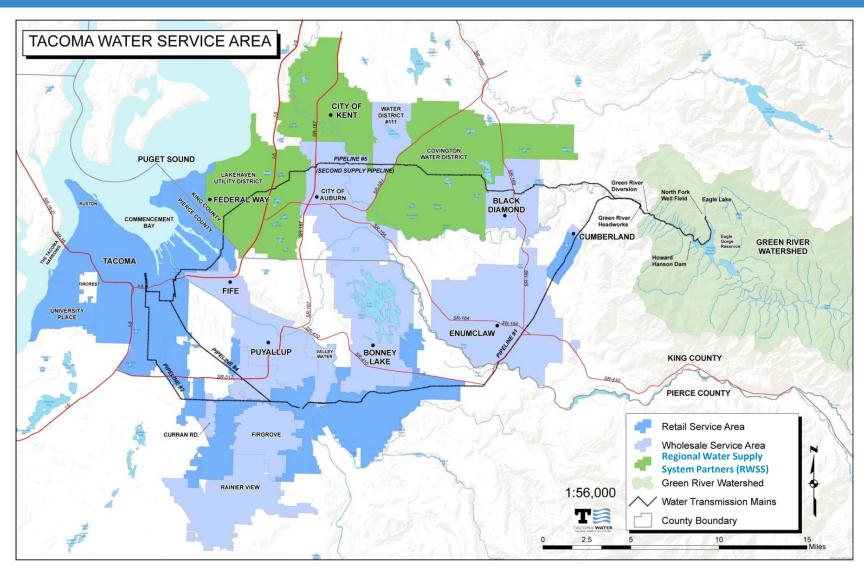
Growing Your Own Tacoma Water's **Operator In Training (OIT) Journey** PNWS-AWWA Section Conference May 2, 2024

Craig Downs P.E. – Source & Treatment Asst Division Manager Jeff Bolam – Treatment Operations Manager



Introductions / About Tacoma Water





2nd Largest Public Water System in WA Provide Direct Service to:

- 350,000+ Residential Population
- 445,000+ Total Avg Daily Population

Green River is primary supply (~ 95%) ~ 20 auxiliary groundwater wells

Regional Water Supply System (RWSS) Partners:

- Covington Water District
- City of Kent
- Lakehaven Water & Sewer District

325 Budgeted Employees (2024)



349

Beginning in 1913 Tacoma was an unfiltered surface water supply with chemical injection treatment

Green River Treatment History (cont)



1913 Original Gas Chlorine Facility 2015 Green River Filtration Facility (GRFF) 150 MGD

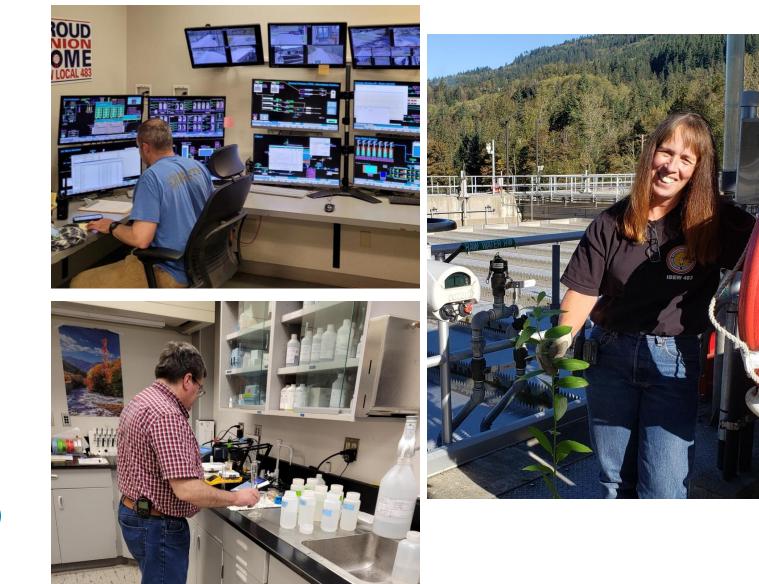
Water Treatment Plant Operator (WTPO)

Administered by Washington Department of Health (DOH)

- WAC 246-292
- Water Distribution Manager (WDM) vs Water Treatment Plant Operator (WTPO)

WTPO Certification Requires:

- Combination of Education, Water System Experience, <u>and</u> Water Treatment Plant Experience
- Passing a Certification Test
- Continuing Education Units (CEU's)



Water Treatment Plant Classifications



The scope of water treatment plant processes include, but are not limited to:

- Water filtration
- Ion exchange
- Electrodialysis
- Reverse osmosis or
- Inorganic contaminant removal



The scope of a water treatment plant <u>does</u> <u>not include</u> unit processes installed for:

- In-line fluoridation
- In-line chlorination or
- Chemical addition to inhibit corrosion







= <u>NOT</u> a Water Treatment Plant

"Treatment Plant Experience" Challenge



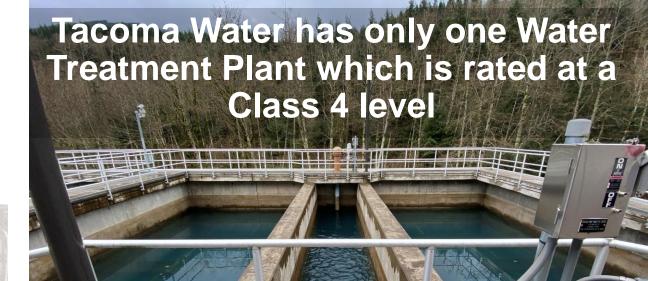
Tacoma Water has a long-standing WA state recognized apprenticeship program (JATC) for newly hired Water Utility Workers

• 2 years – approximately 3,000 hours

11 after hours classes

 Focuses on water distribution / maintenance job tracks with limited treatment plant exposure





- Requires a minimum of WTPO Level 4 certification for responsible charge and WTPO Level 3 for other shift / duty operators
- Remotely located approximately 1
 hour drive from Tacoma

Green River Operator History



Until 2006

- 2 Certified Operators / 1 Supervisor lived on site
- No 24/7 active staffing
- 1 on site at all times to respond to alarms

2006 – 2013 Ozone

- 6 Certified Operators / 1 Supervisor / 1 Plant Manager
 24/7 active staffing with day/night shifts
 - Plant Classified as Level 3

2013 – 2015 Green River Filtration Facility (GRFF)

Expanded from 6 to 8 Certified Operators



• 2-year duration with permanent WTPO position upon completion (1 completed successfully)

10 current WTPO certified operations staff at plant **9** obtained WTPO certification outside Tacoma Water

Rotating OIT Program Vision



Tacoma Water's 5 Year Strategic Plan <u>Workforce Development Initiative</u>

Seeks to "create a defined system that ensures our employees...have supported access to career development opportunities."



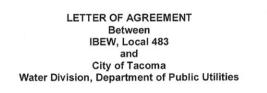
- Opportunity to train existing employees and provide expanded career pathways
- Provide sufficient Water Treatment Plant "Operating Experience" to allow candidates to obtain necessary WTPO certification to compete for future permanent openings
- Rotation assignment with no more than 2 OIT candidates at one time with offset start times to better facilitate onboarding
- Open to Graduated Apprentices

The Journey...first steps



Labor Considerations

- Negotiated a Letter of Agreement (LOA) with union
- Leave of absence from permanent position (continue to accrue seniority)
- Pay rate is 90% of WTPO
- Future WTPO openings will be filled using internal citywide Promotional List once there are two successful OIT graduates on the list



Effective Date: June 29, 2022

Subject: Water Operator in Training

The City of Tacoma, Tacoma Water and IBEW Local 483 Water Unit, hereby enter into this Letter of Agreement (LOA) which shall be attached to the collective bargaining agreement and incorporated as though fully set forth.

Background

Tacoma Water wishes to provide the opportunity for qualified, skilled, and interested employees to receive the necessary training and development, in combination with their existing education and training, to become certified at the Water Treatment Plant

HR Considerations

- Job classification: Added an OIT pay range to the existing Water Treatment Plant Operator job class
- Selection Process: Used existing "Interest List" process for qualified candidates, followed by panel interviews
- Will need waiver from Tacoma Civil Service Board to allow for 18-month "temporary" employment duration

Regulatory Considerations

• Worked with DOH to clarify how this program will work within the certified operator requirements of WAC 246-292

Concept



- Develop an internal pool to more quickly fill open operator positions
- Lower barriers so our existing staff can compete for operator positions
- Provide water treatment plant
 operating experience
- Employee Investment
- Improve knowledge base of Tacoma Water staff
- Certification



Create Buy-In



- Creating a succession plan for treatment plant operators
- Tacoma Water has Partners that share a portion of our costs for Green River treatment
- Operators are represented by IBEW Local 483
- Operators are well paid
- Certification is industry wide
- We have the largest filter plant in the PNW

Building A Program



GRFF Operator in Training - Plant Specific Training 0 **GRFF** Process G. **Overview: 13 Videos** (Total Time - 1:16:59) GRFF Process Overview: 13 videos (Total Time - 1:16:59) LESSON 1 OF 12 Ancillary Site Systems: 9 Videos (Total Time - 1:00:30) Learning Objectives After completing this module you will be able to North Fork Wells Storage Tank & Blending System: 2 Videos (Total Time - 0:35:55 1. Describe the flow of process water through the Green River Filtration Facility Flash Mix: 7 Videos (Tota 2. List the treatment processes that occur in the GRFF 3. Explain the differences in operation between conventional and direct filtratio 4. Describe the removal of solids from the treatment process at GRFF in the Flocculation & Sedimentatio 11 Videos (Total Time solids handling system 5. Describe the typical flow of solids through solids handling facilities at GREE 6. Describe the handling of solids during a high turbidity event and following Filtration: 16 Videos (Total the event 7. Explain the potential for reduction of solids handling through process water source adjustments Chemical Storage & Metering 7 Videos (Total Time -

8. Explain what overflow accommodations are at the GRFF

OIT Workbook - GRFF Process Overview.pdf

Figures - GRFF Process Overview.pdf

Time - 0:33:19)

Time - 2:29:43)

PDF

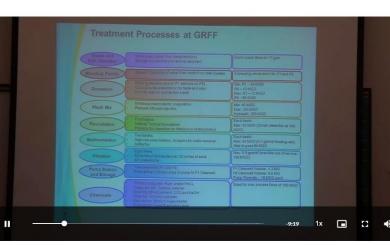
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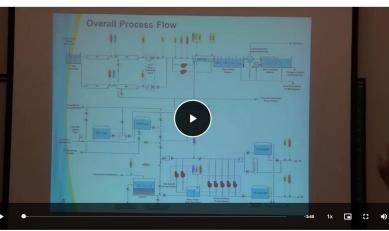
Process Water Plant Overview (10:47)

Overall Process Flow (3:50

- 3

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Set objectives

- **Engage with Tacoma Water Workforce Development** team
- **Research available training**
- Gather and organize GRFF training information
- Set Curriculum
- IBEW Local 483 contract language
- **Brief Plant Operators**

Generate Internal Interest



- What do Water Treatment Plant Operators do?
- What is an OIT?
- What is Certification?
- Why is Tacoma doing this?
- What is the application process?
- What is the selection process?
- What is an interest statement?
- How do I demonstrate my experience?
- Can I apply again?
- Is this job like Water Control?
- What is the pay rate?
- Can I expect to get an Operator job?
- How many Operators do we have?
- What about my seniority in my current position?
- How long will the assignment last?
- Can I get overtime or set ups?
- What If I don't like it?
- Can I lose my job if I wash out?
- What will my commute be?
- Is there a reporting HQ change?
- Does this prevent me from pursuing other job offers?
- What happens after I complete?
- If I am not currently working in a classification represented by Local 483?
- Is there a Classification Specification for the OIT position?
- What if I am already certified?
- What is the Shift?
- How much will the certification test and training cost?



- Harder than you think
- Explain the work
- Amend the IBEW Local 483 Contract
- Use department newsletters
- Information sessions
 including remote work sites
- Word of mouth
- Answer questions

• What is the anticipated timeline for this program starting? What are the next steps?

What Are The Costs?



- Full time employees are expensive
- Additional tools, desk space, computers etc.
- Addition staff equipment
- Training Materials
- Labor time for training
- Operator/Supervisor time for training
- Pulling staff from field crews

Lessons Learned



Engage with union early on...and definitely before starting any discussions with represented staff

Involving impacted staff

- WTPO's that will help in training the OIT's
- Supervisors losing staff to the OIT program

When starting up new facilities, develop training materials that can be used in the future (videos, presentations, etc)

Develop an evaluation / feedback process both for program and the OIT employee

Realistically budget for the program (these are "extra" positions)

Acknowledgements







Aaron Whitfeldt – Instructional Designer (co-author) Jennifer Airey (co-author) Tacoma Water Workforce Development Staff Tacoma Water Green River Filtration Facility Staff IBEW Local 483 Water Unit Regional Water Supply System (RWSS) Partners:

- Covington Water District
- City of Kent
- Lakehaven Water & Sewer District

Washington Department of Health Dan McCormick – Tacoma Water's 1st OIT (2013) Nate Lawson – Tacoma Water's Current OIT Candidate

Questions?

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