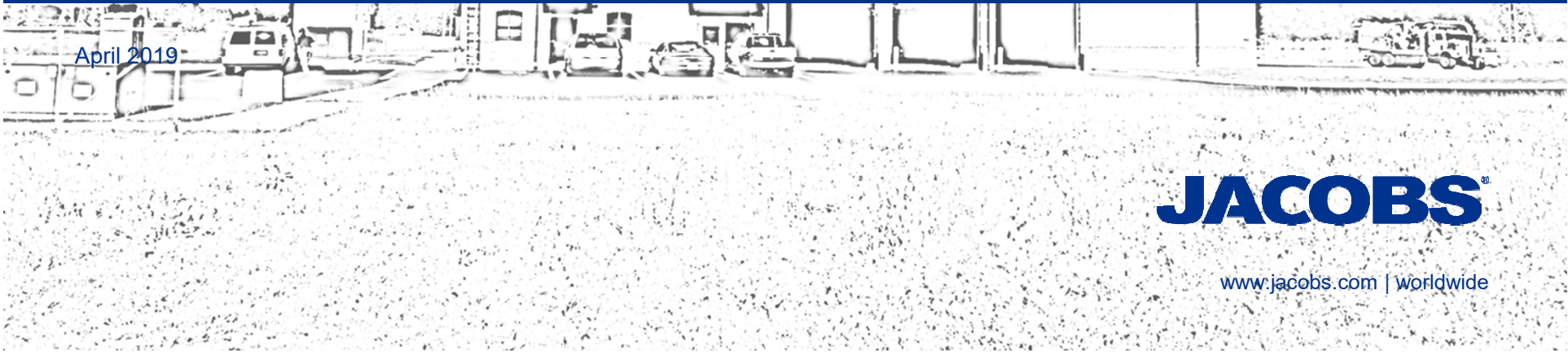


Groundwater Treatment Technology

Lee Odell/Global Technology Lead for Groundwater Treatment

April 2019



JACOBS

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Key Groundwater Treatment Issues

Iron and Manganese



Nitrate



Ammonia



PFOS and PFOA



Hexavalent Chromium



Arsenic

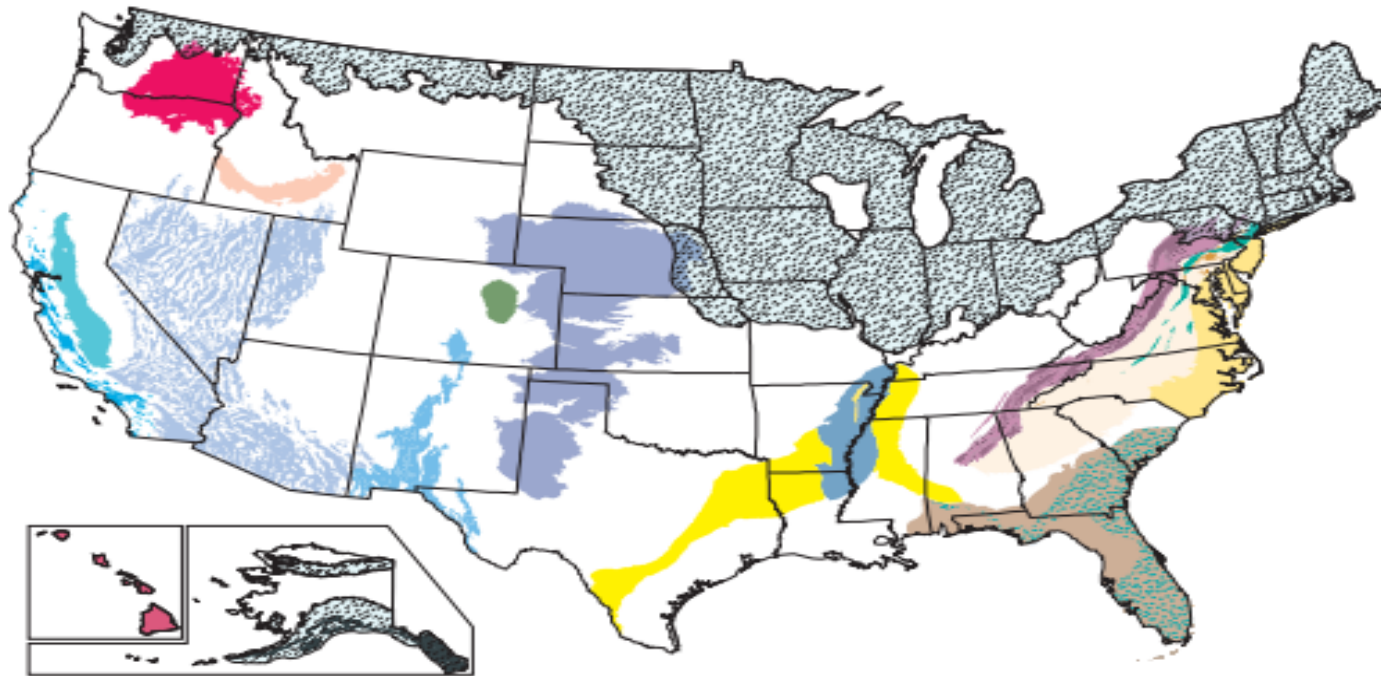


- Groundwater
 - 1/3 of Public Withdrawals
 - 14.6 BGD
 - 90 Million People served

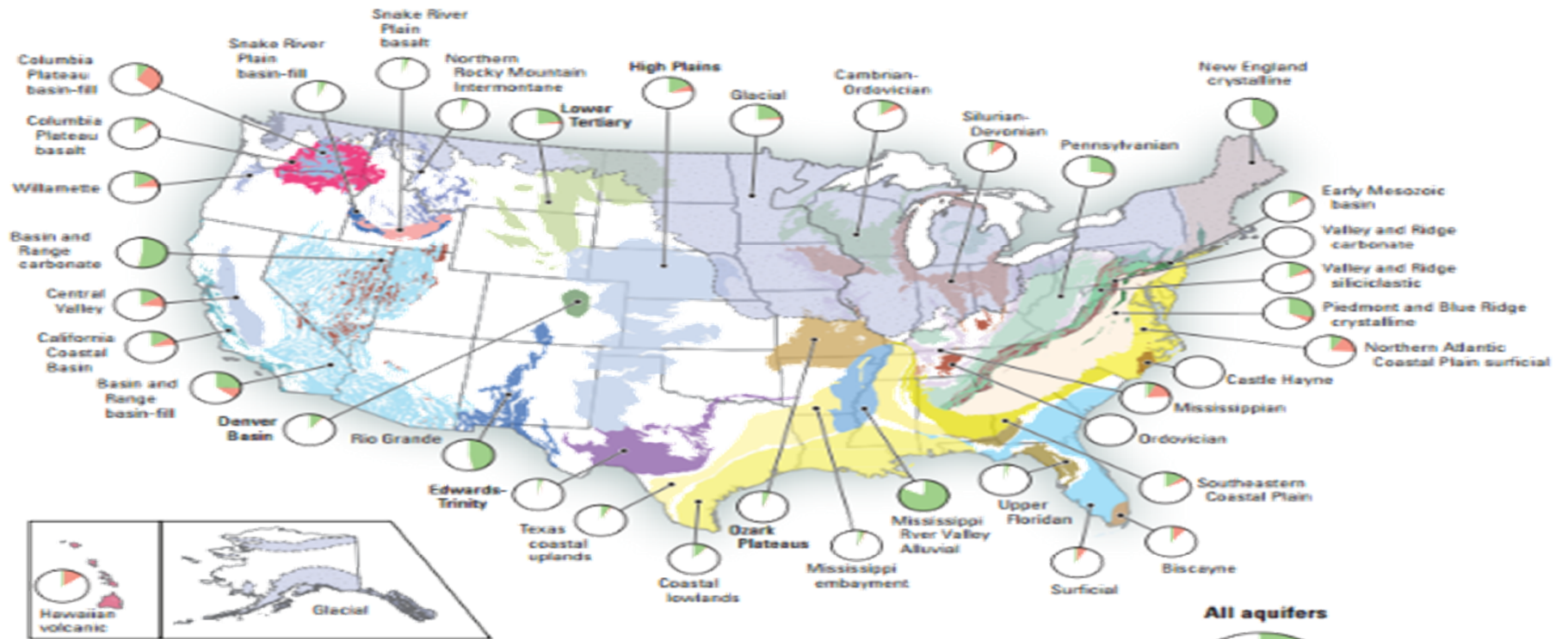
- Surface Water
 - 2/3 of Public Withdrawals
 - 21.9 BGD
 - 170 Million People Served



USGS: Water Quality in Principal Aquifers of the United States, 1991–2010



Exceedances of human-health benchmarks by one or more contaminants



EXPLANATION

Percentage of wells with one or more contaminant at a concentration greater than a human-health benchmark

- None
- From geologic sources
- From human sources



Groundwater Technologies

- **Filter**

- Biological Filtration
- Hydrrous Manganese Oxide Filtration
- Oxidation/precipitation/filtration

- **Membrane Processes**

- Reverse Osmosis
- Nanofiltration
- Ultrafiltration
- Microfiltration

- **Sorption**

- Iron Oxides
- Manganese Dioxide
- Granular Activated Carbon

- **IX**

- Cation Exchange
- Anion Exchange
- Electrodialysis Reversal

- **Precipitation**

- Barium Sulfate Precipitation
- Excess Lime Softening
- Pellet Softening
- Aeration

Iron and Manganese Removal

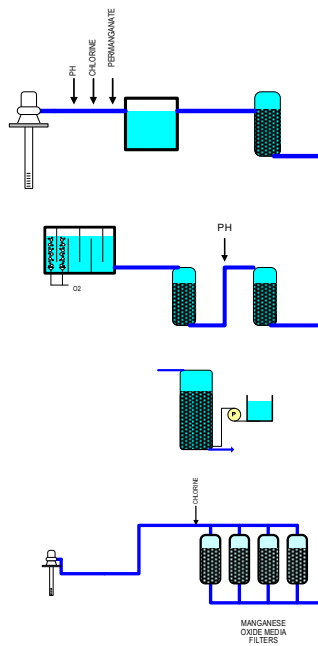
Clark Public Utilities, Vancouver, WA



Southlake Water Treatment Plant

Treatment Technology	Benefits	Drawbacks
Aeration followed by filtration	<ul style="list-style-type: none"> No chemical use Easy to operate 	<ul style="list-style-type: none"> Entrained air can interfere with filtration if not broken May require breaking head and repumping Not effective for manganese removal or iron complexed with organic material Low filter loading rates for effective removal High capital cost
Chlorination followed by filtration	<ul style="list-style-type: none"> Chlorine often used for disinfection and present at treatment plant 	<ul style="list-style-type: none"> May require pH adjustment for manganese removal because of slow reactions at low pH Low filter loading rates for effective removal Easy to operate High capital cost
Ozone followed by filtration	<ul style="list-style-type: none"> Strong oxidant, requires little reaction time 	<ul style="list-style-type: none"> May oxidize manganese to permanganate May oxidize manganese dioxide-containing media to permanganate Difficult to operate High capital and operations and maintenance costs
Chlorine dioxide followed by filtration	<ul style="list-style-type: none"> Effective for iron complexed with organic material No trihalomethane formation 	<ul style="list-style-type: none"> Generated on site with variety of chemicals Requires careful operation and maintenance Chlorite is a by-product High capital cost
Potassium permanganate followed by filtration	<ul style="list-style-type: none"> Strong oxidant, requires short reaction times Can reform manganese dioxide coating on media 	<ul style="list-style-type: none"> Causes staining if spilled May be overfed, resulting in pink or purple water
Biological filtration	<ul style="list-style-type: none"> Easy to operate Low operating cost 	<ul style="list-style-type: none"> Requires start-up period initially and after prolonged shutdowns May require two stages for iron and manganese removal High capital cost
Ion exchange	<ul style="list-style-type: none"> Easy to operate 	<ul style="list-style-type: none"> Only effective on reduced forms of iron and manganese No preoxidation should occur before ion-exchange unit Fouling is common Taste may be less palatable than with other methods High capital and operating costs
Manganese greensand filtration	<ul style="list-style-type: none"> Very effective for manganese Can achieve high loading rates, but often not done 	<ul style="list-style-type: none"> Often used in combination with anthracite media for iron filtration Media may crack Recommended use with permanganate feed
Oxide coated sand filtration	<ul style="list-style-type: none"> Effectiveness depends on type, thickness, and oxidation state of coating Easy to operate 	<ul style="list-style-type: none"> Effectiveness depends on type, thickness, and oxidation state of coating AU/correct to have this entry for both Benefit and Drawback Moderate capital cost
Pyrolusite media filtration	<ul style="list-style-type: none"> Easy to operate Can achieve high loading rates Low operating costs Very effective for manganese 	<ul style="list-style-type: none"> Moderate capital cost
Membrane filtration	<ul style="list-style-type: none"> Easy to operate Can achieve high loading rates 	<ul style="list-style-type: none"> May cause fouling Chemical preoxidation must be carefully controlled Moderate to high capital and operating costs
Stabilization, sequestering	<ul style="list-style-type: none"> May reduce precipitation in parts of the distribution system 	<ul style="list-style-type: none"> Iron and manganese will still precipitate in the distribution system, especially where water stays in the system several days or in hot water systems and appliances Not effective for high levels of iron and manganese
Lime softening	<ul style="list-style-type: none"> Can effectively precipitate iron and manganese 	<ul style="list-style-type: none"> High capital and operating costs High levels of solids produced Requires significant operational oversight and maintenance

Treatment Alternatives

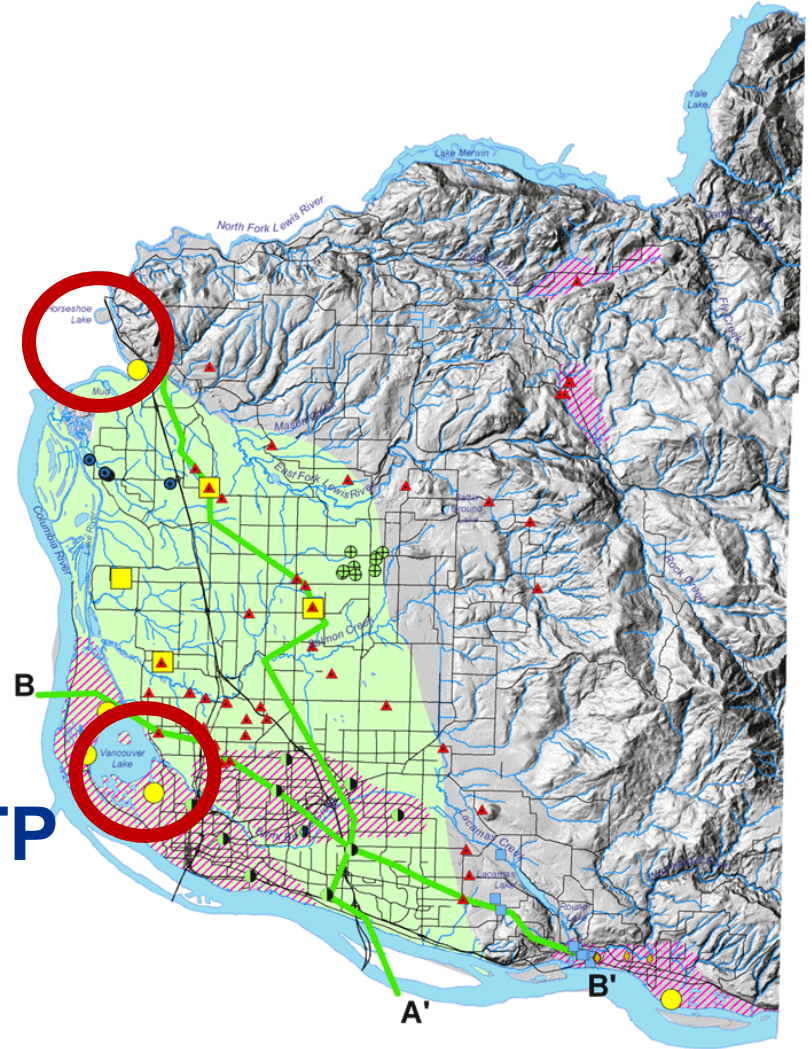


Manganese Treatment Plant Design Approach

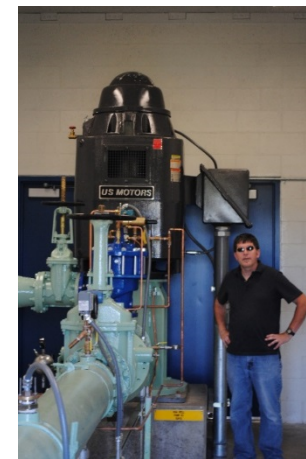


Paradise Point WTP

Carol Curtis WTP



Carol Curtis Water Treatment Plant – 10 MGD \$6 Million Total Construction



Simplified Operations



- Automatic backwash – no pumps, simple control
- Minimizes wastewater

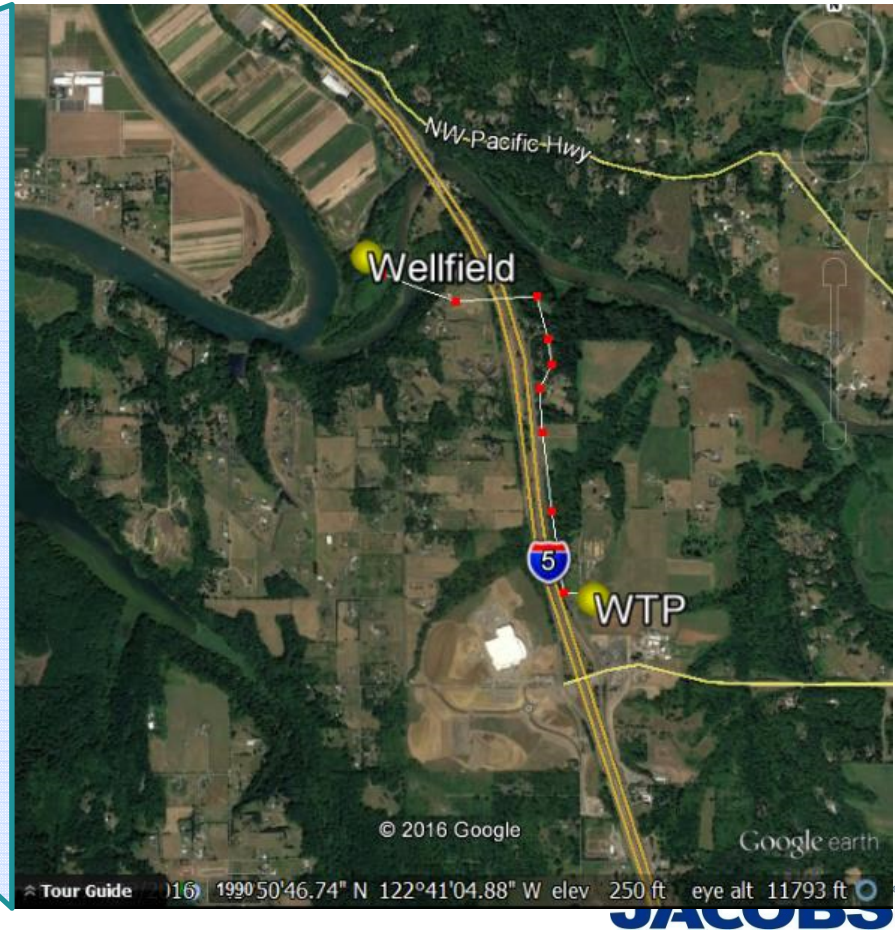
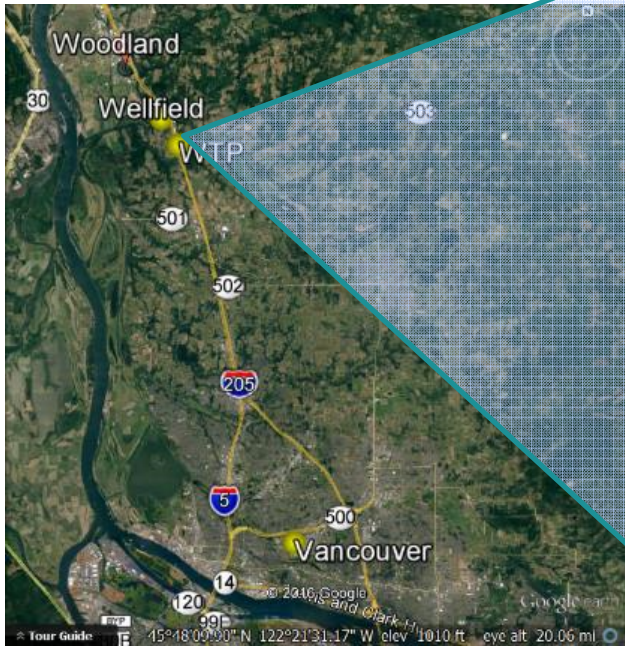


Filters

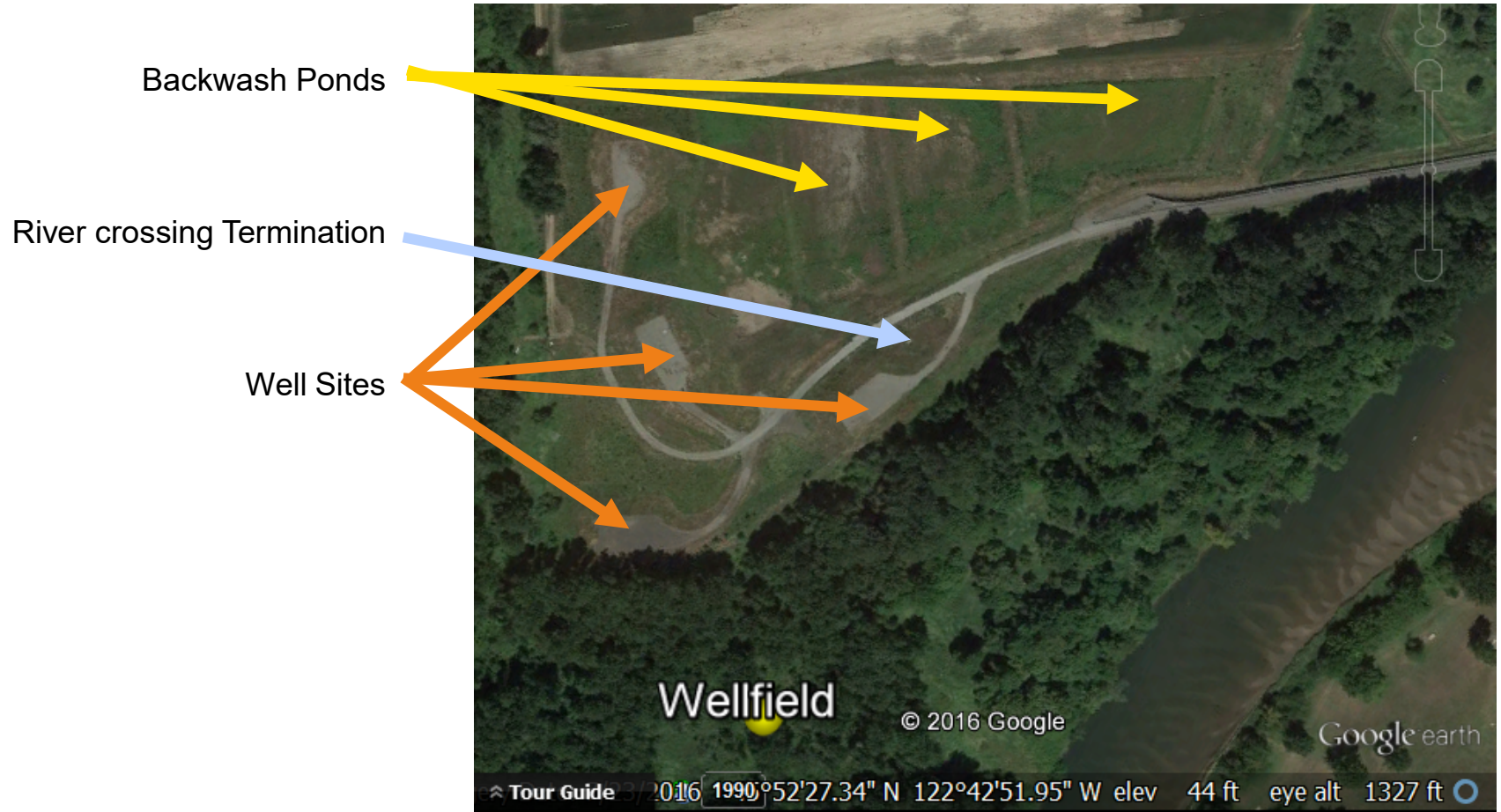


***Automated backwash and low chemical use
simplify O&M time and costs***

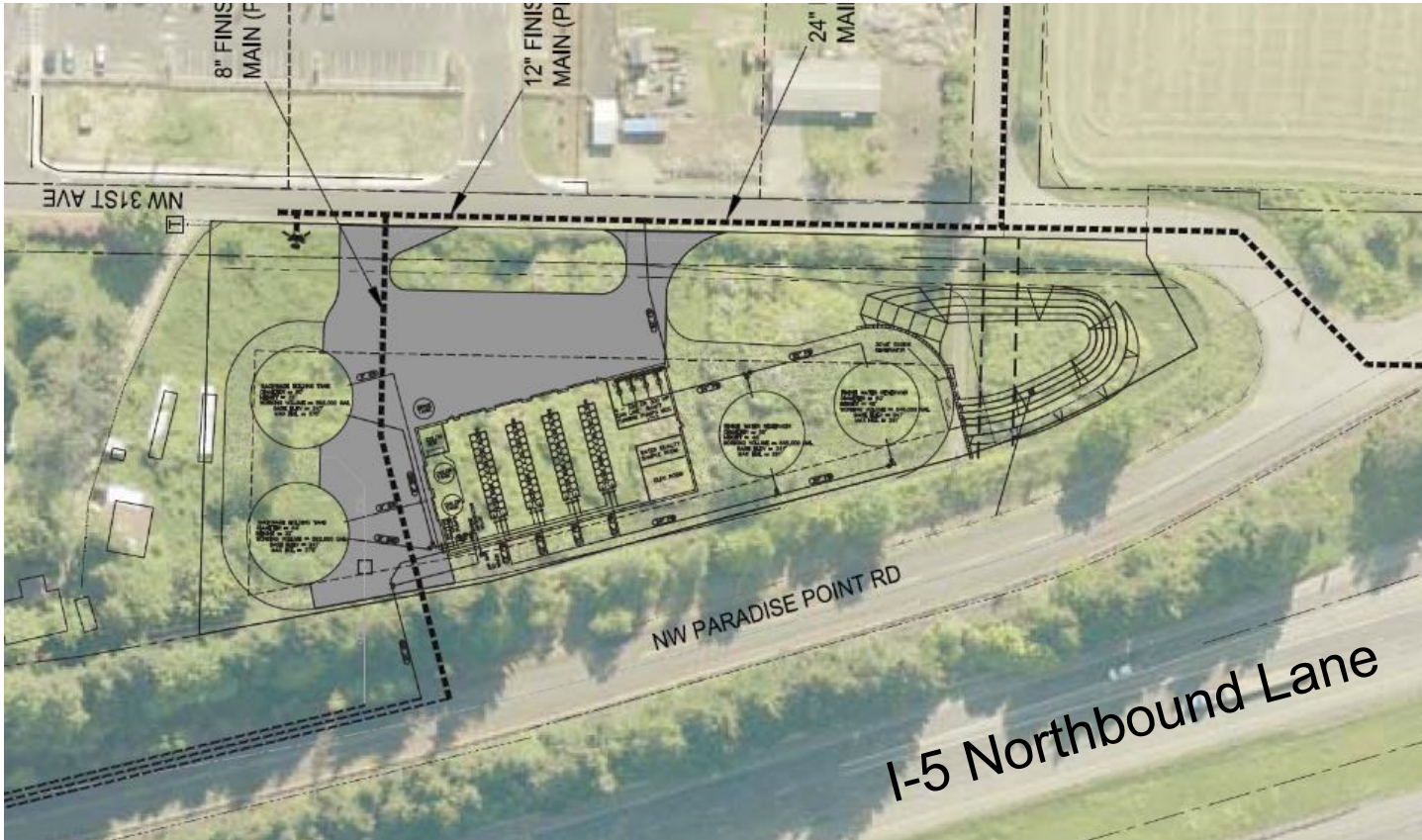
Project Location

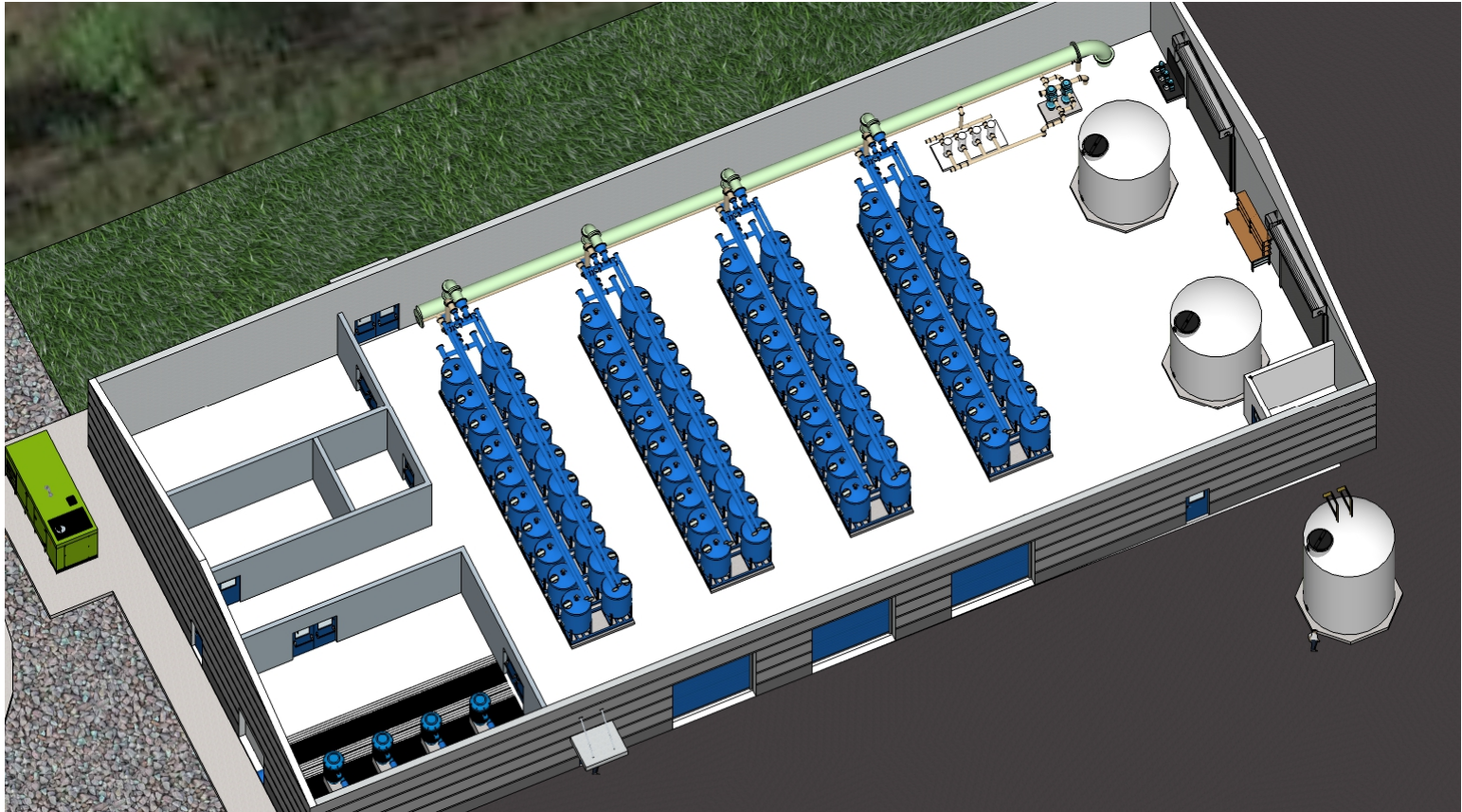


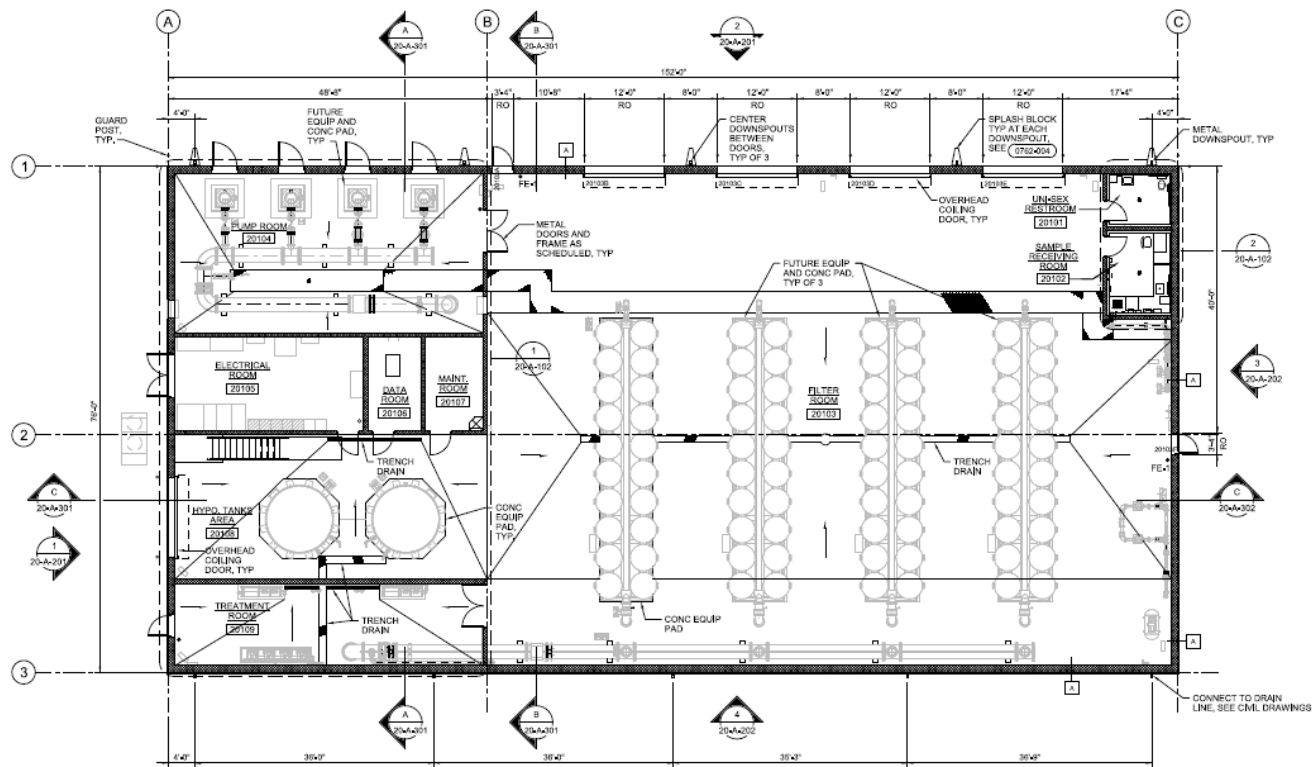
Wellfield and Sludge Pond Site



WTP Site







GROUND FLOOR PLAN
 1/8"=1'-0"

Technology Screening – Nitrate

Raw Water Nitrate Removal Technologies

- Ion Exchange
 - MIEX
 - Fixed Bed
 - Packed Bed
 - Waste Minimization
- Alternative Regenerants
- Reverse Osmosis
- Electrodialysis Reversal
- Biological Denitrification
- Riverbank Filtration
- Wetlands Treatment
 - Passive
 - Carbon Fed





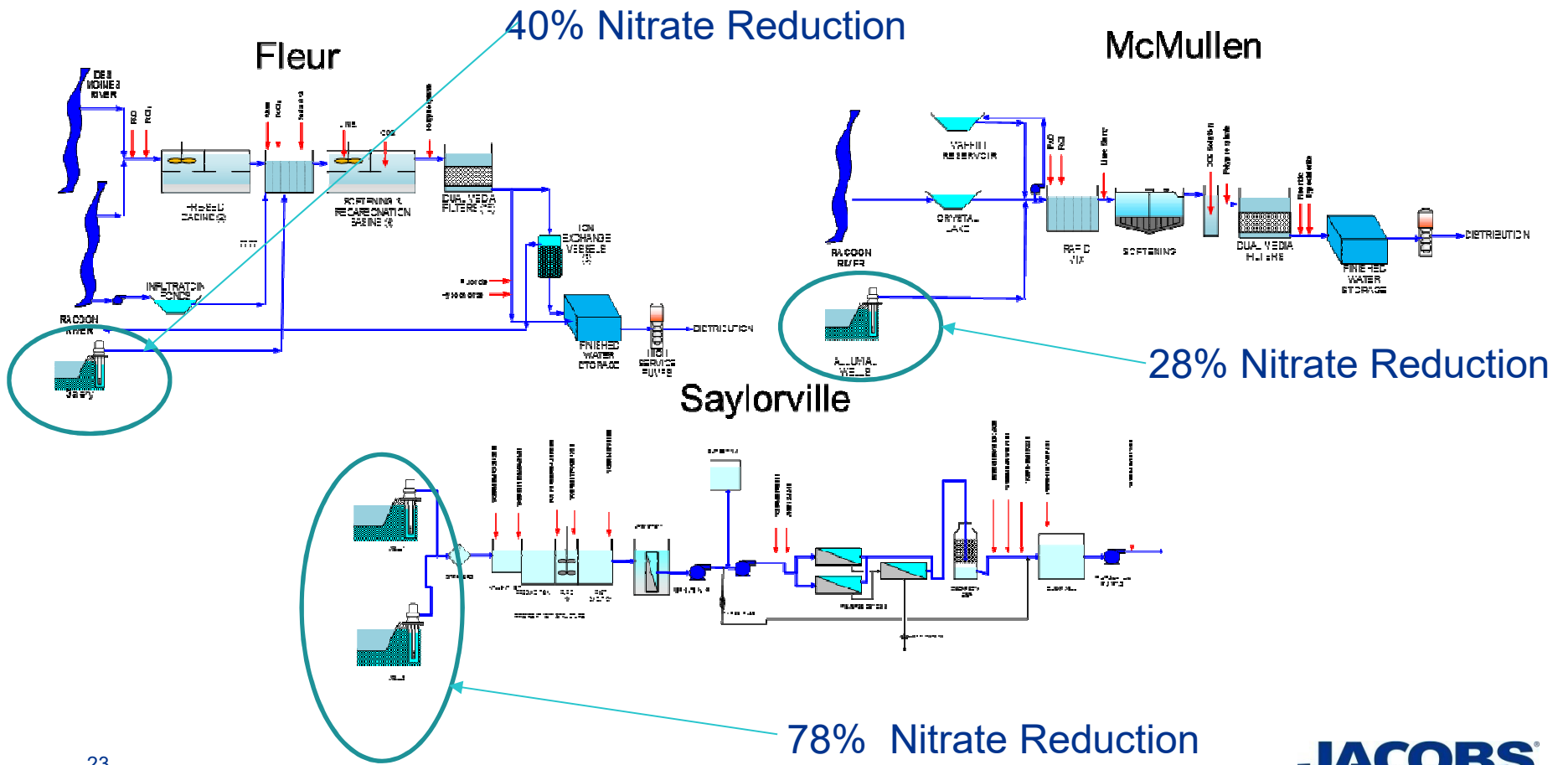
JACOBS®



JACOBS®



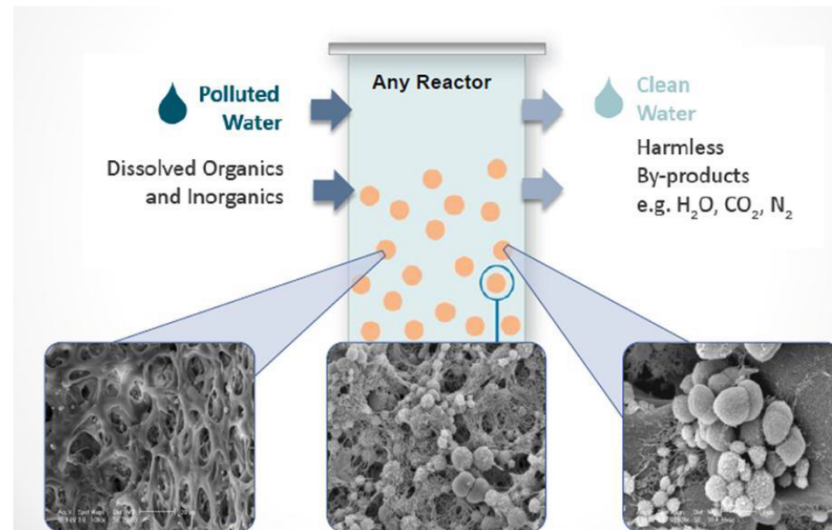
JACOBS®



Phase 3 Nitrate Pilot Testing- Microvi

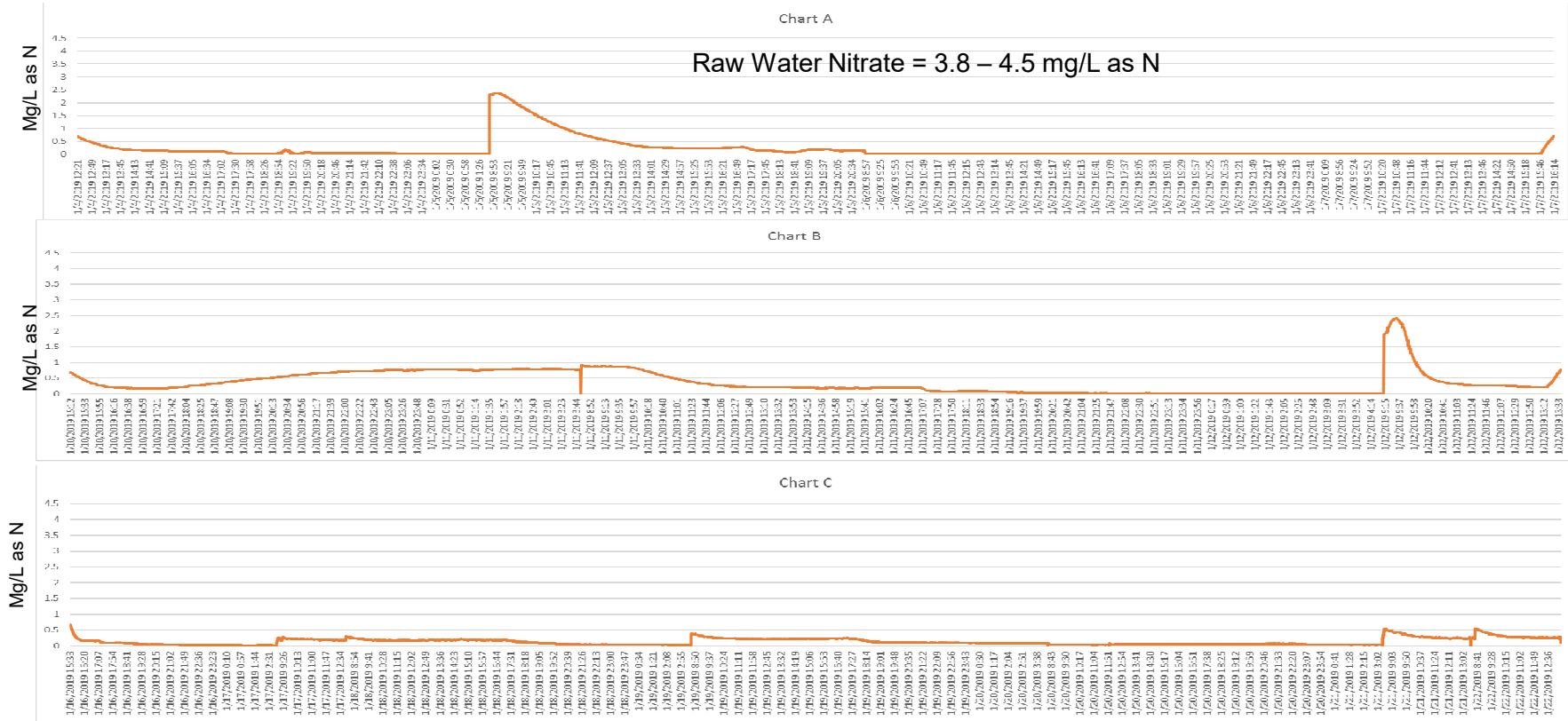


Microvi's bacteria are encased within porous beads about 10 mm in diameter



JACOBS

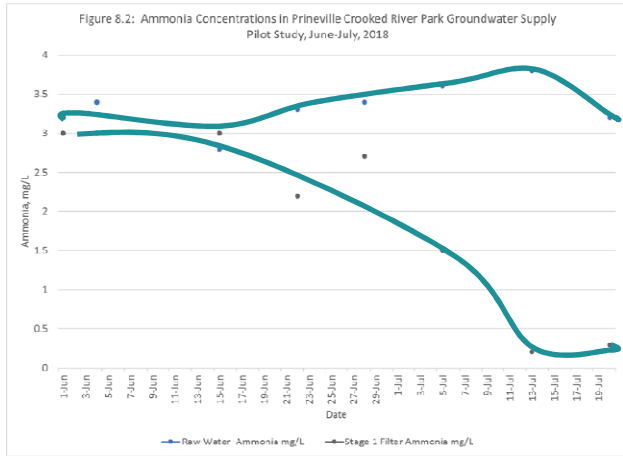
Nitrate Pilot Testing Results





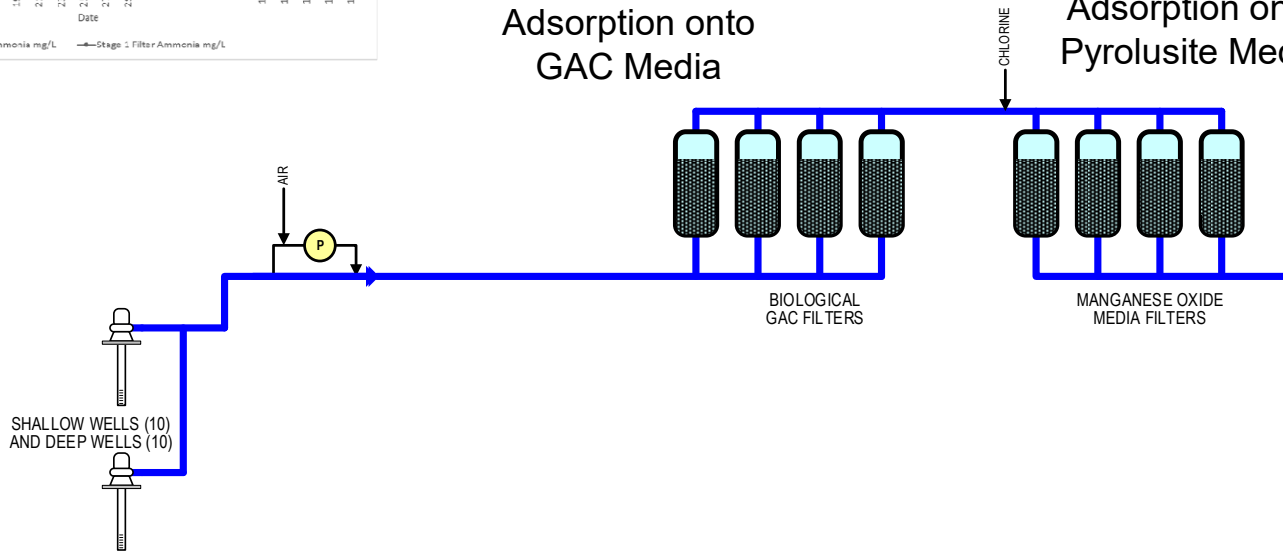
Planning Criteria	Shallow Wells	Deep Wells	Total Plant Flow	Existing Systemm
Number of Wells	10	10	20	
Operating Flow, gpm	1,000	1,000	2,000	
Raw Water Quality				
pH, S.U.	8.0	8.5	8.3	7.6
Temperature, °C	10	10	10	14.6
Total Dissolved Solids, mg/L	319	238	279	237
Total Hardness, mg/L as CaCO ₃	129	51	90	114
Iron, Total, mg/L	0.46	0.02	0.24	<0.03
Manganese, Total, mg/L	0.161	0.031	0.1	0.025
Calcium, mg/L	27	12	20	24.6
Alkalinity, Bicarbonate, mg/L as CaCO ₃	231	164	198	211
Silica, mg/L	51	35	43	45
Chloride, mg/L	10	5	8	7
Sulfate, mg/L	17	7	12	11
Ammonia, mg/L	3.3	6.8	5.1	0.11
Orthophosphate, mg/L	0.285	0.125	0.205	0.11
Threshold odor number (T.O.N)	17	4	11	4
MPA Risk Score	4	4		

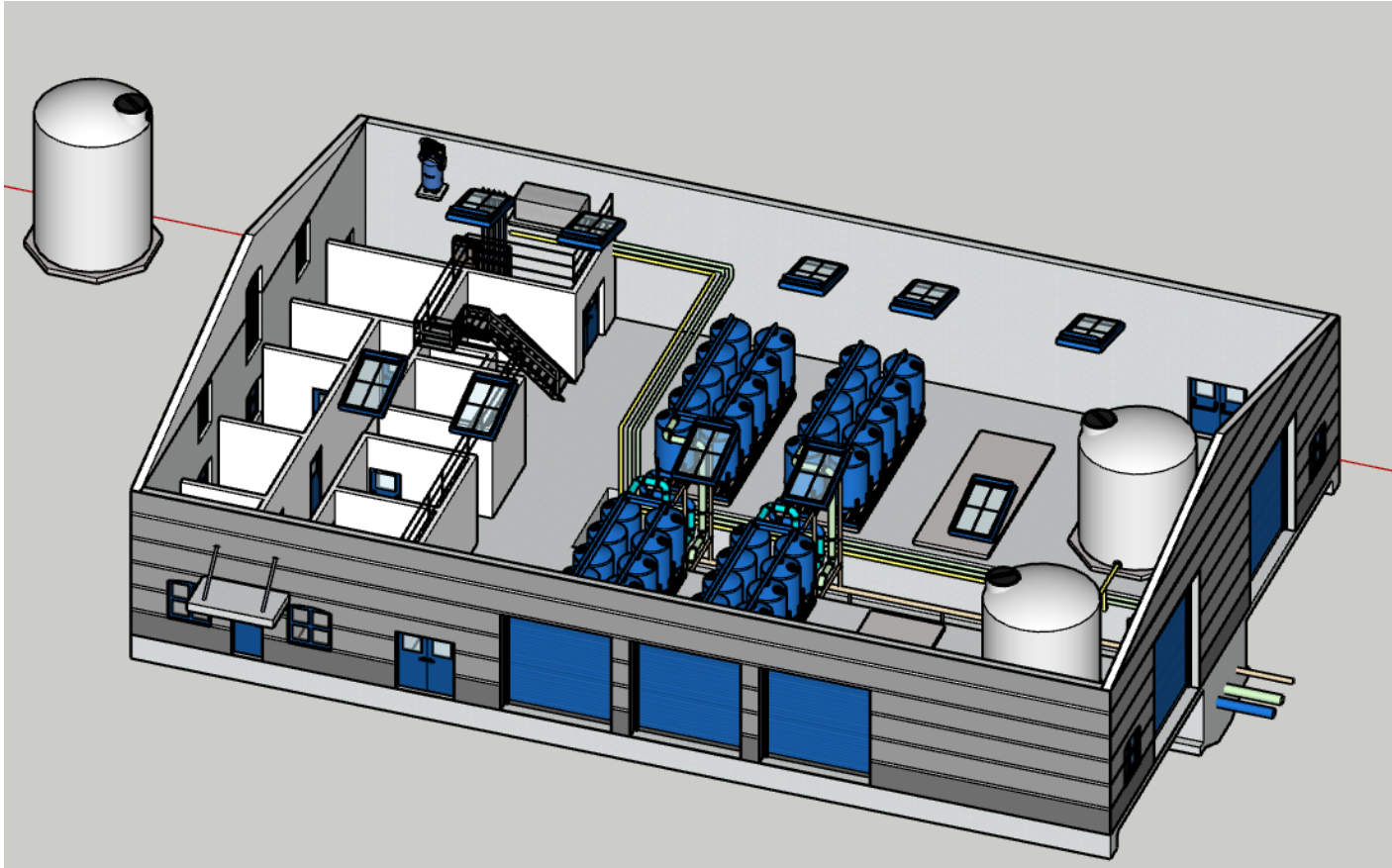


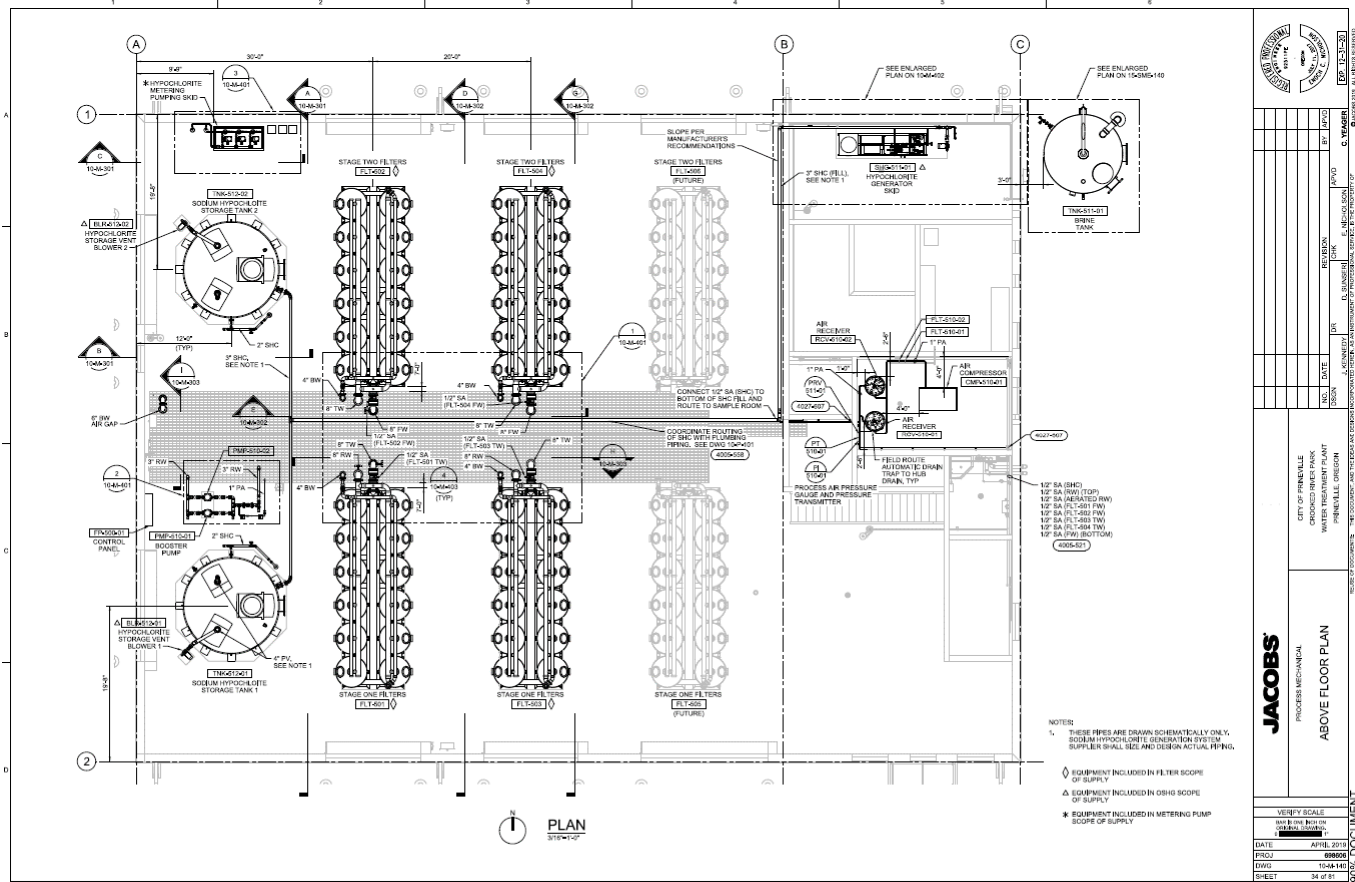


Ammonia
Oxidation and
Hydrogen
Sulfide
Adsorption onto
GAC Media

Manganese
Adsorption onto
Pyrolusite Media







PFAS Uses & Products

Heat, oil, stain, and grease resistant coatings

Clothing

Furniture

Carpet stain protection

Food packaging

Paper coating

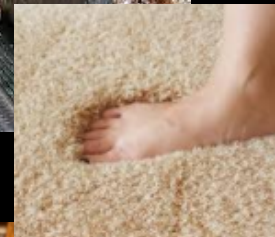
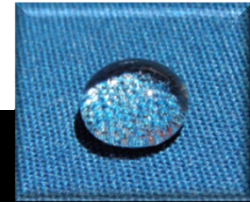
Non-stick cooking surfaces

Electrical wire insulation

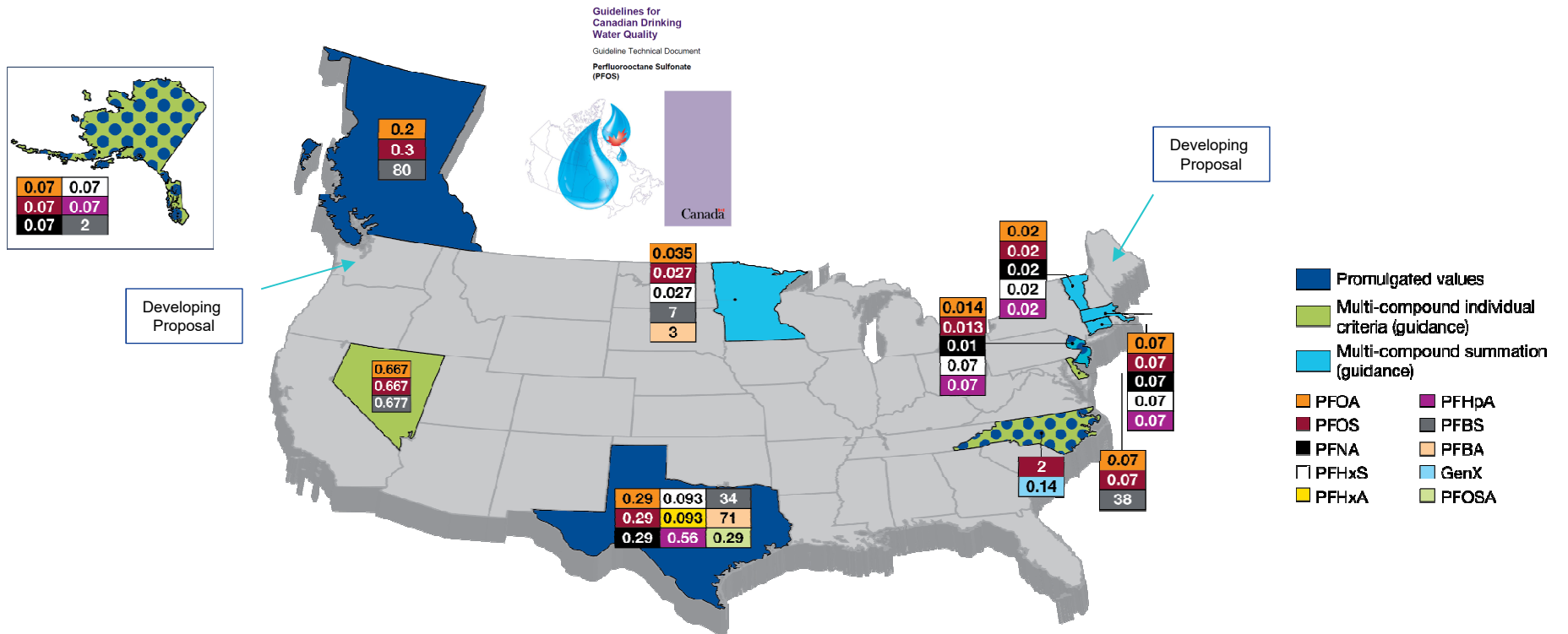
Chromium plating mist suppressants

Photolithographic chemicals

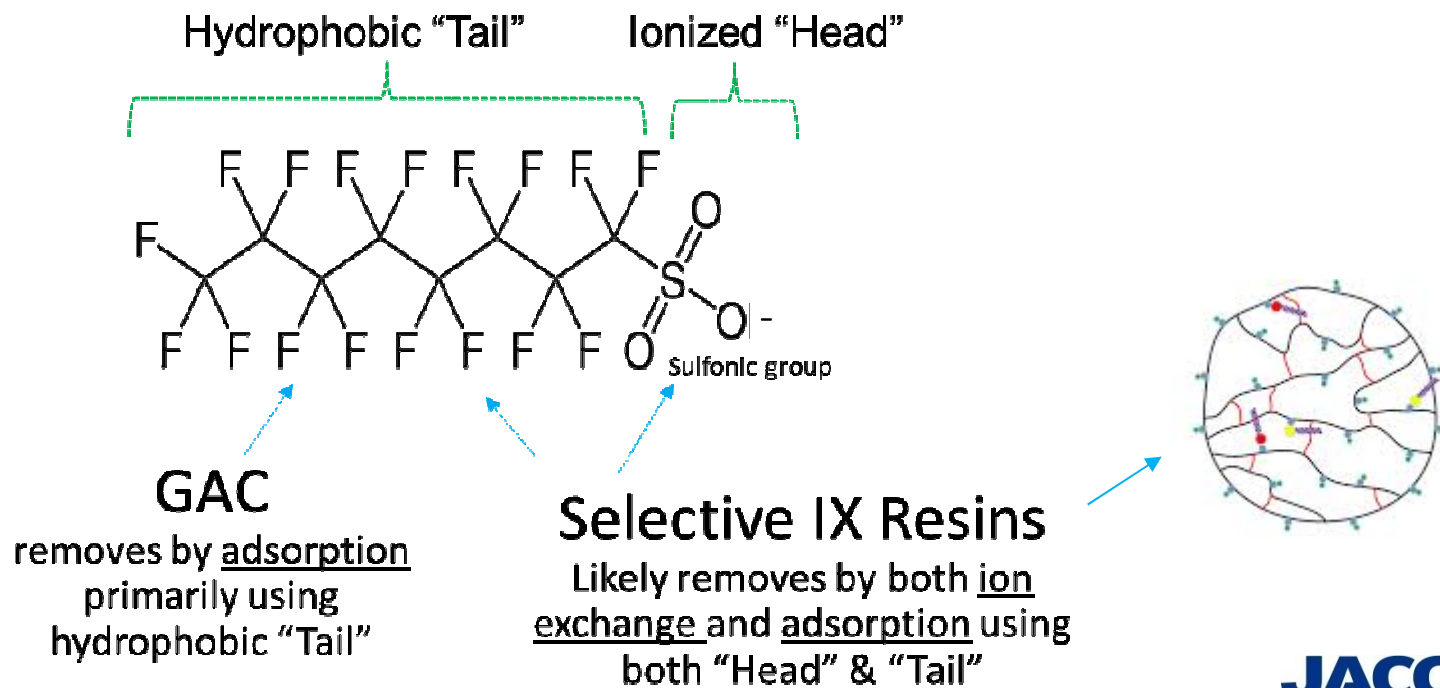
Many other uses



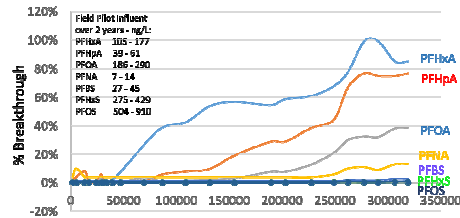
JACOBS



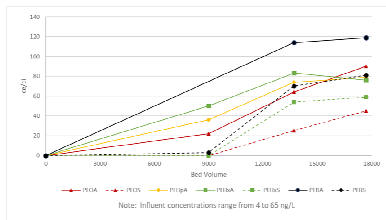
PFOS - Perfluoroalkyl Sulfonic Acid



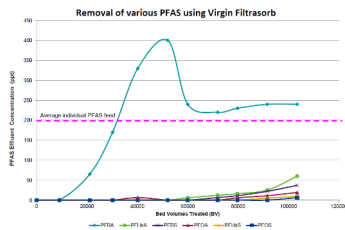
PFAS Preferential Adsorption



- IX Pilot study in PA
- PFHxA < PFHpA < PFOA < PFNA < PFBS < PFHxS < PFOS

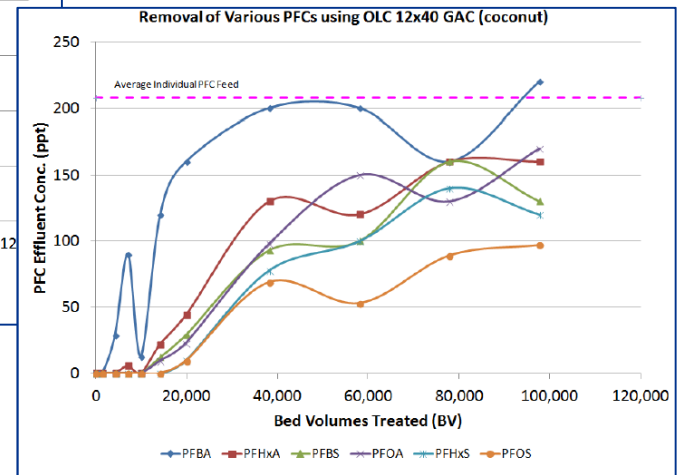
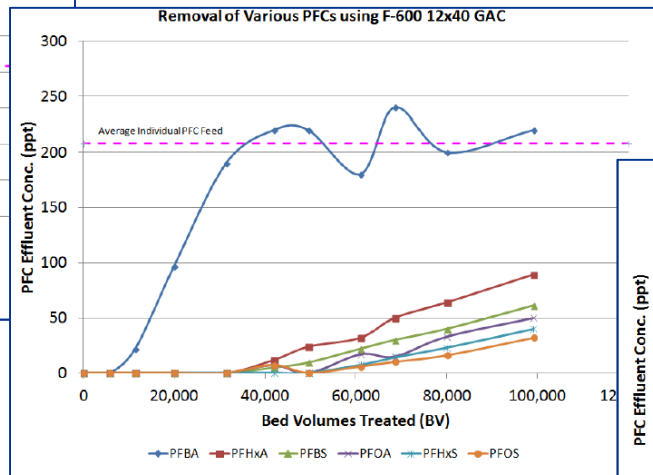
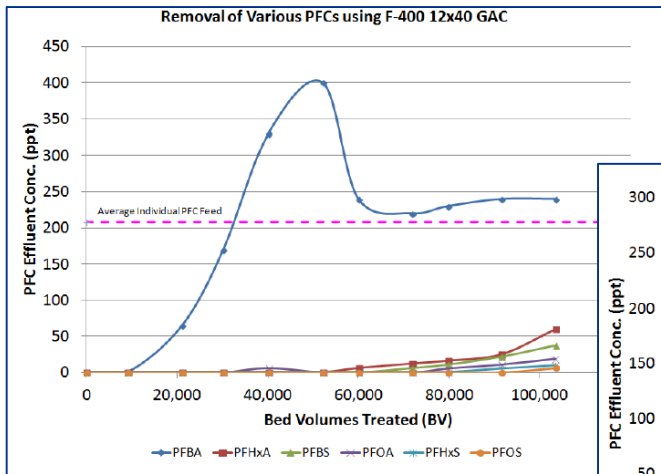


- GAC Pilot study in NC
- PFBA < PFHxA < PFHpA < PFOA < PFBS < PFHxS < PFOS



- GAC RSSCT
- PFBA < PFHxA < PFBS < PFOA < PFHxS < PFOS

Comparing Carbon Types





Cadiz Well 21N

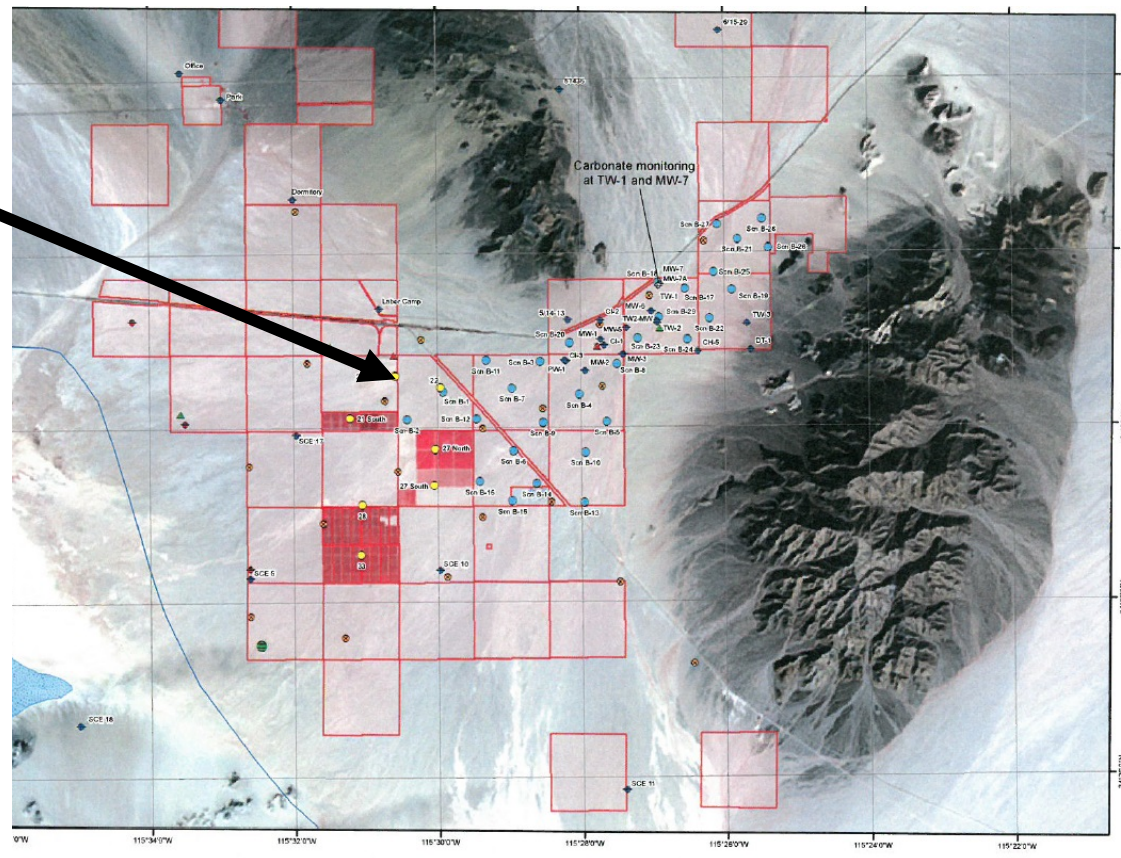
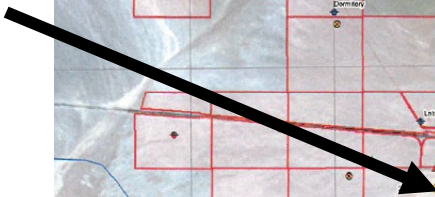


Figure 4
Monitoring Features
(Detail of Project Area)



Parameter	Arsenic	Hexavalent Chromium	Total Chromium	Manganese	Iron	Nitrate	TDS	pH
Units	µg/L	µg/L	µg/L	µg/L	mg/L	mg/L as N	µg/L	S. U.
Drinking Water Standard	10 ¹	Previously 10 ³	50 ¹	50 ²	0.3 ²	10 ¹	500 ²	6-9 ²
Well 2IN	9.3	21	18.6	2.7	<0.02	3.5	254	8.4
Cadiz "Representative Average"	6.9	12.9	13.4	15.4	1.6	3.7	314	8.1

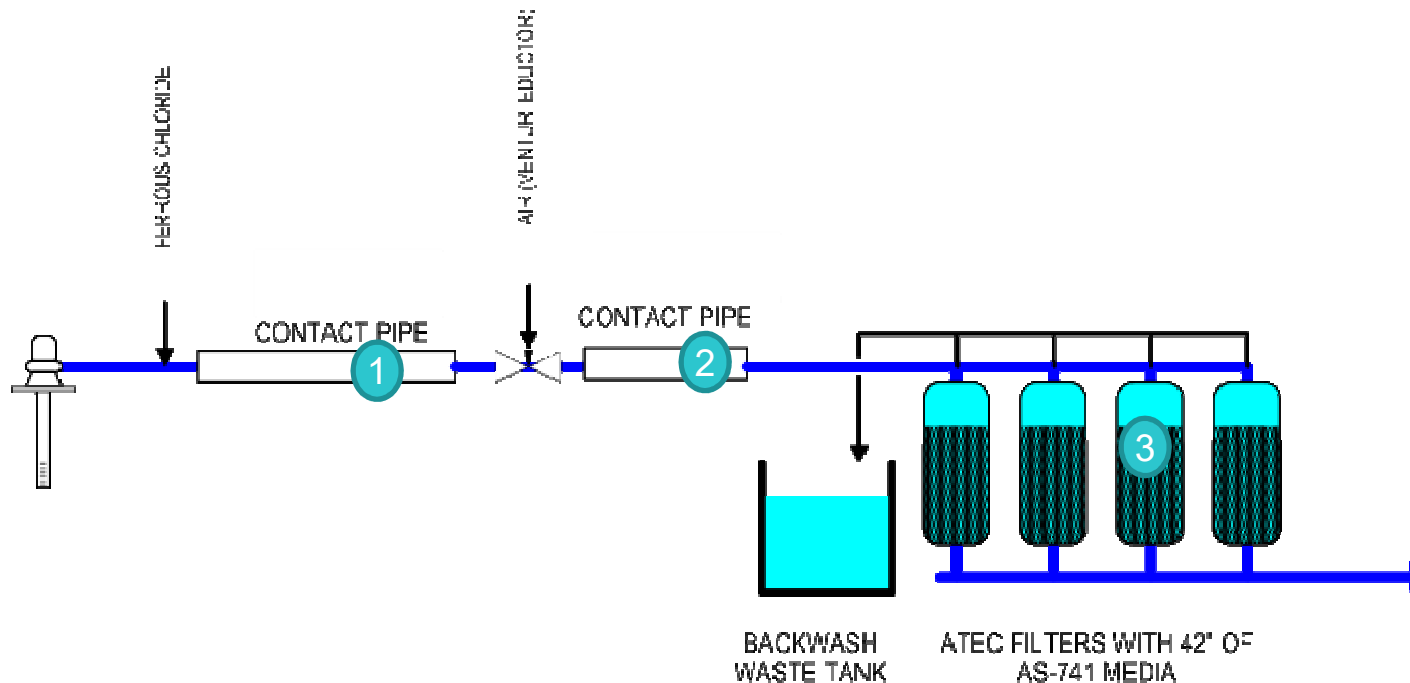
Notes:

- 1 – Primary MCL
- 2 – Secondary MCL
- 3 – Previous primary MCL, currently no standard

Chromium and Arsenic Pilot Testing - Reduction/Coagulation/Filtration (RCF) Treatment

- 1 Pipeline Reduction of Hexavalent Chromium,
- 2 Followed Pipeline Oxidation of Iron with Air,
- 3 Followed by Filtration

Pilot Equipment was Supplied By ATEC Systems

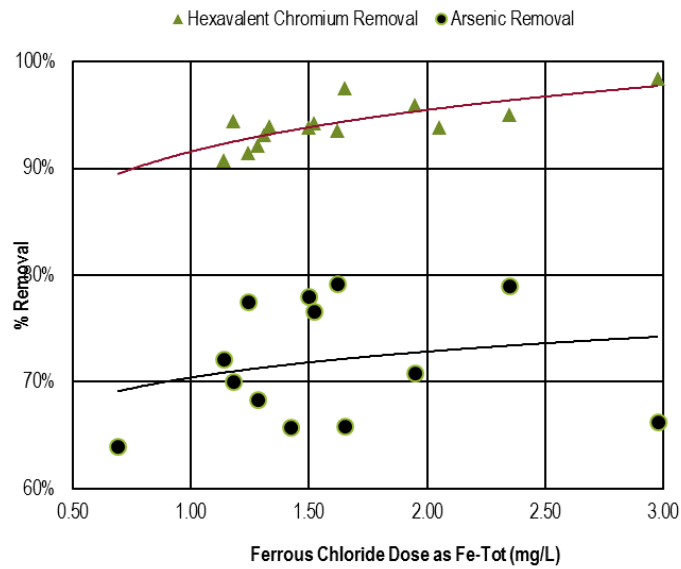


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Phase 1 Pilot Testing – 2015

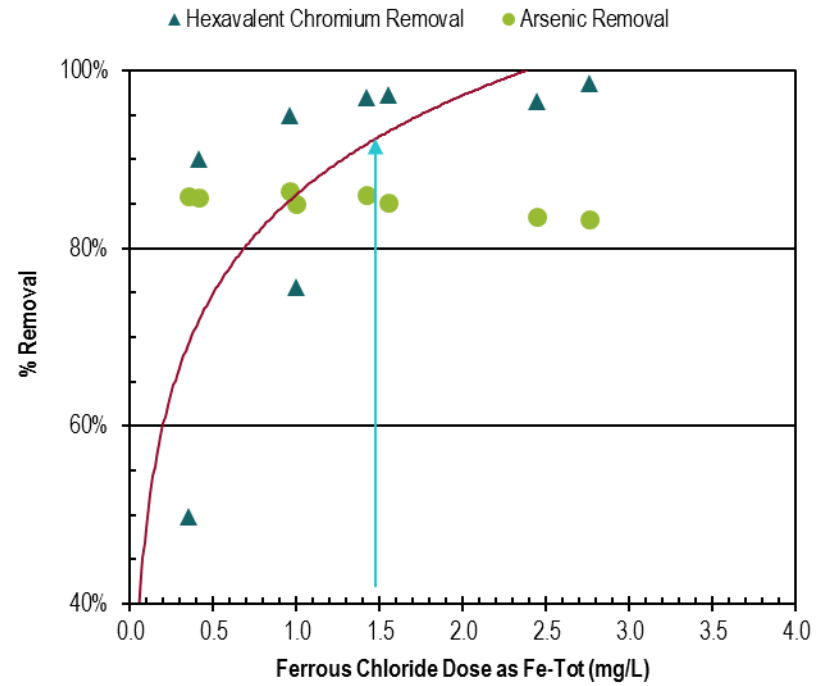
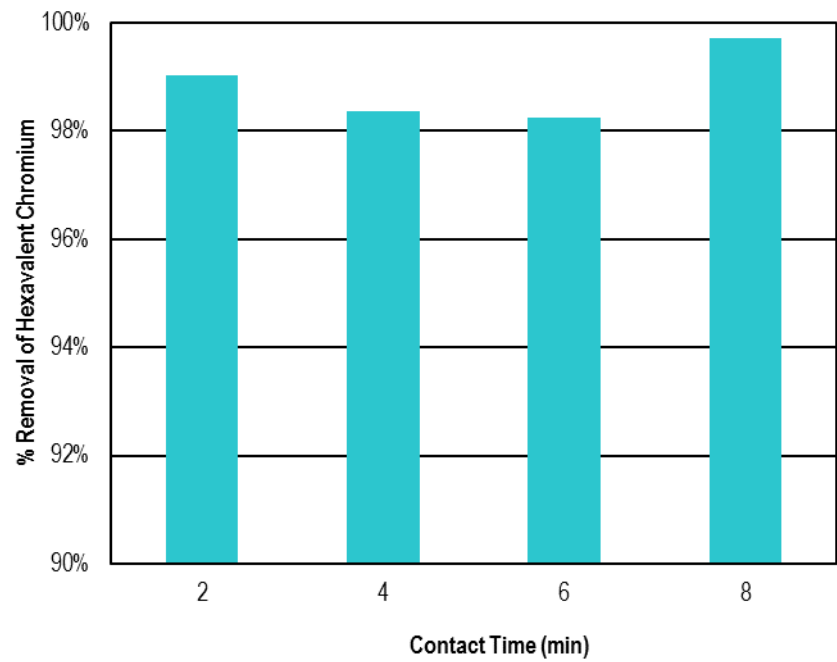


Phase 1 Pilot Testing Results - 2015



Well 21 N Phase 1 Operating Conditions			
Parameter	Average Value		
Flow	4.6 gpm		
Loading Rate	5.9 gpm/sf		
Differential Pressure	2 – 3 psi		
Water Quality Results			
Parameter	Raw Water	Treated Water	Percent Removal
Hexavalent chromium	18.91 µg/L	0.99 µg/L	95%
Total chromium	28.42 µg/L	1.60 µg/L	91%
Arsenic	7.15 µg/L	1.84 µg/L	79%

Phase 1 Pilot Testing



Phase 2 Pilot Testing – 100 gpm, 6 months



Pilot Testing Equipment from Atec Systems, Hollister, CA

Phase 2 Sampling Program: April – Sept, 2018

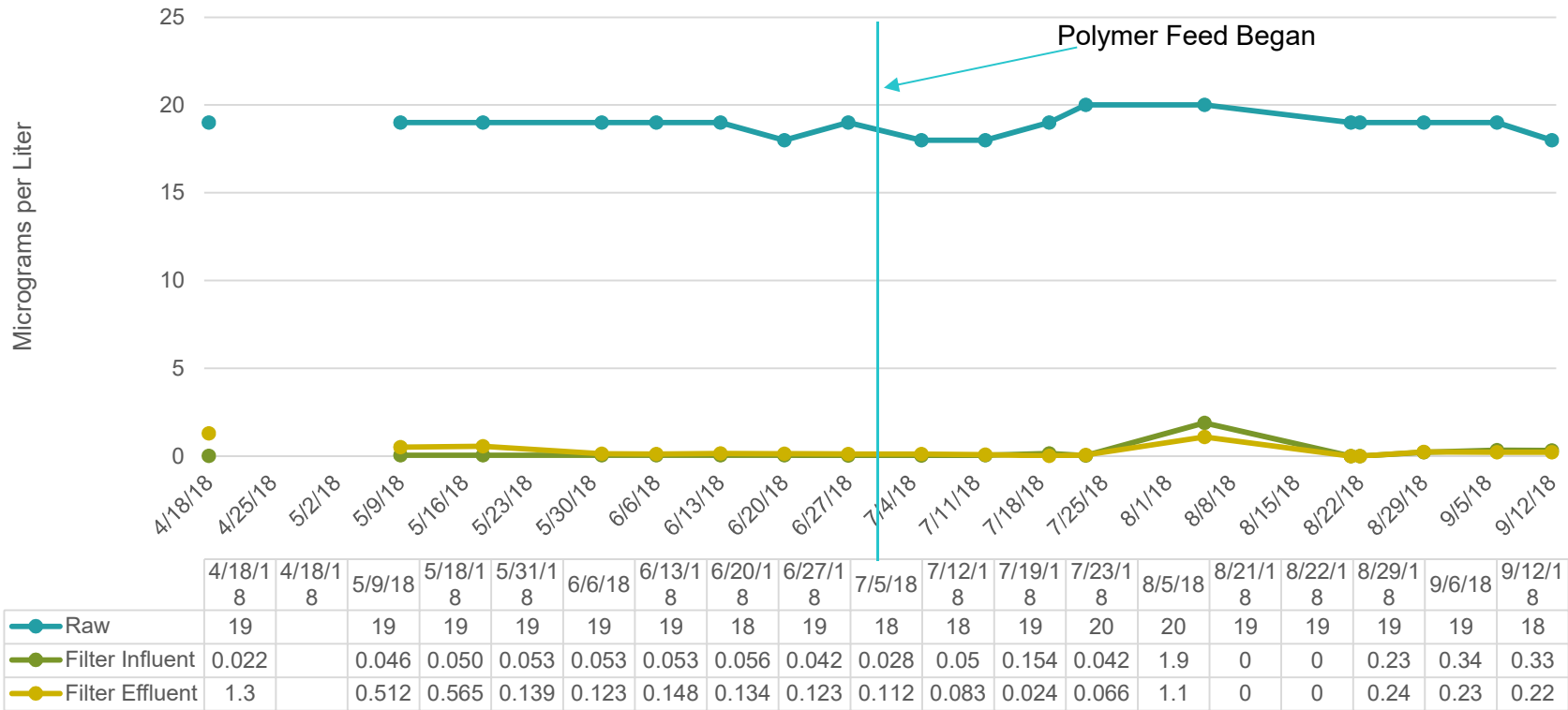
- Weekly Tests
- Intensive Tests: Hourly for Full Filter Run

Data is a mix of lab samples and field tests

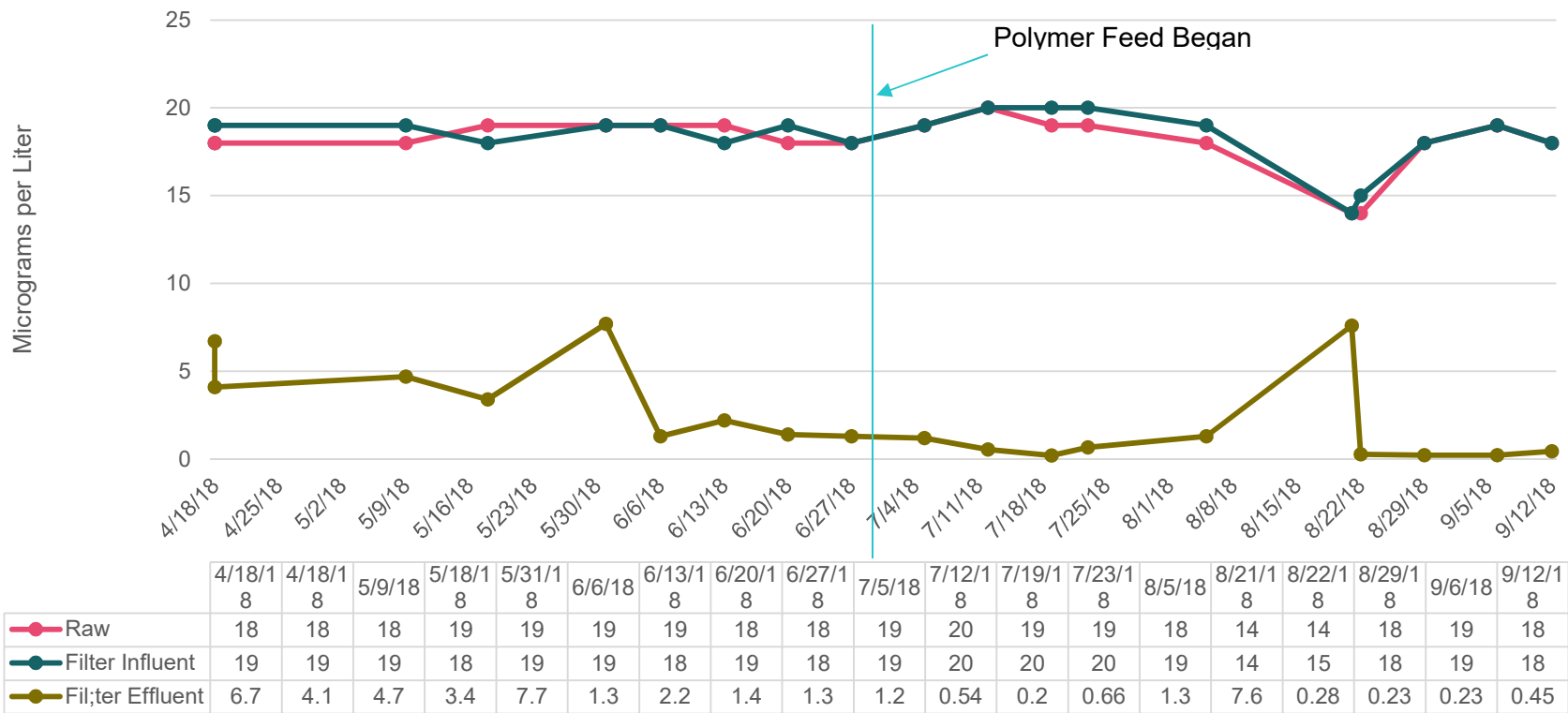
Month	Week	Monitoring Schedule
Month 1	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling
Month 2	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling
Month 3	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling
Month 4	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling
Month 5	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling
Month 6	Week 1	Hourly Sampling
	Weeks 2, 3 and 4	Weekly Sampling

Parameter	Type of Monitoring	Raw Water	Filter Inlet	Filter Outlet
Iron, Total	Grab Sample, Field Test	Weekly	Weekly	21/week
Manganese, Total	Grab Sample, Field Test	Weekly	Weekly	4/week
Arsenic, Total	Grab Sample, Laboratory Test	Weekly	Weekly	4/week
Chromium, Total	Grab Sample, Laboratory Test	Weekly	Weekly	4/week
Hexavalent Chromium	Grab Sample, Laboratory Test	Weekly	Weekly	4/week
Pressure	Reading		Weekly	Weekly
Water Flow	Reading		Weekly	Weekly
Air Flow	Reading		Weekly	Weekly
Ferrous Chloride Dose	Tested with a Calibration Column on Suction Line, with each change in dose.			
pH	Grab Sample, Field Test		Weekly	Weekly
Dissolved Oxygen	Grab Sample, Field Test, Probe		Weekly	Weekly
Air Temperature	Grab	Weekly		
Water Temperature	Grab	Weekly		

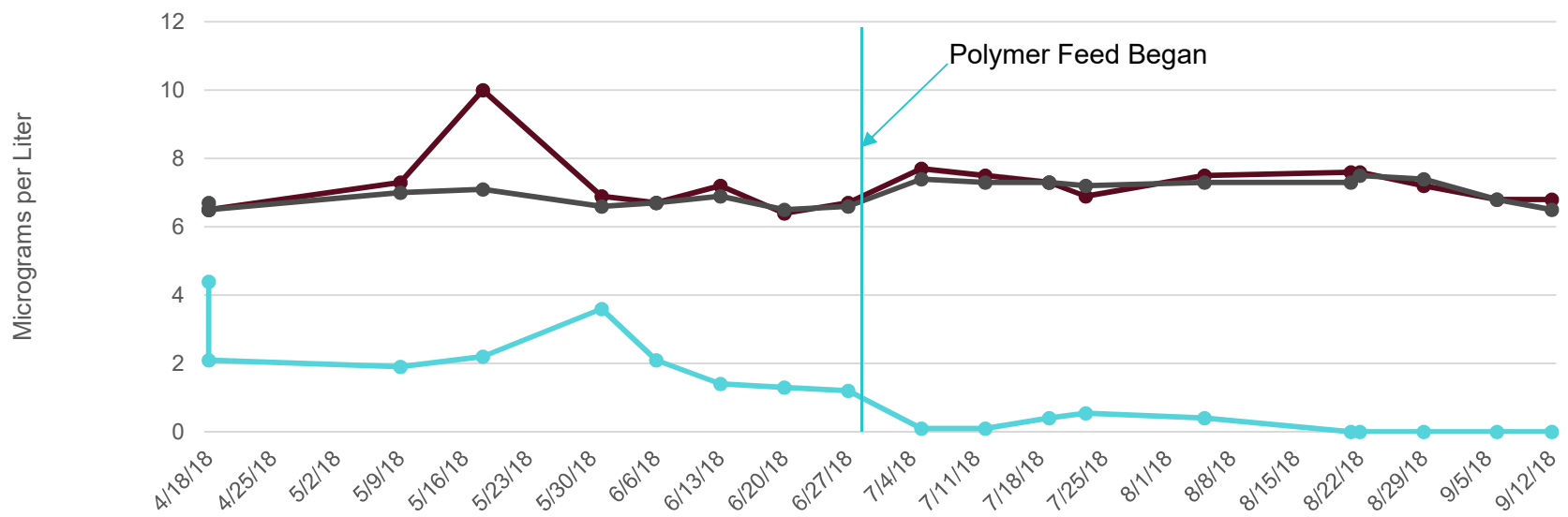
Cadiz Well 21N Weekly Hexavalent Chromium Results 4/18/2018-9/12/2018



Cadiz Well 21 Weekly Total Chromium Results 4/18/2018-9/12/2018



Cadiz Well 21 Weekly Arsenic Results 4/18/2018-9/12/2018

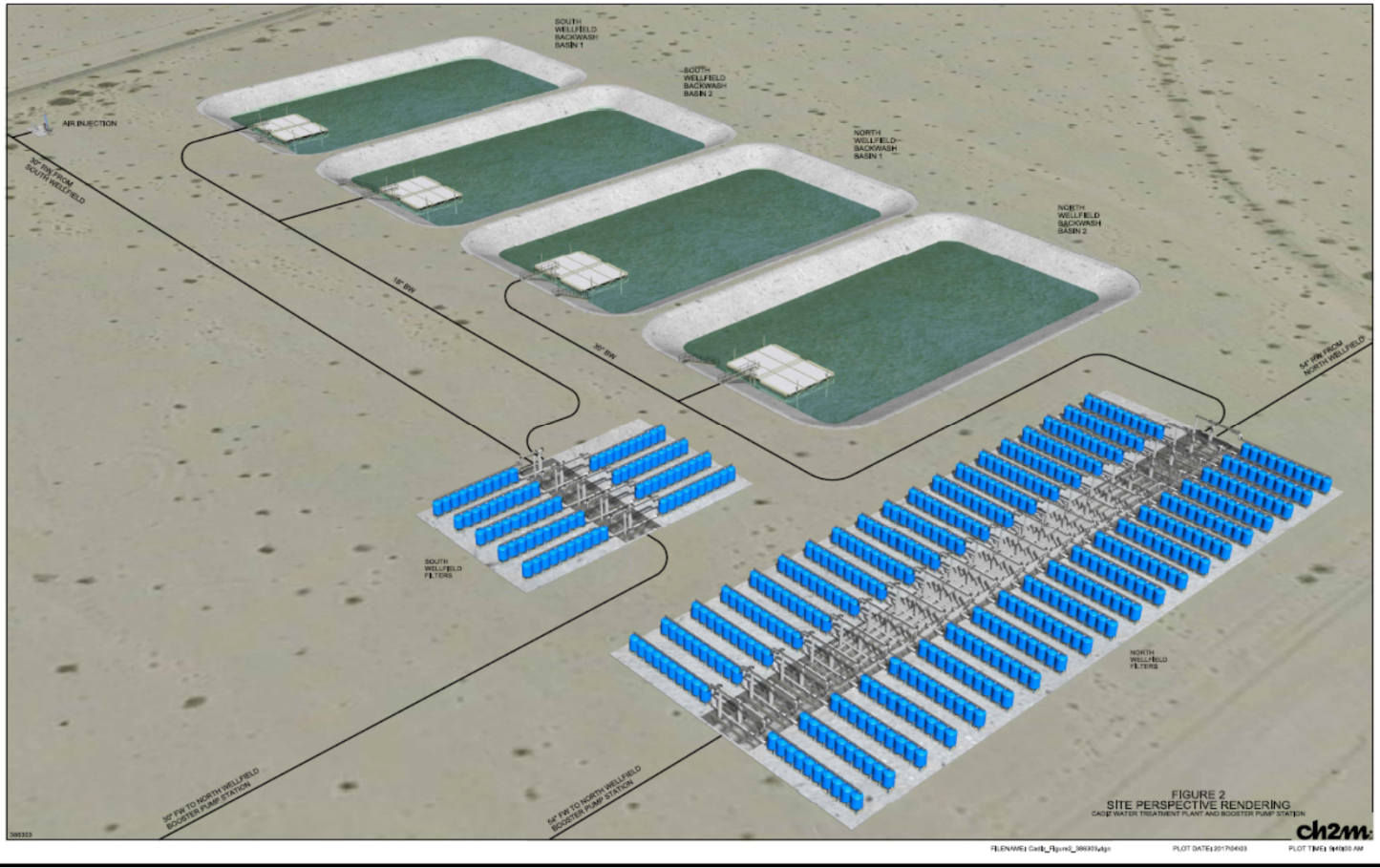


	4/18/18	4/25/18	5/2/18	5/9/18	5/16/18	5/23/18	5/30/18	6/6/18	6/13/18	6/20/18	6/27/18	7/4/18	7/11/18	7/18/18	7/25/18	8/1/18	8/8/18	8/15/18	8/22/18	8/29/18	9/5/18	9/12/18	
Raw	6.5	6.5	7.3	10	6.9	6.7	7.2	6.4	6.7	7.7	7.5	7.3	6.9	7.5	7.6	7.6	7.2	6.8	6.8				
Filter Influent	6.7	6.5	7	7.1	6.6	6.7	6.9	6.5	6.6	7.4	7.3	7.3	7.2	7.3	7.3	7.5	7.4	6.8	6.5				
Filter Effluent	4.4	2.1	1.9	2.2	3.6	2.1	1.4	1.3	1.2	0.1	0.1	0.4	0.54	0.4	0	0	0	0	0	0	0	0	0

Residuals Testing Results

Parameter/Date	TCLP Result	TCLP Regulatory Limit ^a	TTLIC Result	TTLIC Regulatory Limit ^b	STLC Result	STLC Regulatory Limit ^b
Arsenic/8-22-18	<0.1 mg/L	5.0 mg/L	541 mg/kg	2,500 mg/kg	0.662 mg/L	5.0 mg/L
Arsenic/9-12-18	0.487 mg/L	✓	623 mg/L	✓	4.15 mg/L	✓
Chromium/8-22-18	<0.1 mg/L	5.0 mg/L	1,869 mg/kg	2,500 mg/kg	13.1 mg/L	560 mg/L if TCLP is passed
Chromium/9-12-18	<0.1 mg/L	✓	2,262 mg/kg	✓	13.6 mg/L	✓

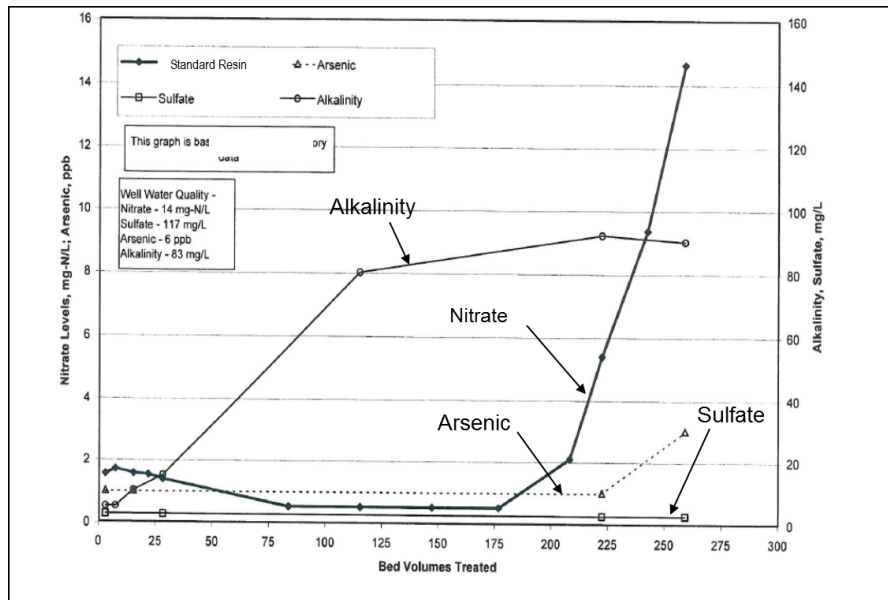
- a. 40 CFR 261.24
- b. CA 22 CCR 66261.24 Table II



Arsenic Removal

- Reverse Osmosis
- Activated Alumina
- Ion Exchange
- Ferric Coagulation
- Iron-Based Media

Technology	Benefits	Drawbacks
Conventional filtration	<ul style="list-style-type: none"> •Common technology •Effective, especially when arsenic pre-oxidized and pH kept below 8 	<ul style="list-style-type: none"> •Performance declines above pH 8 •Arsenic should be pre-oxidized •High coagulant doses sometimes required. •Alkalinity addition may be needed for soft waters and high coagulant doses.
Reverse osmosis membrane filtration	<ul style="list-style-type: none"> •Removal of As(III) and As(V) •Inorganic, microbial, and organic removal also achieved 	<ul style="list-style-type: none"> •Low recovery and flux rates are typical •Pretreatment and posttreatment required
Nanofiltration	<ul style="list-style-type: none"> •Removal of As(V) •Microbial and organic removal also achieved •Removal of calcium and magnesium may be achieved 	<ul style="list-style-type: none"> •Sensitivity to water quality •Low recovery and flux rates are typical •Pretreatment and posttreatment required •May not be effective for As(III)
Ultrafiltration	<ul style="list-style-type: none"> •Flux and recovery rates higher than with reverse osmosis or nanofiltration •Microbial removal achieved •Waste stream can often be sent to wastewater treatment plant 	<ul style="list-style-type: none"> •Removal of particulate As only, unless pretreatment with a coagulant is needed for removal •Preoxidation and pH adjustment may be needed
Coagulation/microfiltration	<ul style="list-style-type: none"> •Highest flux and recovery rates of membrane processes •Some microbial removal achieved •Waste stream can often be sent to wastewater treatment plant 	<ul style="list-style-type: none"> •Pretreatment with a coagulant is needed for removal •Preoxidation and pH adjustment may be needed
Activated alumina	<ul style="list-style-type: none"> •Less sensitive to water quality than ion exchange •Longer run times than ion exchange 	<ul style="list-style-type: none"> •pH adjustment often needed •Aluminum levels may increase in finished water •Hazardous chemicals needed for regeneration •Residuals handling is difficult with concentrated high-pH liquid stream
Ion exchange (anion exchange)	<ul style="list-style-type: none"> •Works better at higher pH levels than activated alumina •Nitrate removal can also be achieved 	<ul style="list-style-type: none"> •Sulfate levels may reduce run times •Higher arsenic levels may leach from resin near end of run •Requires regeneration and handling of concentrated brine solution
Iron-based sorbents	<ul style="list-style-type: none"> •Arsenic in backwash water is usually very low •Relatively easy disposal of solids •Some adsorbents have a fairly high sorption capacity 	<ul style="list-style-type: none"> •Periodic media replacement required •Cost and length of media use before replacement is needed is dependent on water quality •Capacity decreases with increasing pH
Titanium-based sorbents	<ul style="list-style-type: none"> •Arsenic in backwash water is usually very low •Relatively easy disposal of solids •Some adsorbents have a fairly high sorption capacity •Works over wide range of pH 	<ul style="list-style-type: none"> •Periodic media replacement required •Cost and length of media use before replacement is needed is dependent on water quality
Lime Softening	<ul style="list-style-type: none"> •Effective removal at pH above 11. •Coagulants can be added to aid co-precipitation. 	<ul style="list-style-type: none"> •High concentration of solids produced •Some systems can require significant operational oversight



Granular Ferric Hydroxide for Arsenic Removal



- Golden State Water Century Plant

- Manganese 0.1 mg/L
- Arsenic 0.03 mg/L
- Discharge to Stormwater

Operational:
Distributions Water Quality:
Residuals Disposal:

Multiple Sampling Ports
pH Adjustment in Future
TCLP (California WET Test),
Paint Filter Test

RSSCT Column Preparation

- Crush full-scale media
- Sieve media – usually to 100x140 mesh
- Weigh crushed adsorbent and add to column
- Backwash column to remove fines
- Tap column to compress bed
- Place effluent tube above media elevation to prevent air entrainment
- Condition with DI water
- Start test



(Ref. Dr. Paul Westerhoff, Ariz. State Univ.)

FIGURE 1: CHLORINE/ACID/FERRIC/CONTACT TANK

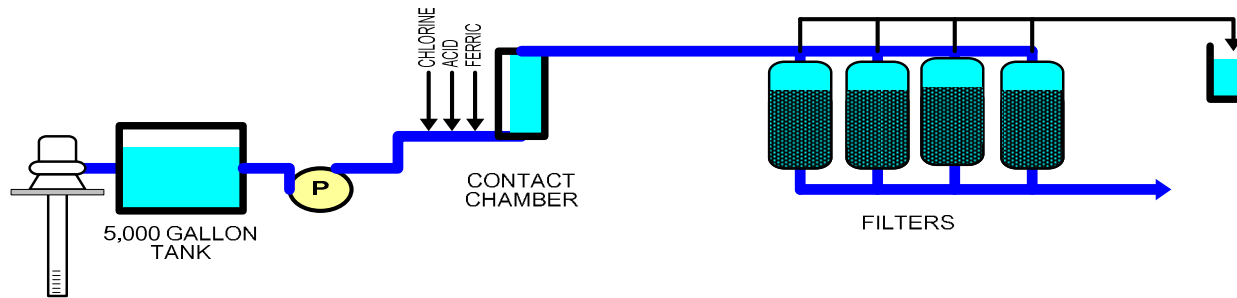
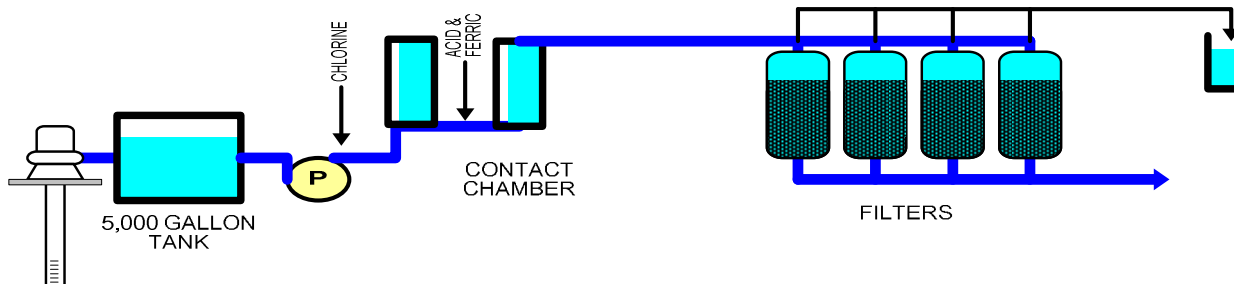


FIGURE 2: CHLORINE/CONTACT TANK/ACID/FERRIC/CONTACT TANK



Moving the Chlorine injection Location and adding Contact time optimized removal **JACOBS**



Questions?

Lee.odell@Jacobs.com

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