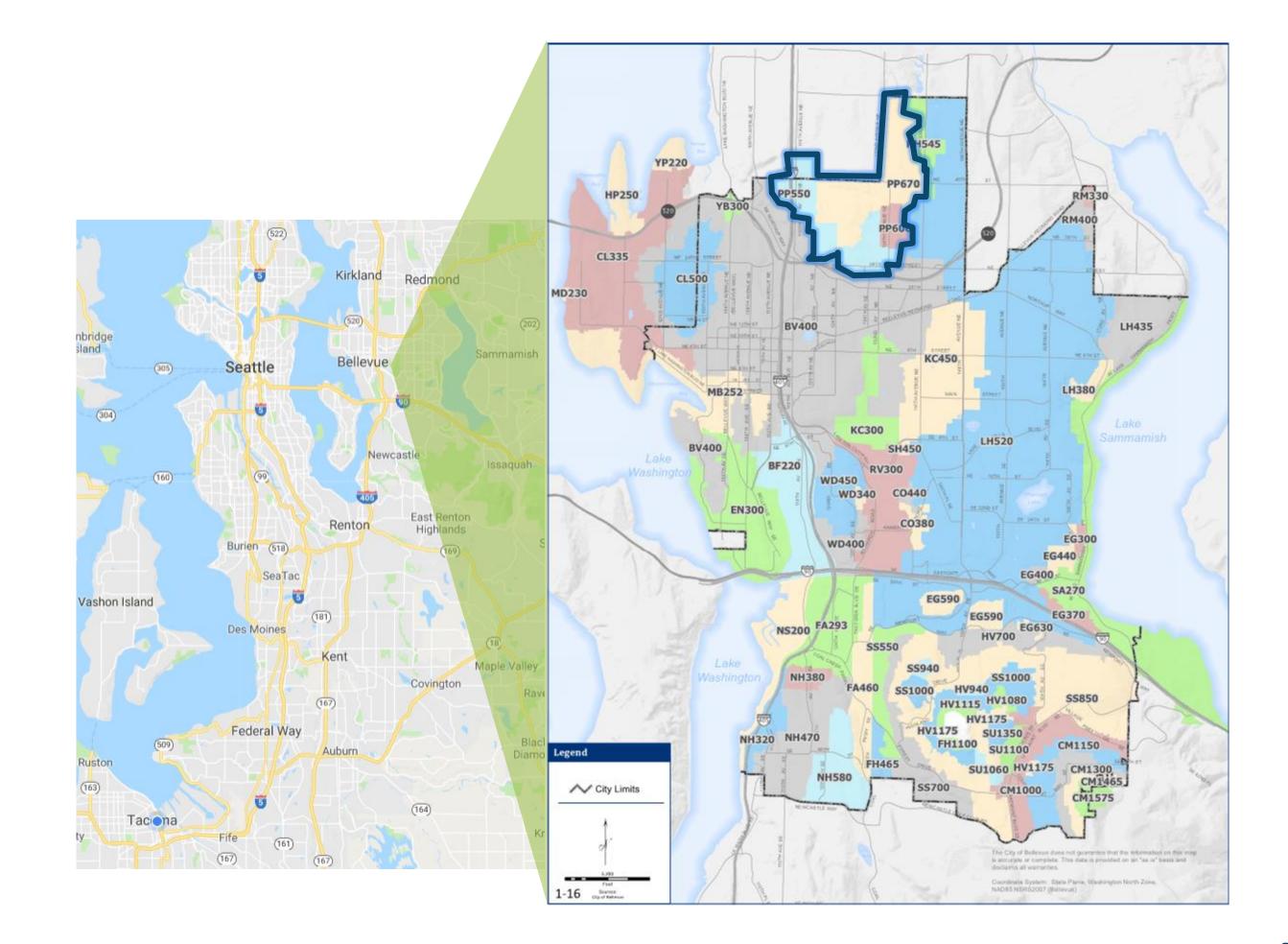


RICHARD VANDEMARK Landscape Architect, Inc., P.S.

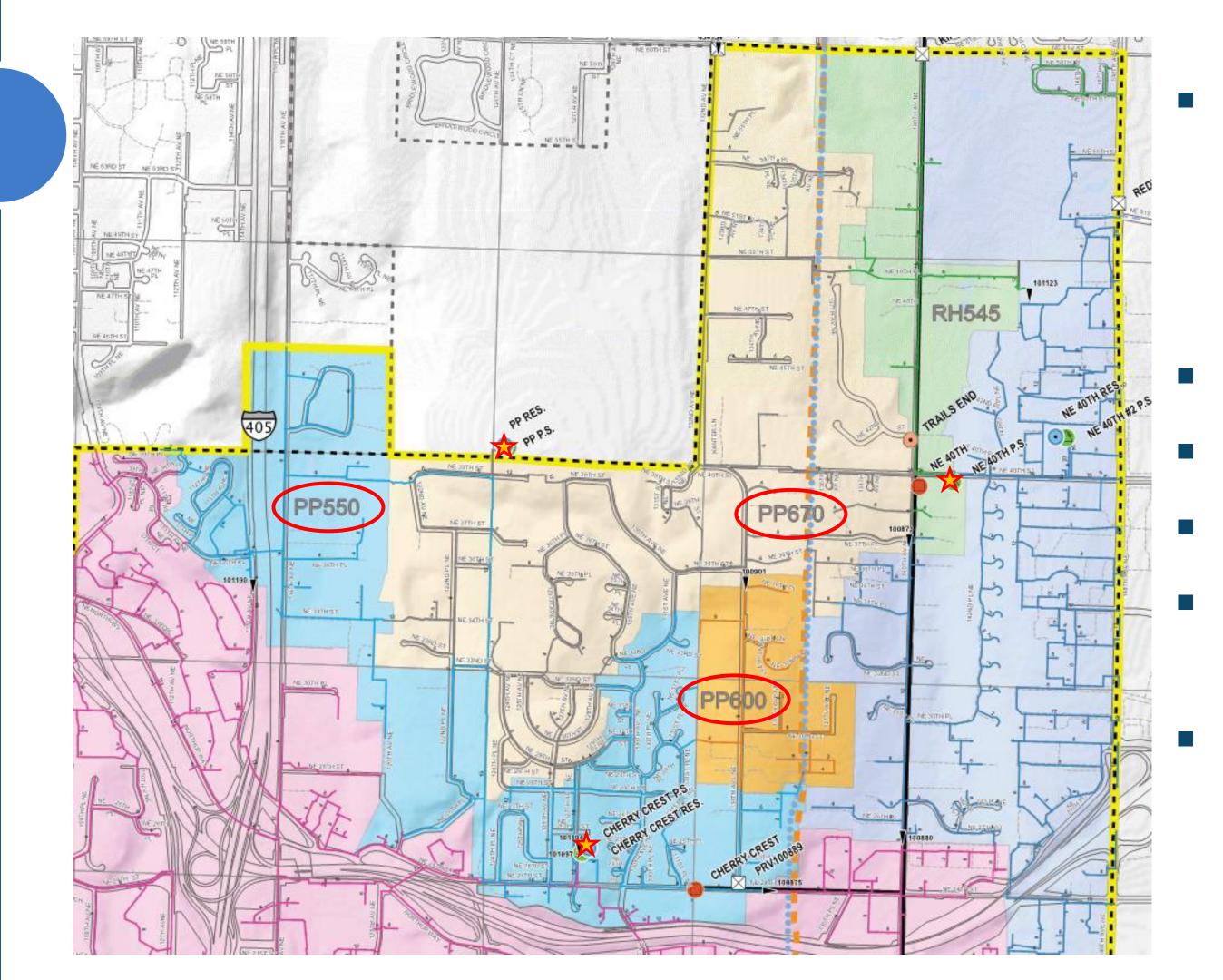




City Overview



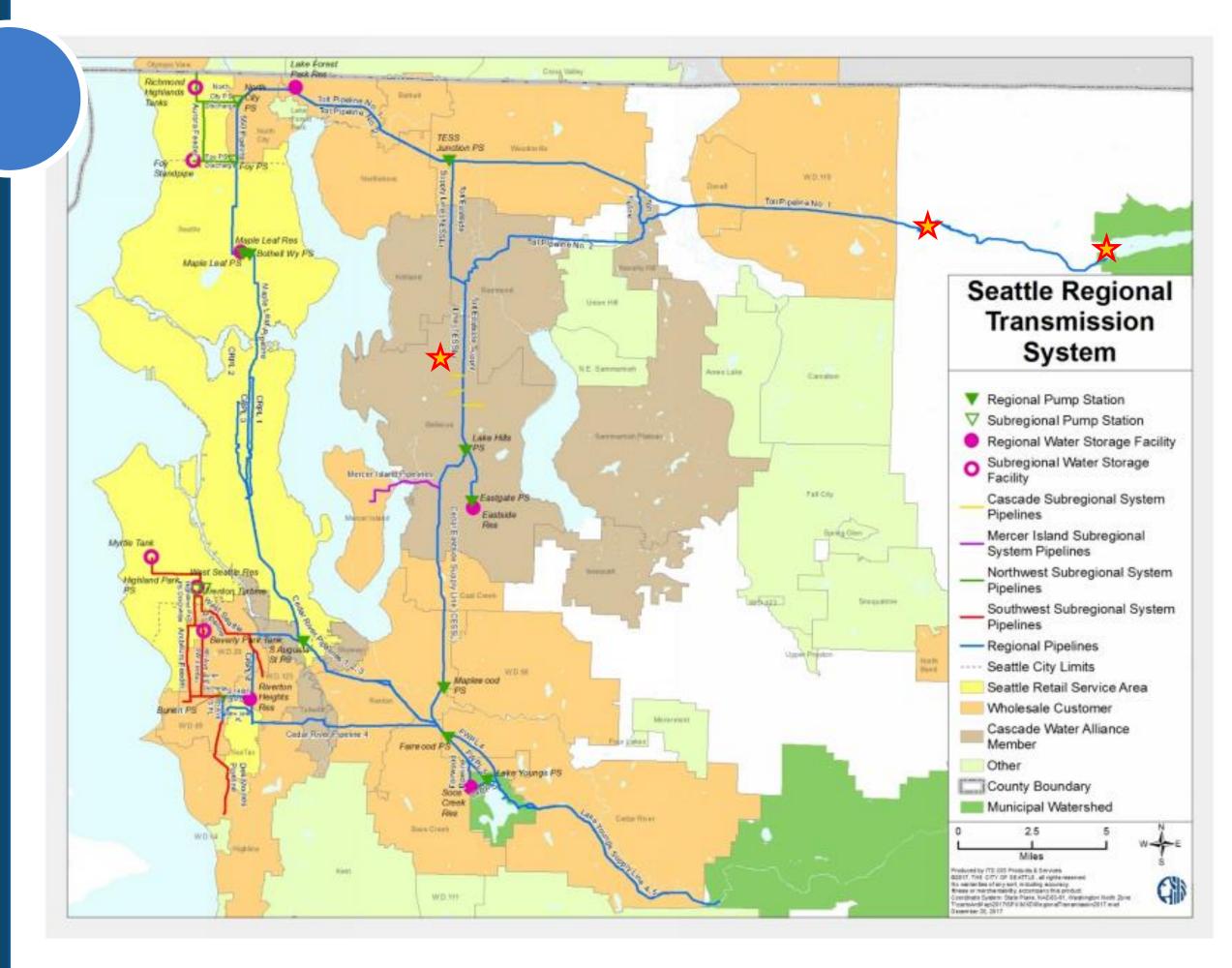
Pikes Peak Area



Three Pressure Zones

- **—** PP550
- PP600
- PP670
- ~1,700 Connections
- One Reservoir
- **Three Pump Stations**
- **Two PRV Stations**
- from SPU
- **Three Sites**

Eastside Supply (TESSL) ine



Tolt Reservoir to Pikes Peak Area

Reservoir to filtration plant:

approximately 7 mi

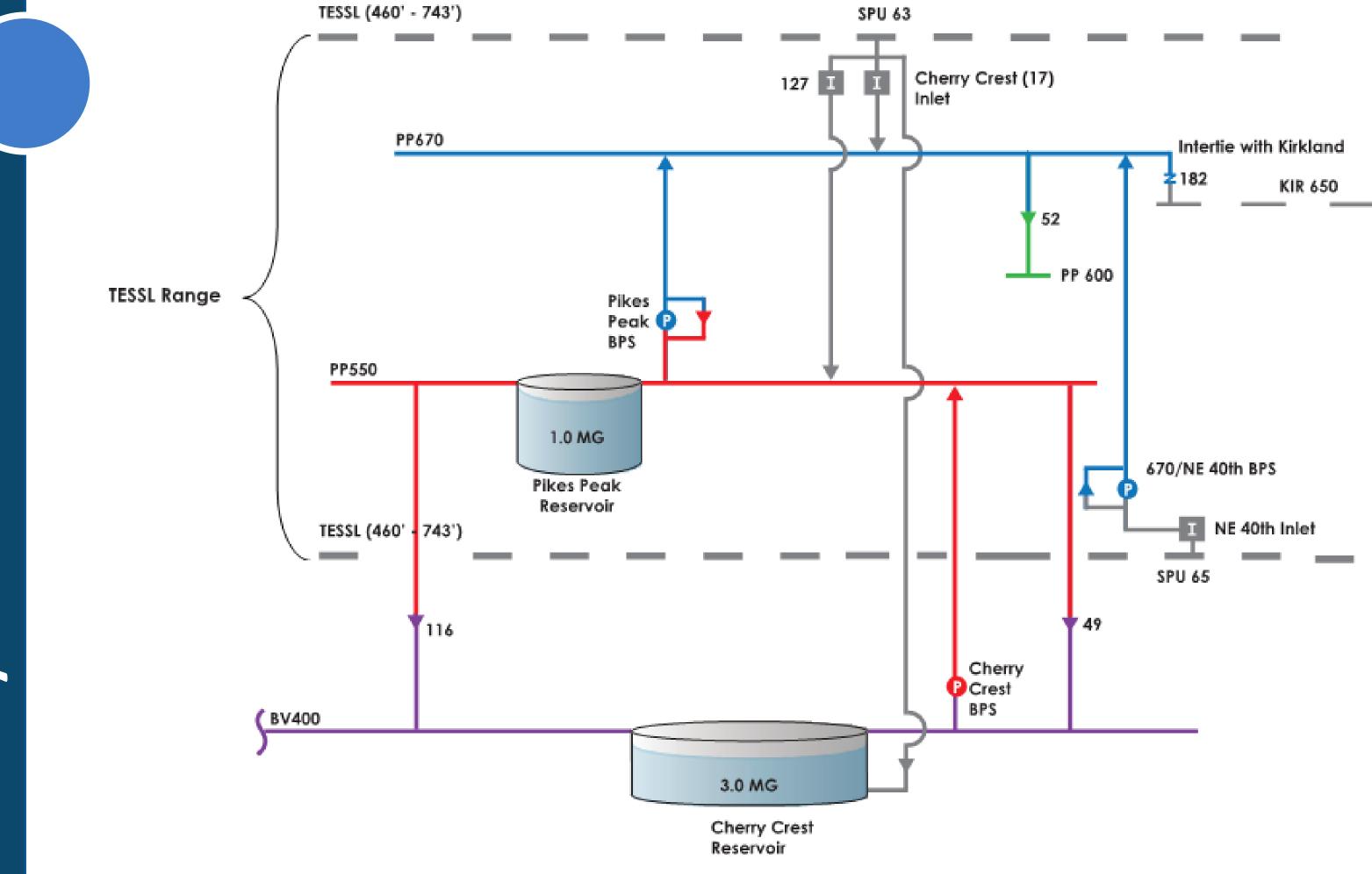
- Filtration plant to Pikes Peak area: ~22 miles
 - Variable hydraulic elevation
 - **—** 460' 743'
 - Demand /

maintenance

Existing System Operation



Profile **Existing Pikes Peak** Hydraulic Area





Existing Facilities – Pikes Peak Site

- 2:45 pm

550 Zone Reservoir 1.0 MG Welded Steel Constructed 1968 Seismic Deficiencies

670 Zone Pump Station Three Pumps: 1,000 gpm & 1,300 gpm (x2)

Located in Bridle Trails State Park

Significant Site Constraints

More Information: Discovery D Room - Friday at

Existing Facilities – NE 40th Site

- 670 Zone Pump Station
- Three Pumps
 - 200 gpm
 - 300 gpm
 - 1300 gpm
- Suction from TESSL



Existing Facilities – Cherry Crest Site

- 400 Zone Reservoir
 - 3.0 MG concrete tank
 - Constructed 1999
- 550 Zone Pump Station
 - Two pumps: 500 gpm (x2)
 - Vacuum priming system
 - Constructed 1984
 - Rarely operates
- City Park

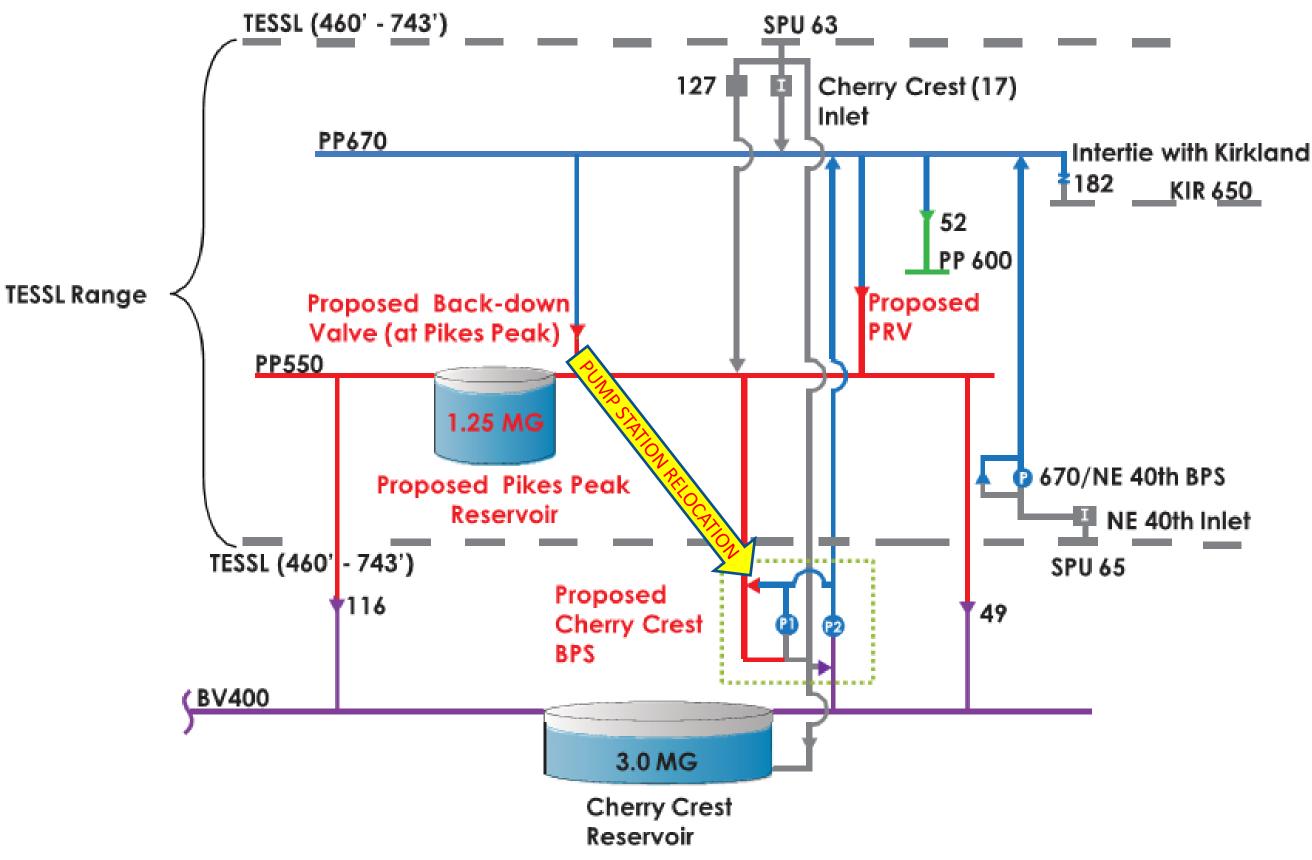


Existing Facilities – Cherry Crest Site

- Two PRV Stations
 - TESSL / 550
 - TESSL / 670
- Piping at Four Pressures
 - TESSL
 - 400
 - 550
 - 670
- Opportunity!



Profil **Proposed Pikes Peak** Hydraulic σ J



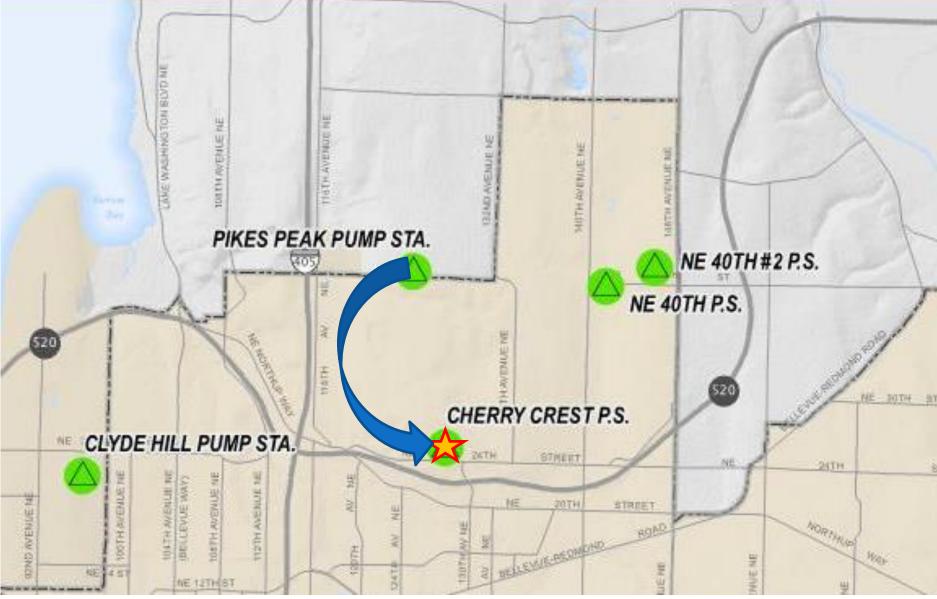
- Proposed Cherry Crest PS Pump Configuration
 - P1 = TESSL (or 550) to 670 Zone Domestic Supply Pumps (3 total)
 - P2 = 400 to 670 Zone Domestic + Fire Flow Pumps (3 total, including 1 redundant)

otal) cluding 1 redundant

Asset Consolidation Feasibility

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Consolidation Proposed Pump tation





Proposed Solution:

- Single New Station Replacing
 Two Existing Stations
- Located at the Cherry Crest Site

Question:

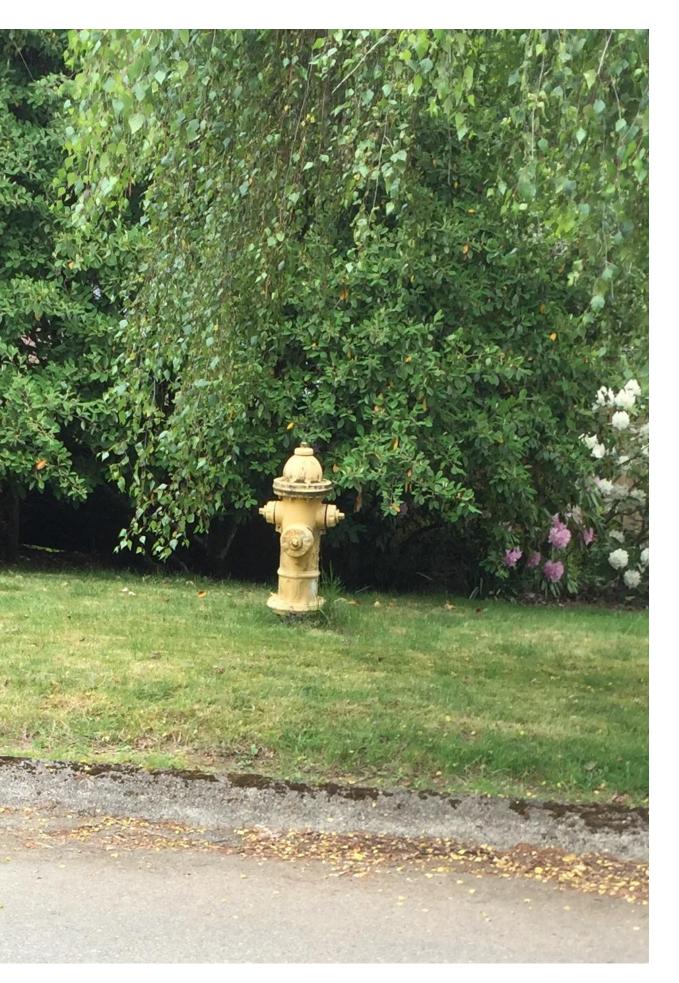
Hydraulically Feasible?

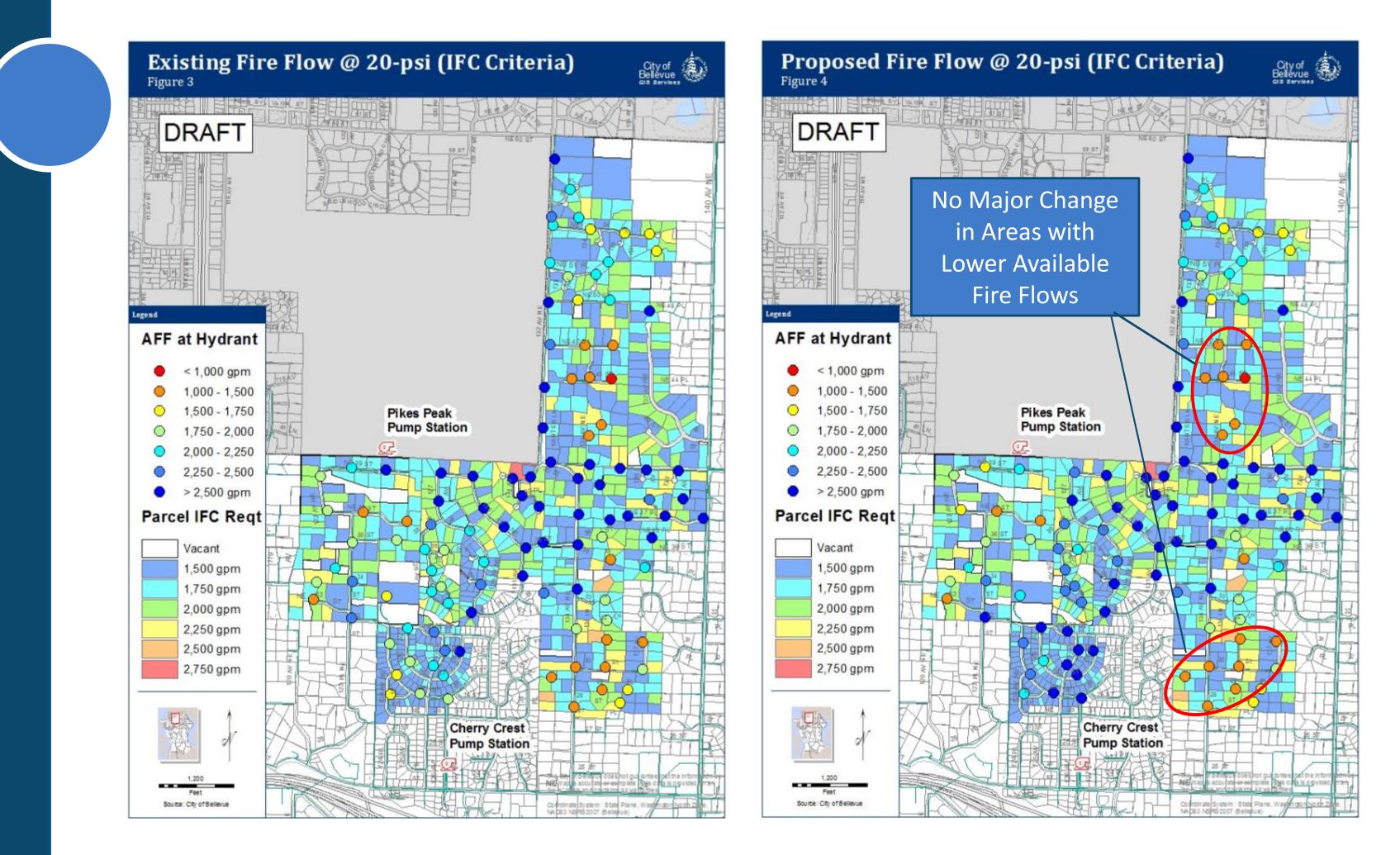
Hydraulic Feasibility

Pump station moving approximately one mile

Acceptable impacts to system hydraulics?

Feasibility test: fire flow impacts



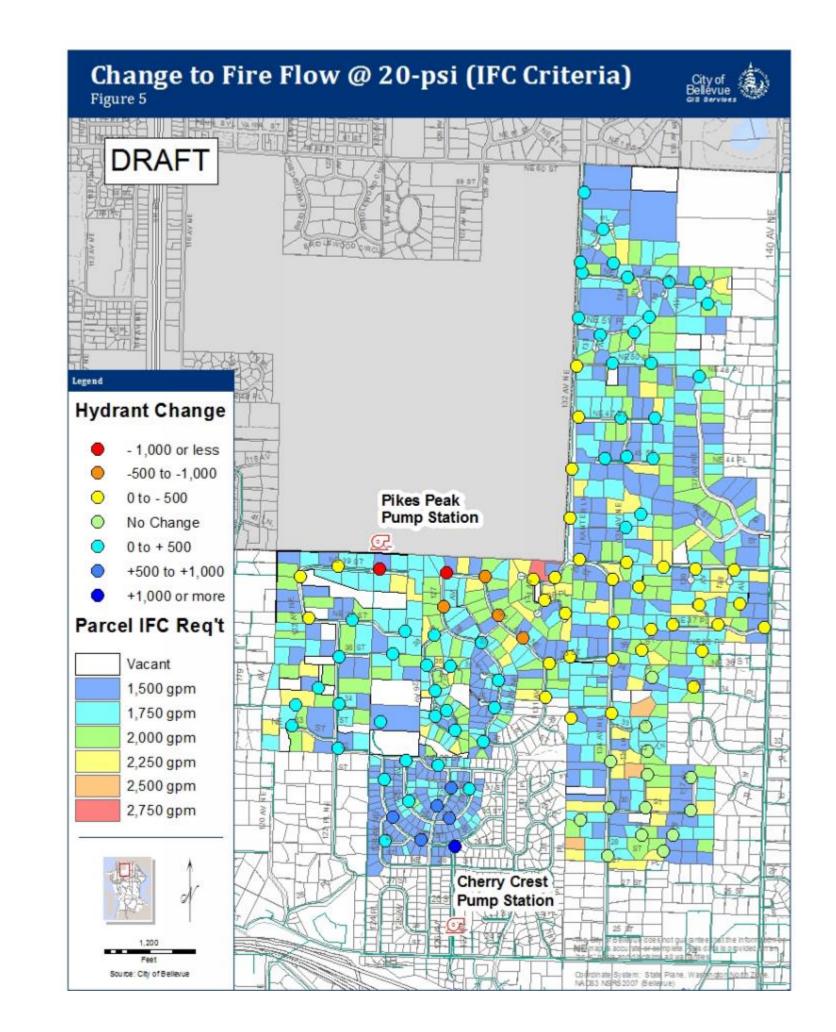


Fire Flows



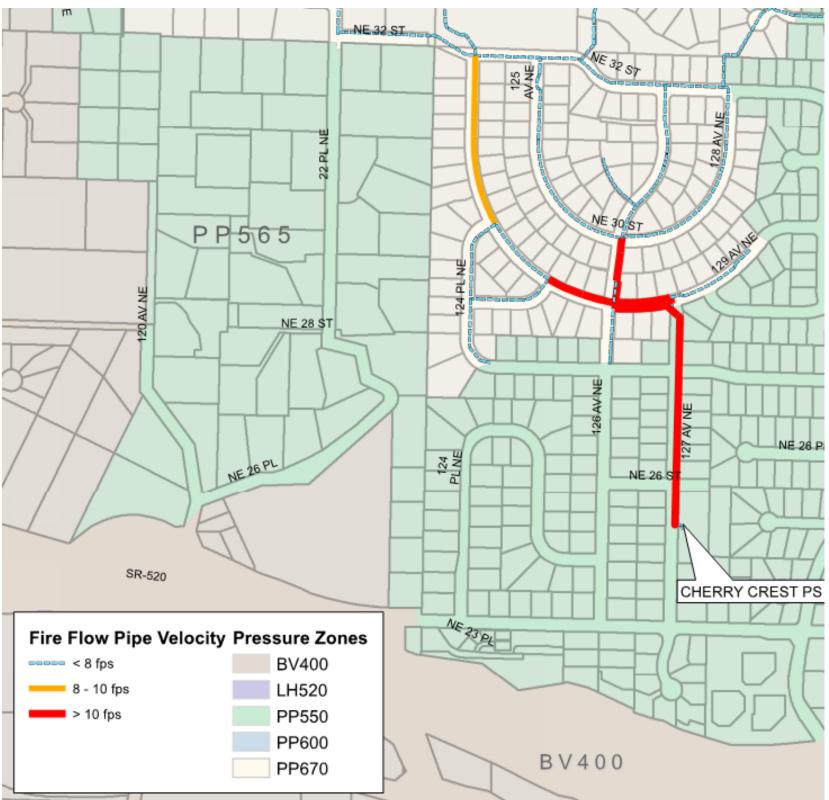
areas with reduction in available flow still above City standard

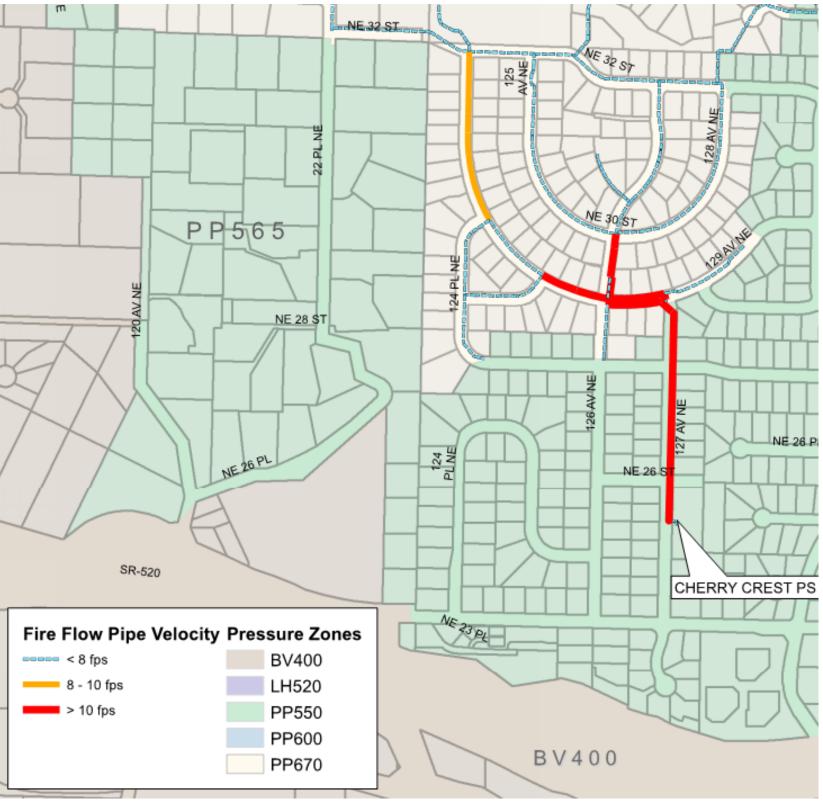
Analysis did not include water main improvements



Single 670 Zone pipe for 1,300 feet from PS discharge

Off site main upgrades to maximize flow delivery potential from new PS





Design Highlights ß



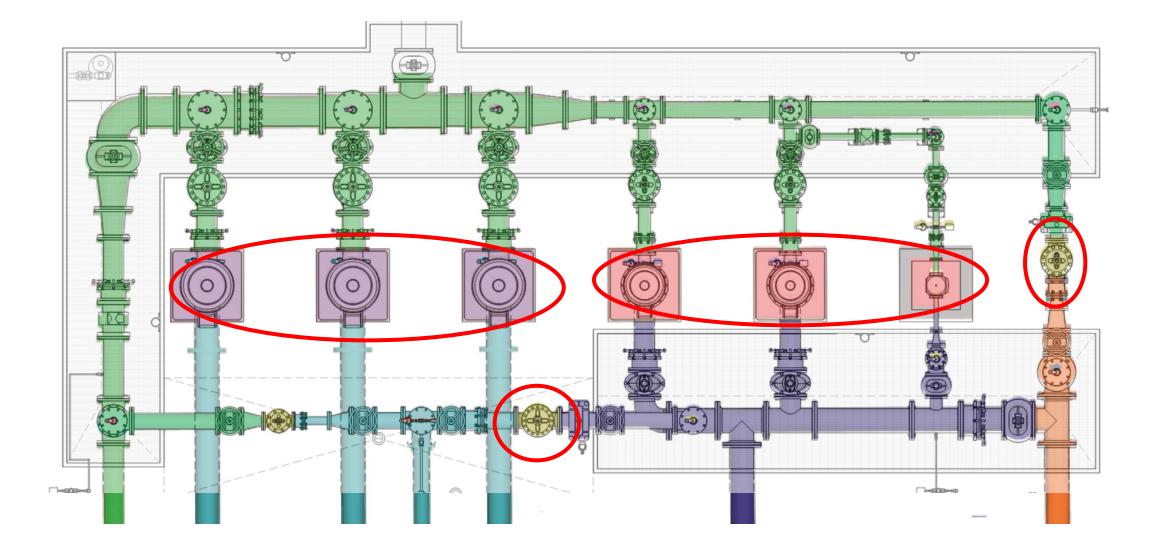
Cherry Crest PS Design Highlights

- Multi functional pump station providing supply to 550, 600, and 670 Zones
- Variable suction head for domestic demand pumps
- 670 Zone service resiliency
- Community outreach and public site influences acoustic and aesthetic design considerations

Efficiency 1 - Colocation

Station (Multi)-Functionality

- Domestic flow: TESSL to 670
 - 550 suction available as backup
 - Capacity: ~30 1,100 gpm
 - Three pumps: two identical pumps, plus low flow pump
- Domestic & fire flows: 400 to 670
 - Capacity: ~300 1300 gpm per pump (2,600 gpm firm capacity)
 - Three identical pumps
- Backdown valves:
 - TESSL to 400
 - 670 to 550
 - Operational flexibility and redundancy



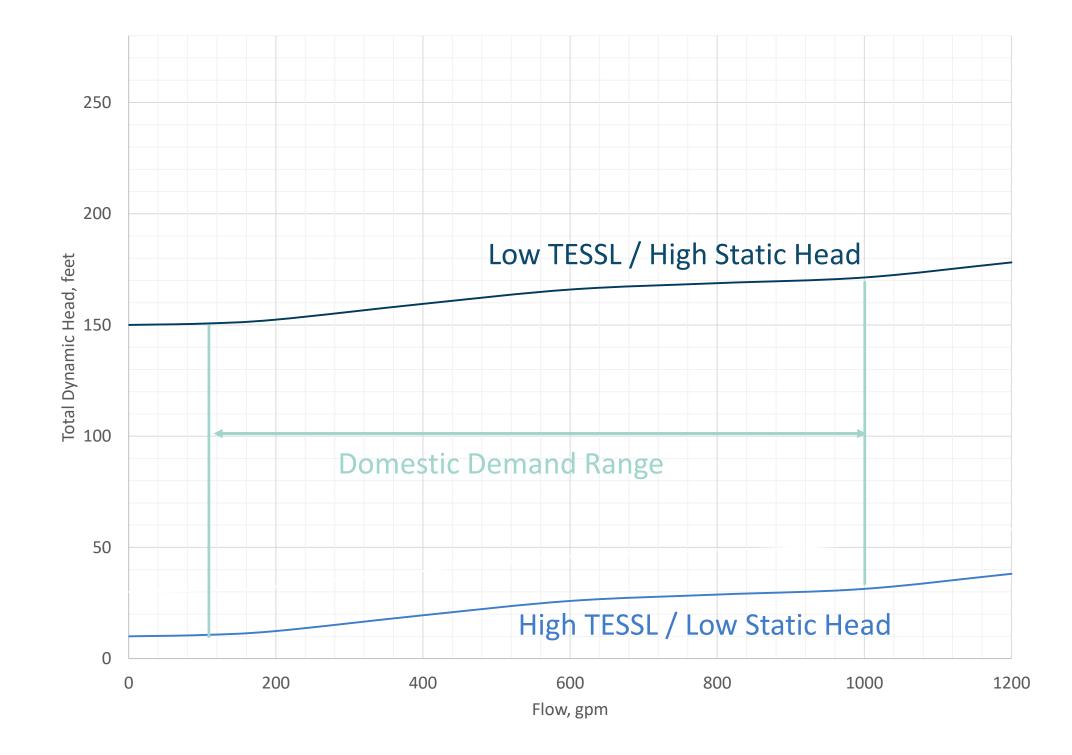
Efficiency 2 - Energy



Variable Suction Head – Challenge

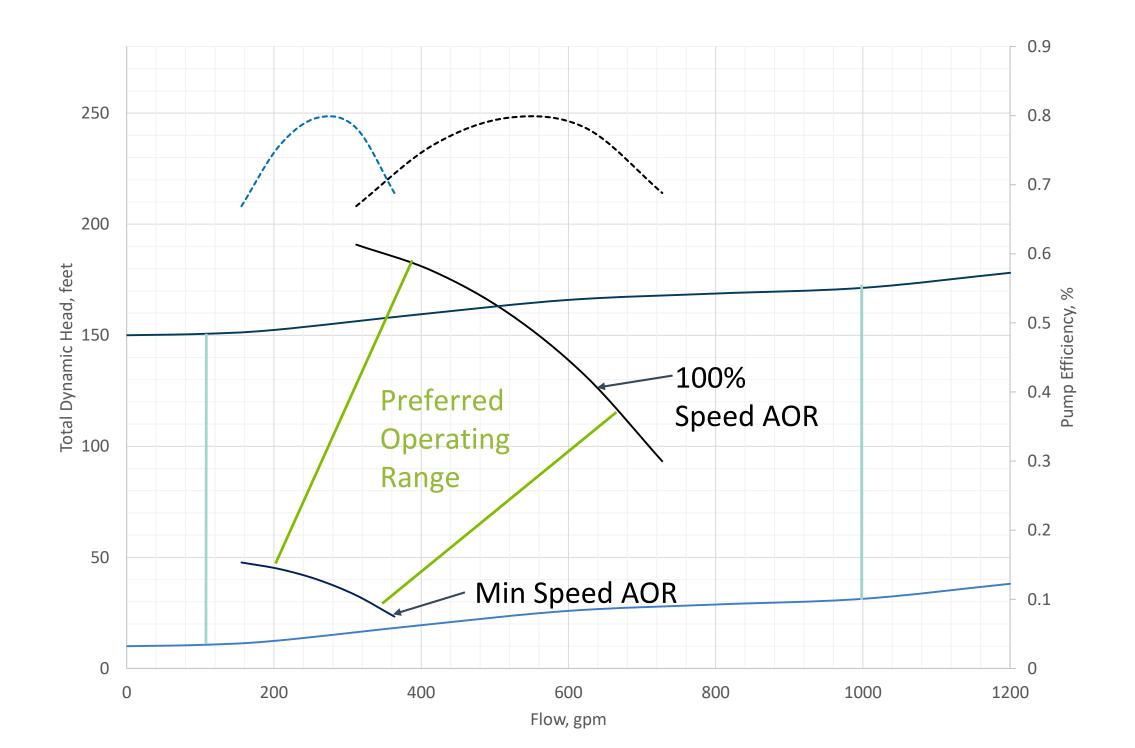
TESSL could range from ~520-660' when pumping

Demands Range from ~100 – 1,000 gpm



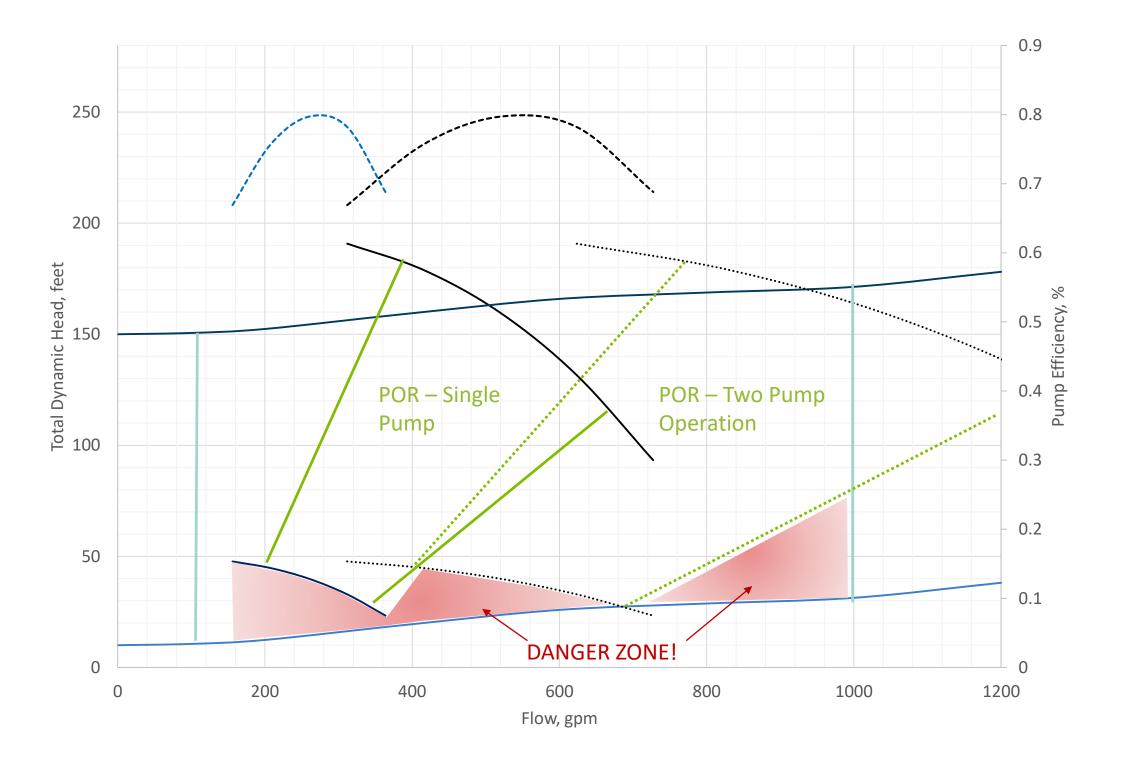
Variable Suction Head – Challenge

- Need to maintain pumping conditions within POR / AOR
 - Cavitation risk
 - Lower efficiency
 - Increased wear



Variable Suction Head – Challenge

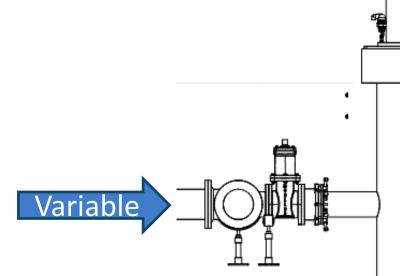
- Need to maintain pumping conditions within POR / AOR
- How to handle high amount of time in the danger zone
 - High TESSL head
 - MDD / PHD



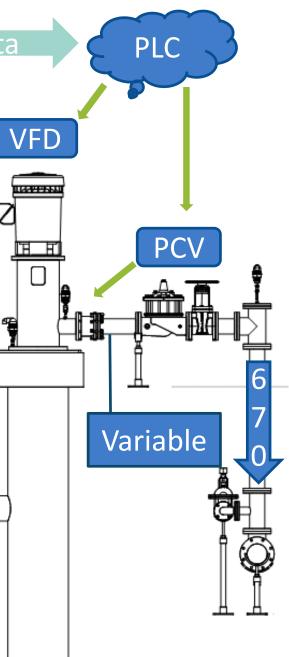
Variable Suction Head – Solution

- Active controls to adjust TDH Pump control
 - valves

VFDs to match demand



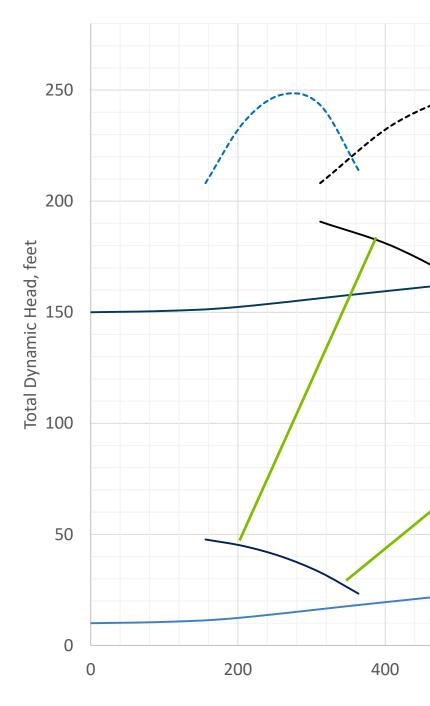


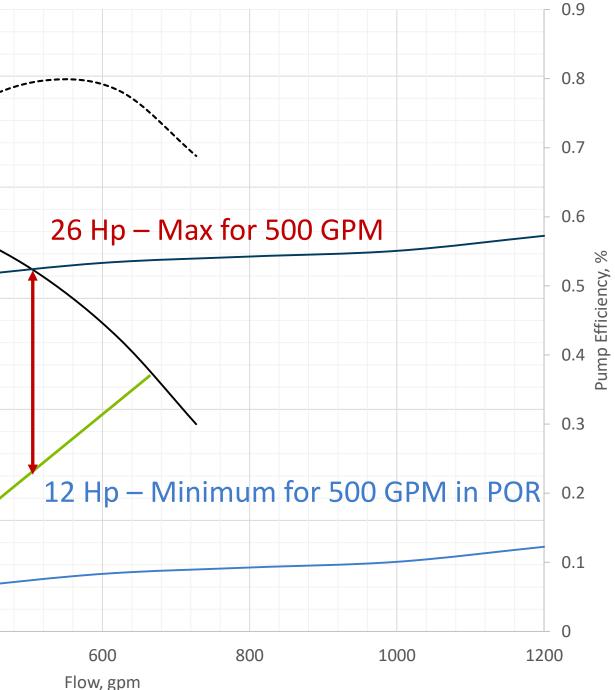


Data

Variable Suction Head – Opportunity

- TESSL rarely below 600 ft,
 - Averages 645' when below 670'
- **Reduced power** consumption
 - 25 kW-h per 1 MG per Hp reduced

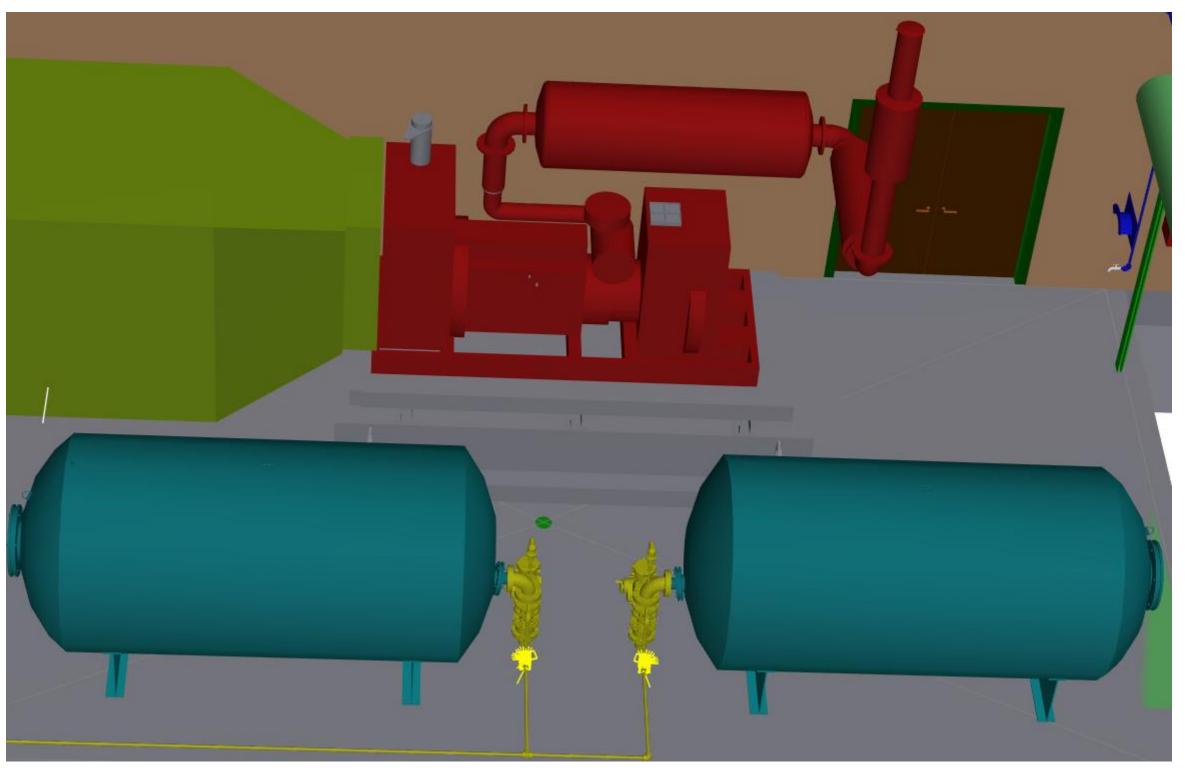




670 Zone Service Resiliency

Providing resiliency for closed zone — Standby generator

Pressure tanks to
 support service
 pressures



Efficiency 3 – Public Buy-in

Public Outreach



Community Advisory Group

Meetings to explain project and hear concerns

Major Concern: Noise

Site tour to existing facilities

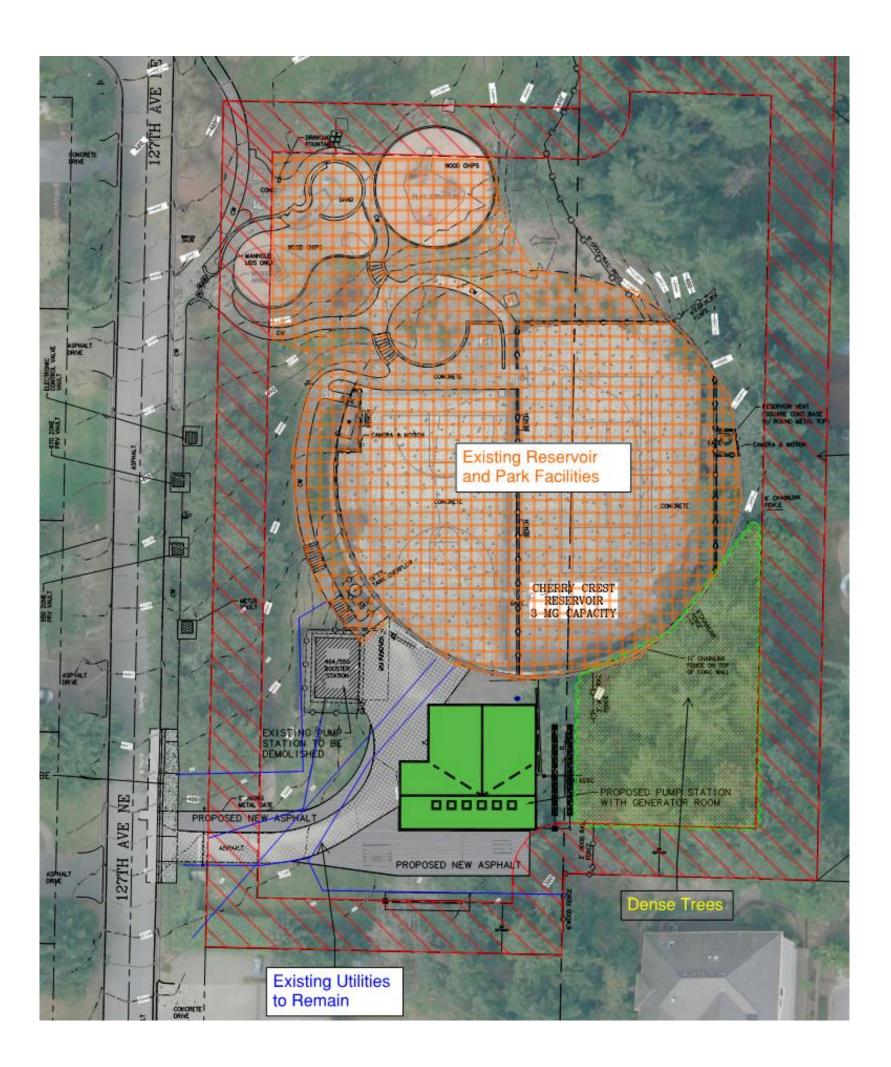
Public Site / Siting Constraints



Utilities to remain

Dense trees

Required building setbacks



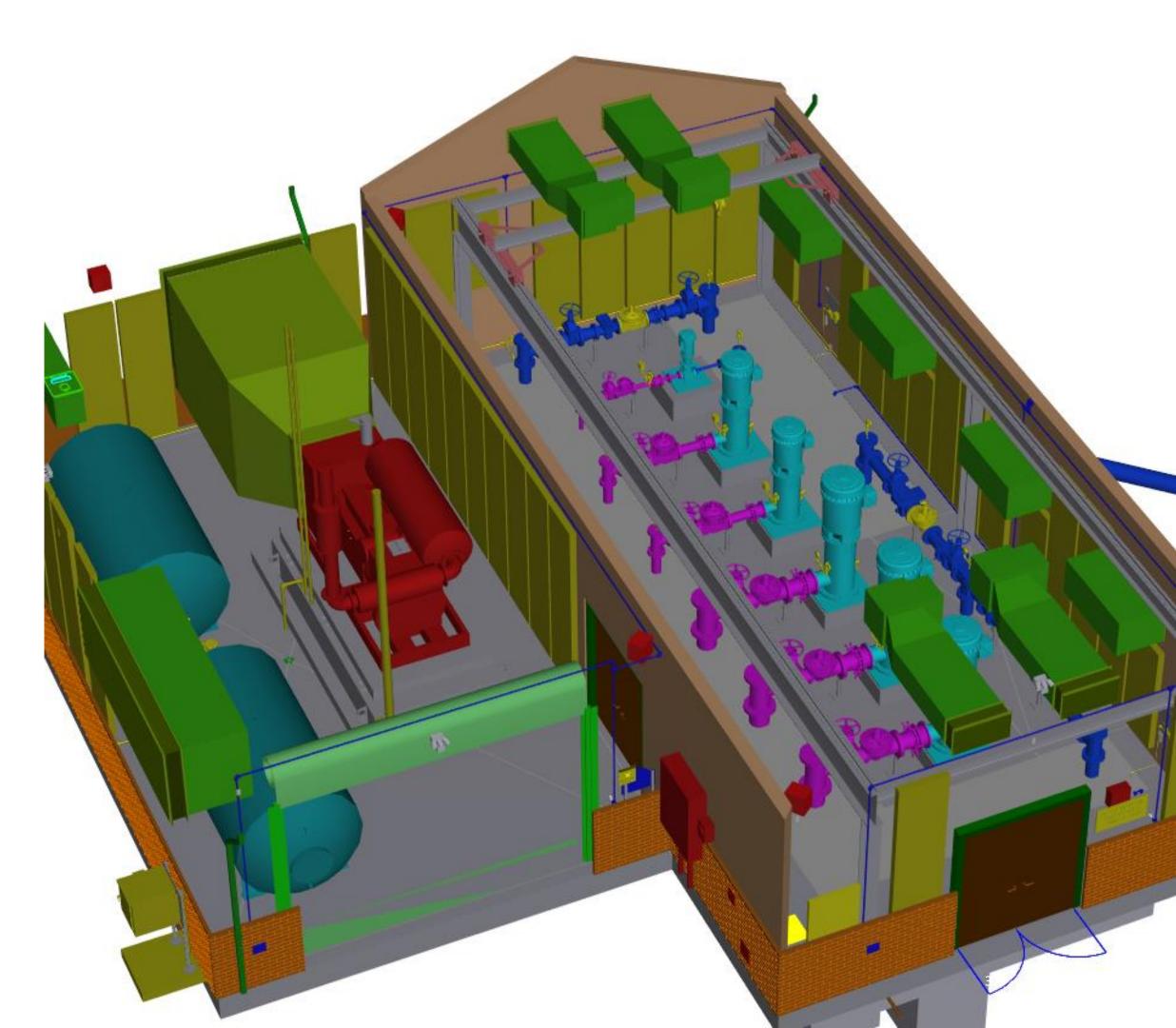
Can You Hear Me Now?

- Acoustic engineering to address noise concerns
 - Ambient measurements
 - Modeling
 - Mitigation recommendations



Acoustic Mitigation Design

- Designed Mitigation Measures
 - HVAC / Duct Silencers
 - Acoustic paneling
 - Acoustic detailing
- Results
 - 40- 50 dBA with generator on
 - 30 40 dBA with generator off



Aesthetic Considerations

Match residential character of neighborhood

Provide screening









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Thank you!