



Challenging today.
Reinventing tomorrow.

Prove it! Demonstrating pathogen removal in a 10 gpm/sf gravity filtration pilot study

PNWS-AWWA Conference 2024

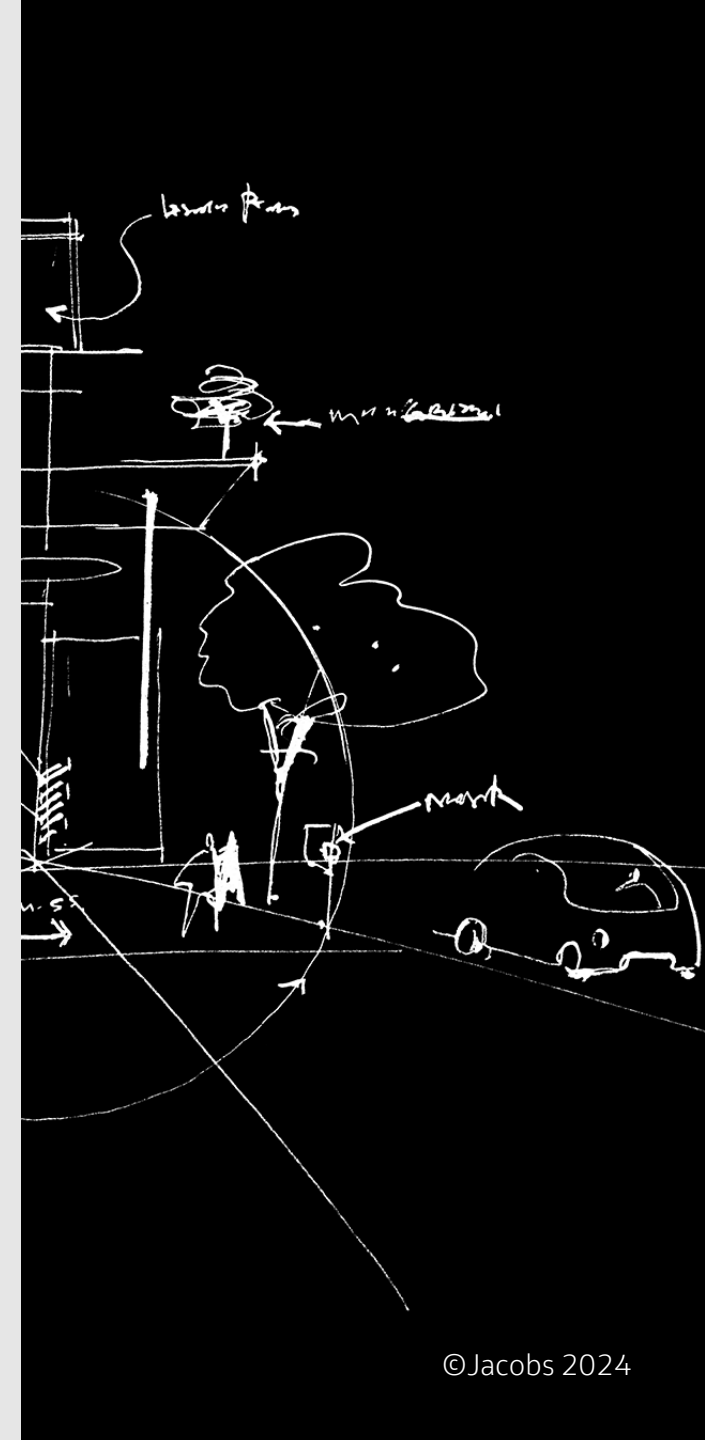
Enoch Nicholson and Benedicte Diakubama

Thursday May 2nd, 2024

11:30 AM

Agenda

- Acknowledgements
- Background and Pilot Study Objectives
- Planning and the 5 to 15 micron Monomedia Challenge
- Schedule and Results
- Conclusions and Lessons Learned



Acknowledgements

- City of Everett
 - Anna Thelen, Senior Environmental Specialist
 - James Rossi, Senior Water Treatment Plant Operator
 - Aaron Chan, Water Quality Analyst
 - Everett Water Filtration Plant Operators
- Jacobs
 - Talia Assi, Lead Process Engineer
 - Amy Gao, Project Manager

Background and Pilot Study Objectives

Everett Water System and Wholesale Customers

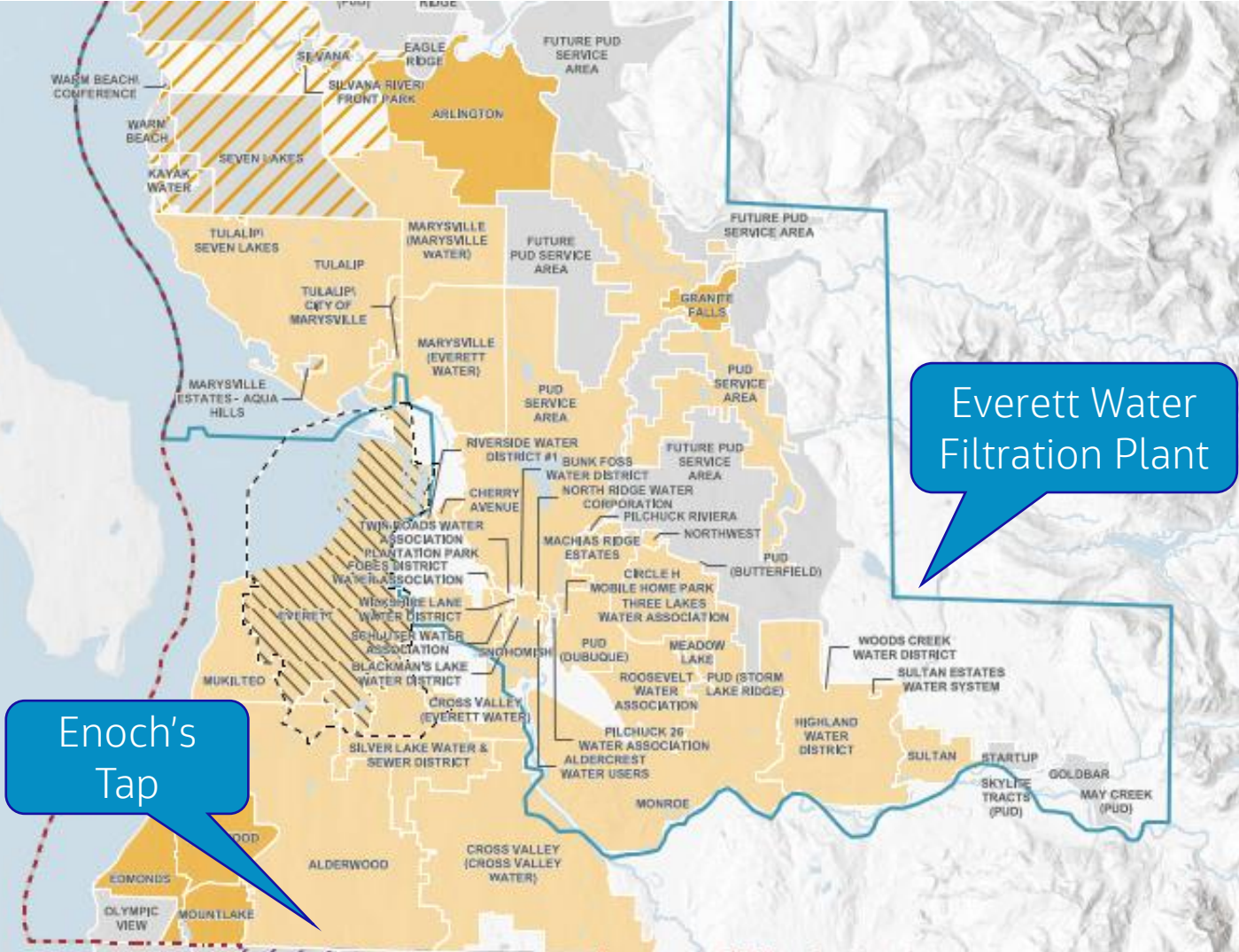
Everett Water System

1
Water
Filtration Plant

141 mgd
peak day
capacity

640,000
People
Served

76%
of county



LEGEND

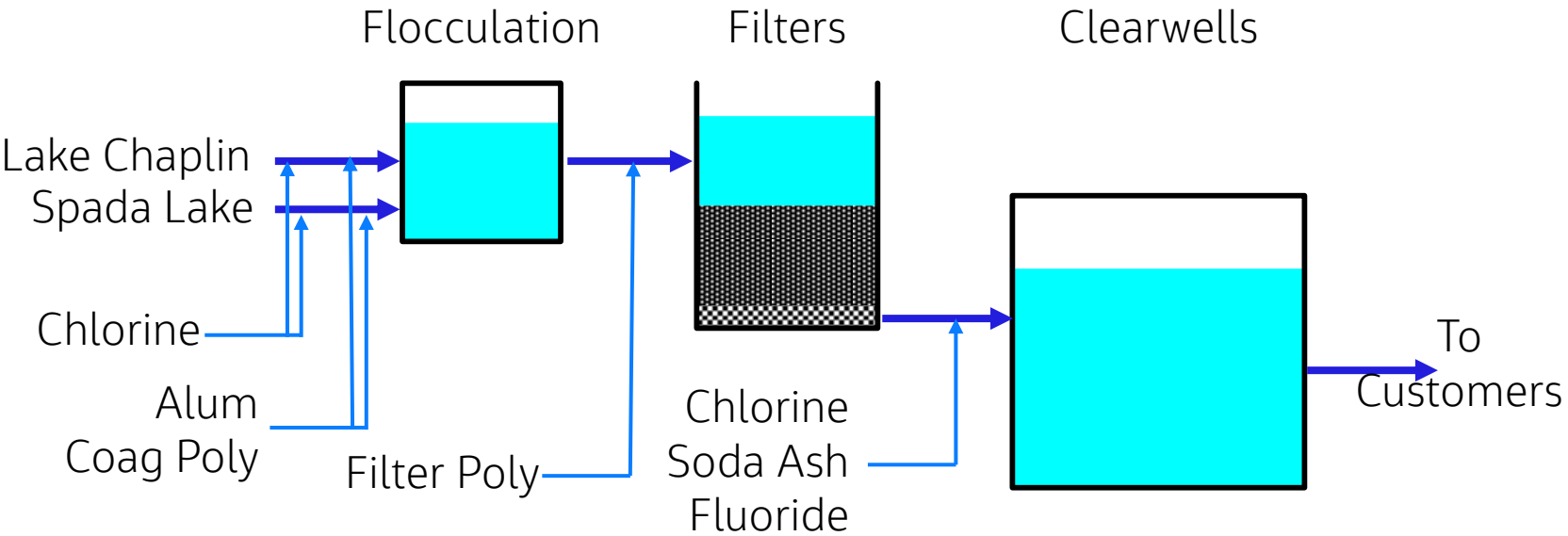
- - - Everett Service Area Boundary
- Everett Retail Service Area - Current
- Everett Large Indirect Wholesale Service Area - Current and 10 year
- Everett Large Direct Wholesale Service Area - Current and 10 year
- Everett Large Indirect Wholesale Service Area - 10 to 20 years
- Everett Potential Indirect Customer Service Area - After 20 years
- Area Served by Other Utility
- Area Not Served by Any Public Water System
- Everett UGA
- Planning Boundary for North Snohomish County CWSP
- County Line

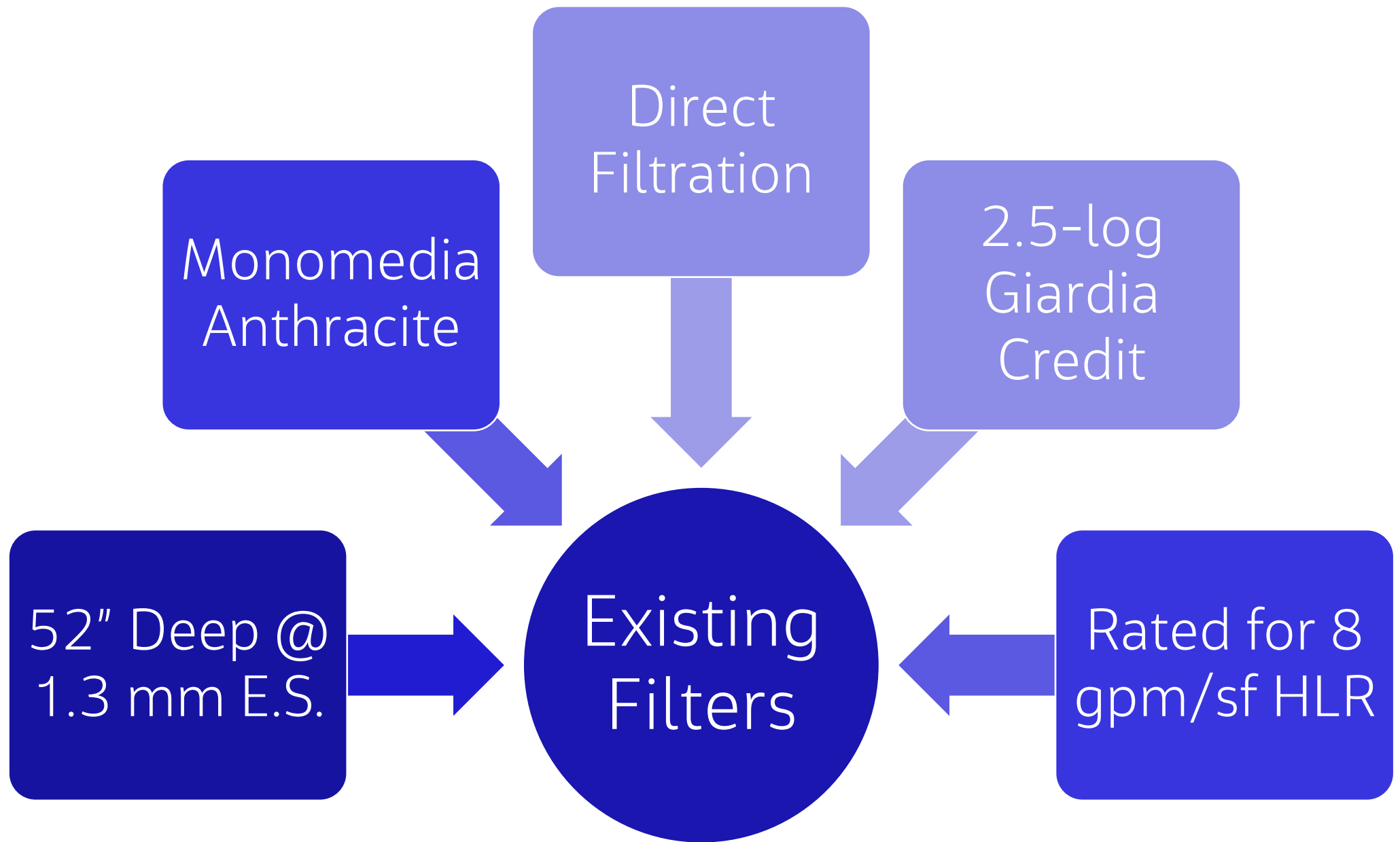
Note:
Existing service areas, where water facilities are currently located, can be found in the individual water system plans of each utility.



Source: City of Everett
2020 Water
Comprehensive Plan, HDR
Engineering

City of Everett Water Filtration Plant





Testing Goals

Evaluate if existing filters are capable of operating at higher than 8 gpm/sf

Identify operational impacts associated with higher loading rates

Gain Washington DOH approval if testing is successful

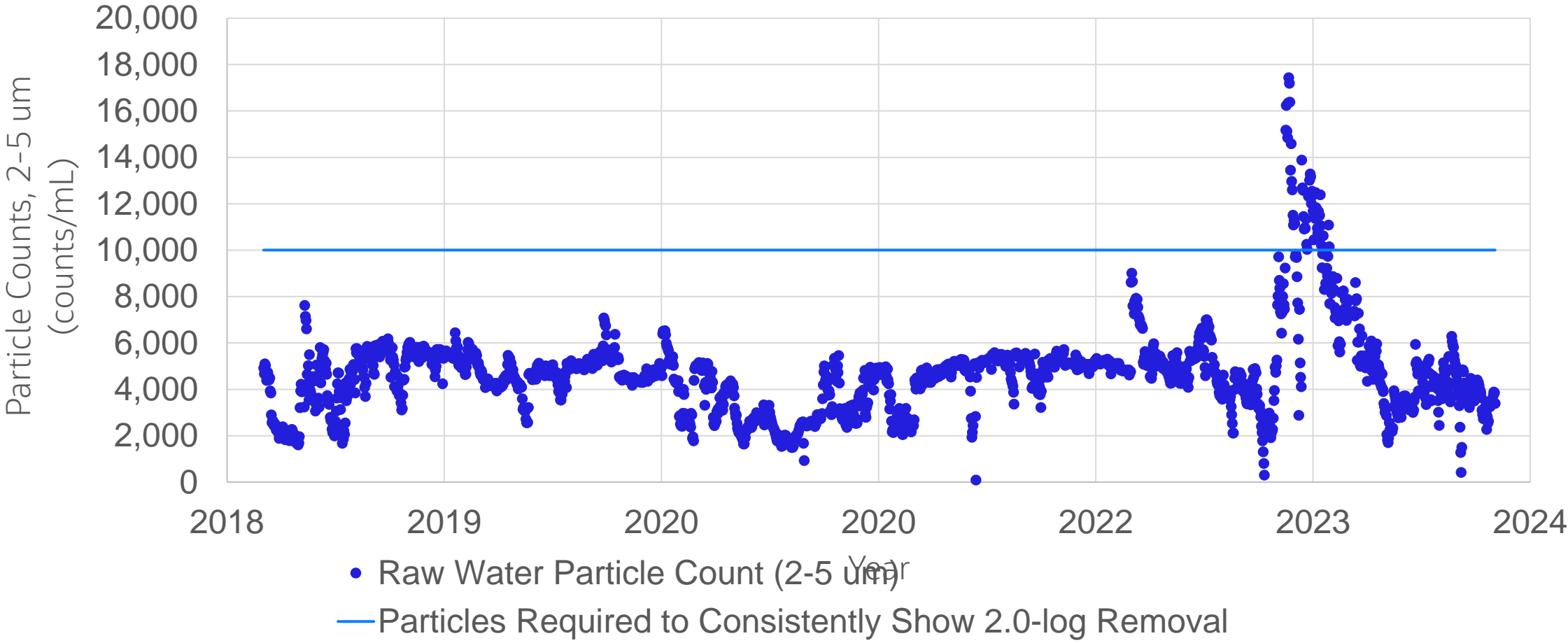
Test Plan and the 5 to 15 micron Monomedia Challenge

Pilot System Setup

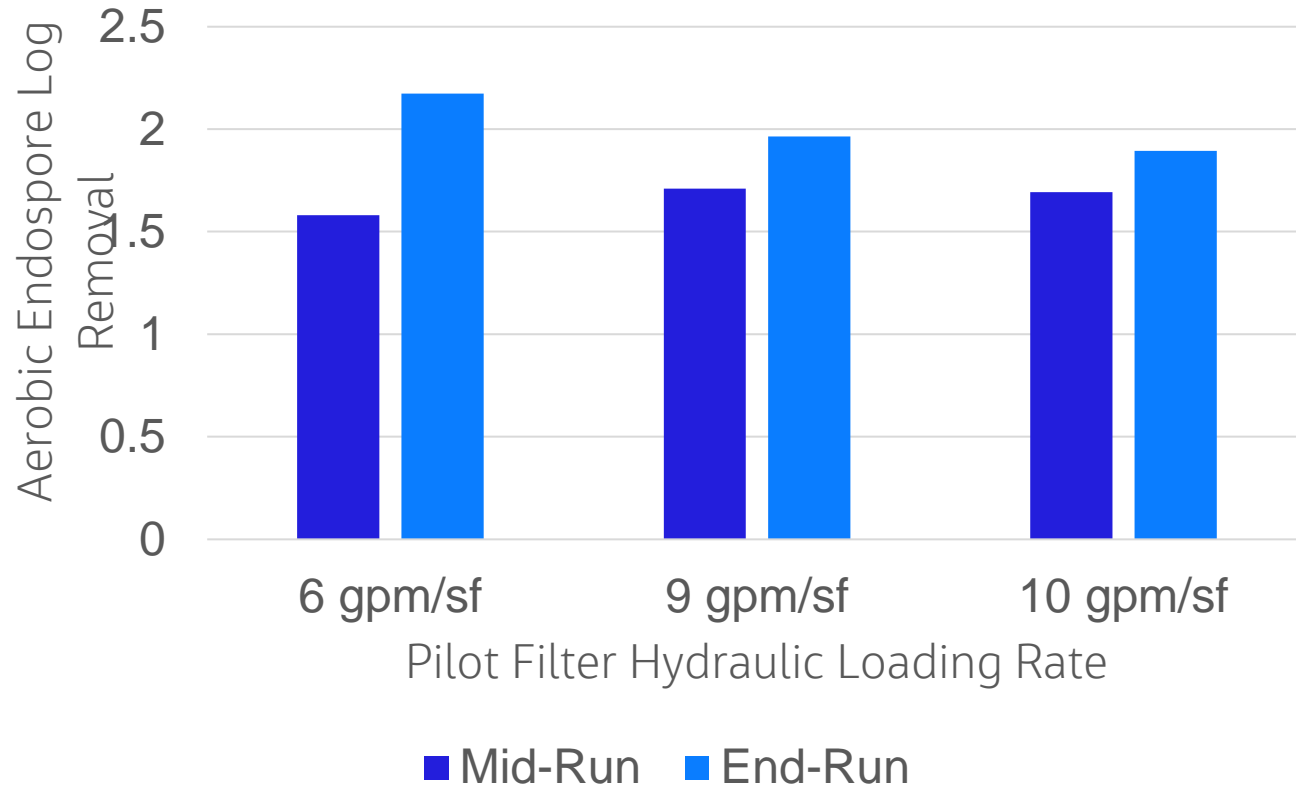
- Manufactured by Intuitech, Inc
- Supply taken from floc basin effluent
- 3 column granular media filtration pilot
- Media taken from full scale filters



Clean water is clean water, but it's hard to show removal



Surrogate #1: Aerobic Endospores



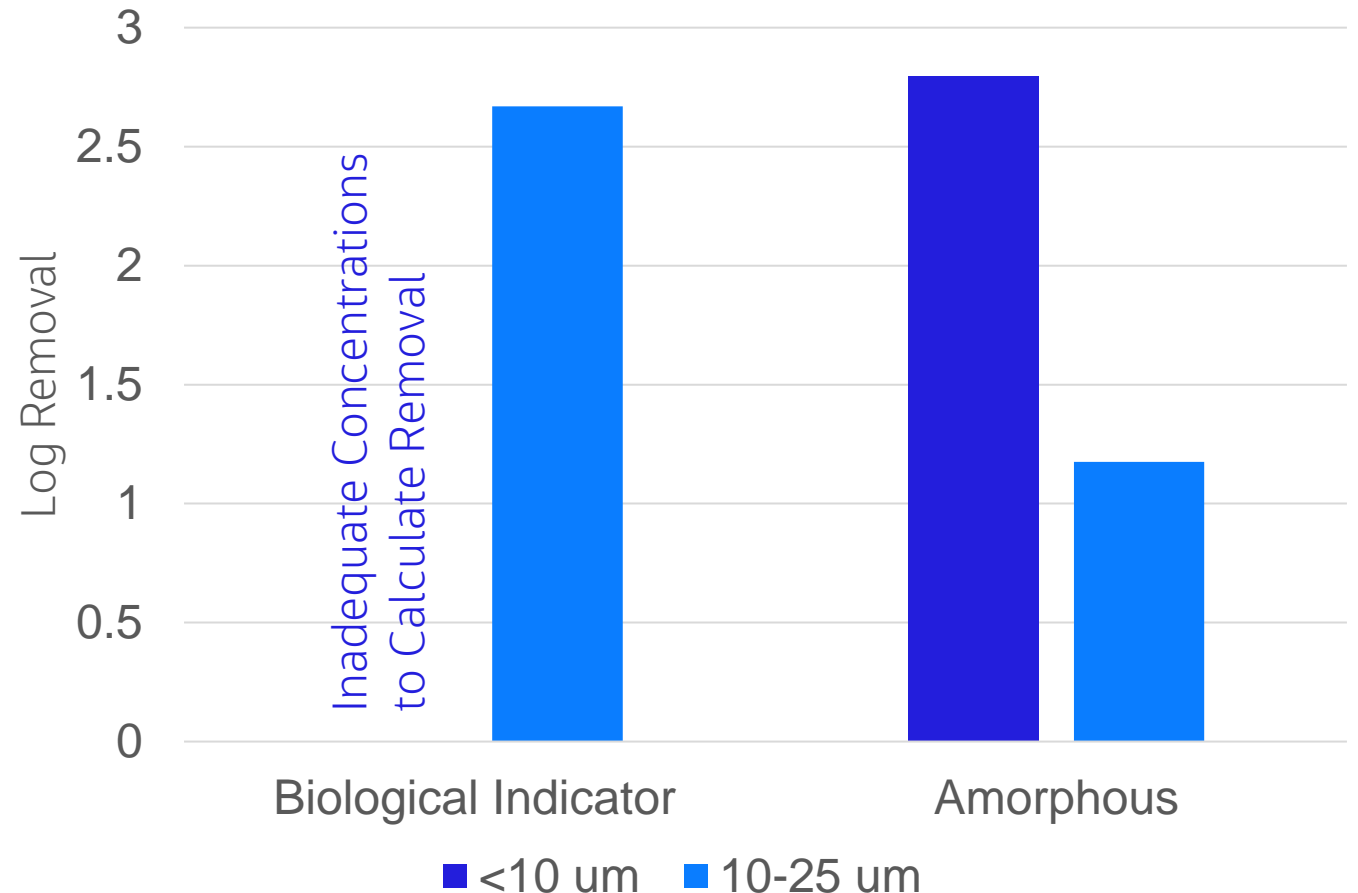
- Removal not equal to particle removal
- Matched literature that shows lower removal
- Lack of coagulation in pilot impacts filterability

Notes:

- Mid-Run: Stable Conditions, Low Effluent Particles
- End-Run: Early-stage turbidity and particle breakthrough

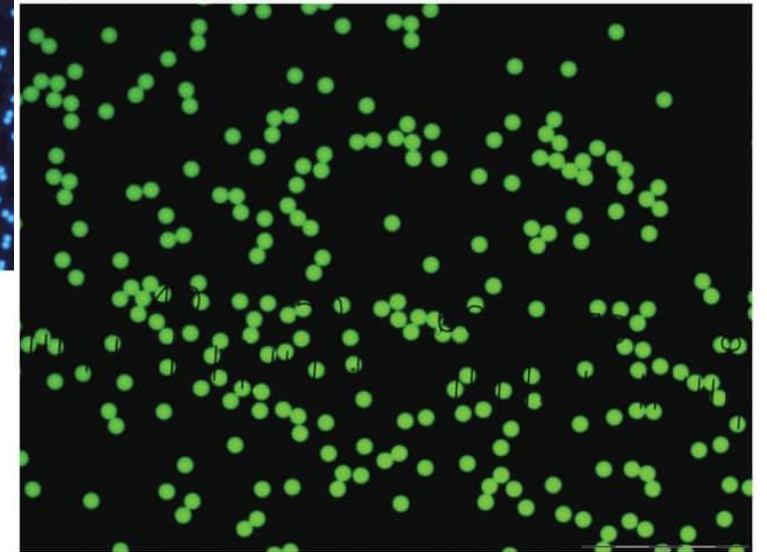
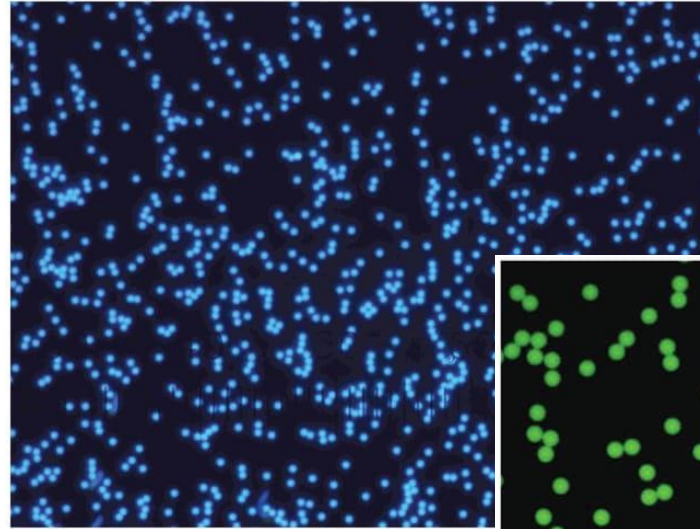
Surrogate #2: Microscopic Particulate Analysis (MPA)

- Absolute numbers did not demonstrate removal
- HOWEVER!
Type of particles in finished water demonstrated removal
- Removal demonstration would have been subjective

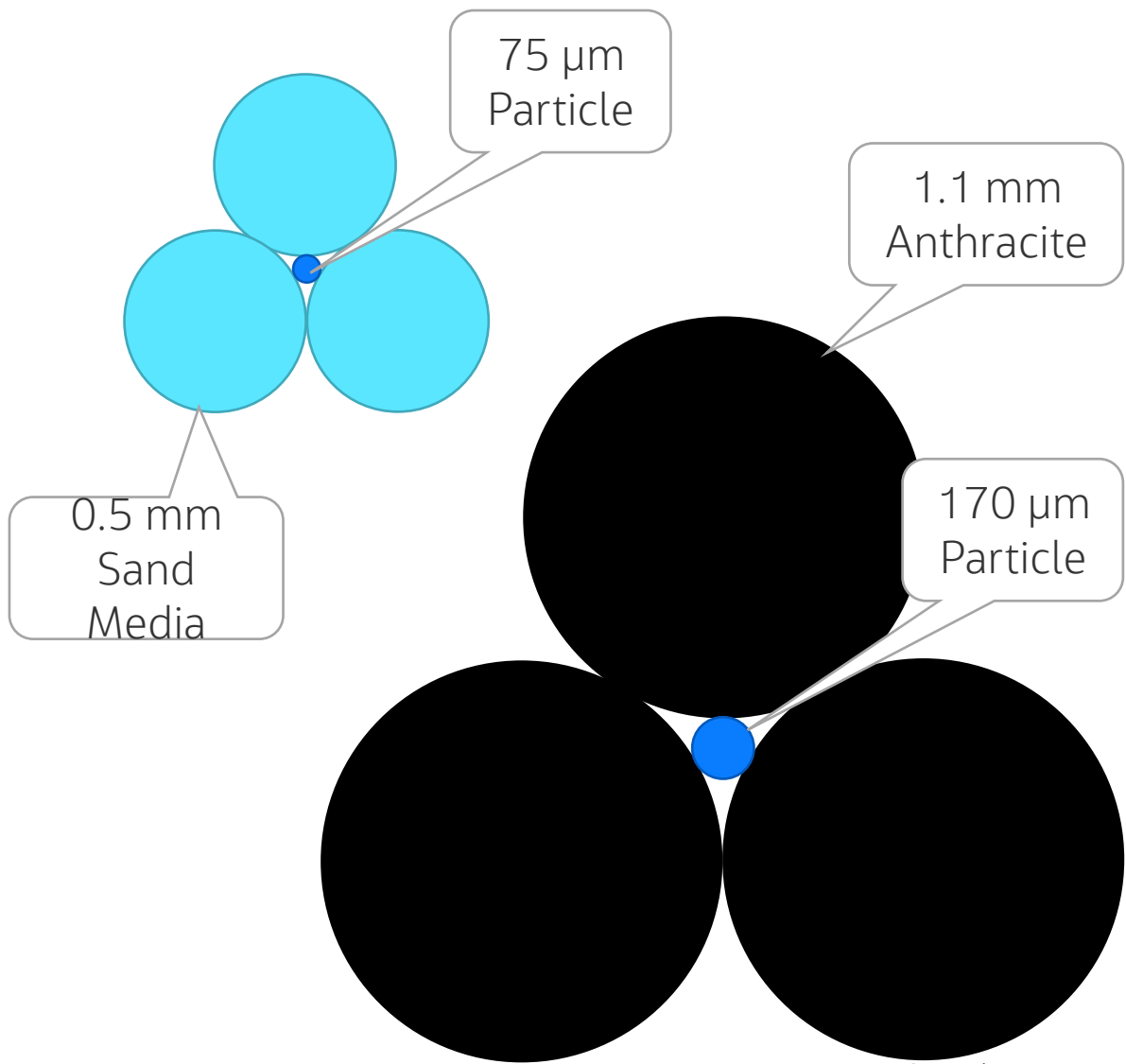
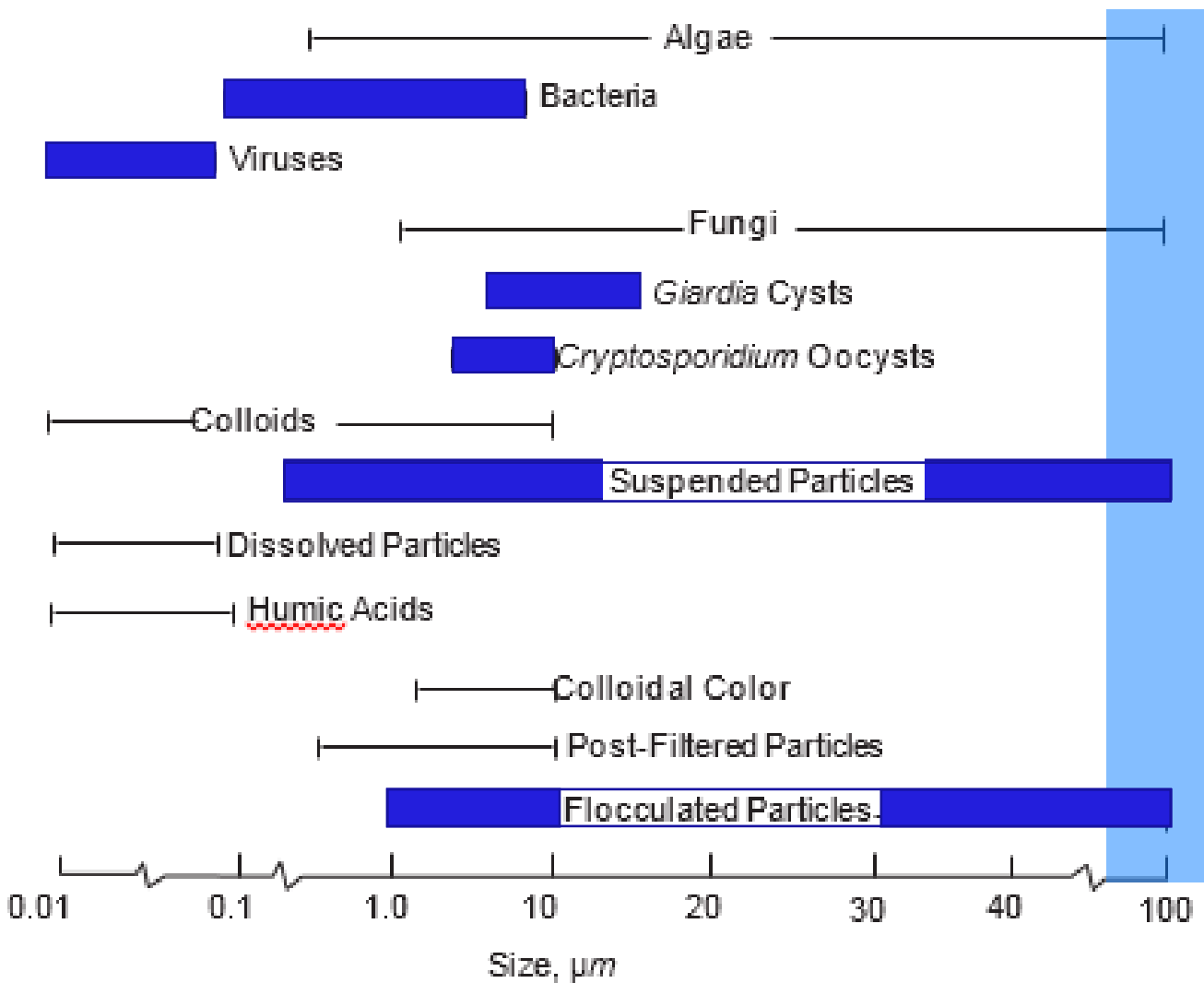


Surrogate #3: Fluorescent Microspheres

- Dyed polystyrene beads with specified diameters
- Expected similar results to Aerobic Endospores
- Not tested due to high cost of implementation



Fluorescent Microspheres
courtesy of ThermoFisher



1 month
operation per season

20 runs
at each loading rate

6 gpm/sf
control filter

9 and 10 gpm/sf
test filters alternated each run

9 ft
terminal headloss

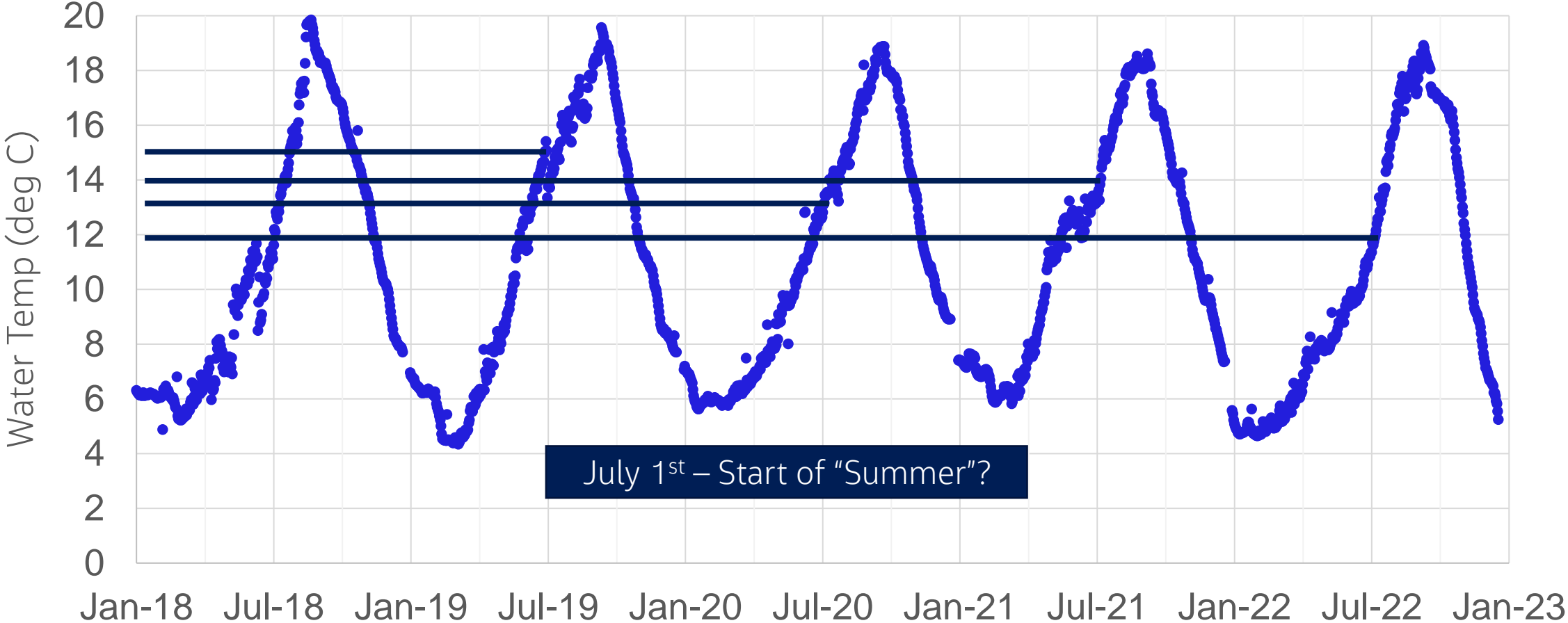
0.3 NTU
terminal turbidity

Parameter	Primary Criteria	Secondary Criteria*	Recording Period
Turbidity	≤ 0.1 NTU (95 th Percentile)		Seasonal Average
2-5 um Particle Removal	2.0-log removal	≤ 60/mL	Filter Run Average
5-15 um Particle Removal	2.0-log removal	≤ 20/mL	Filter Run Average

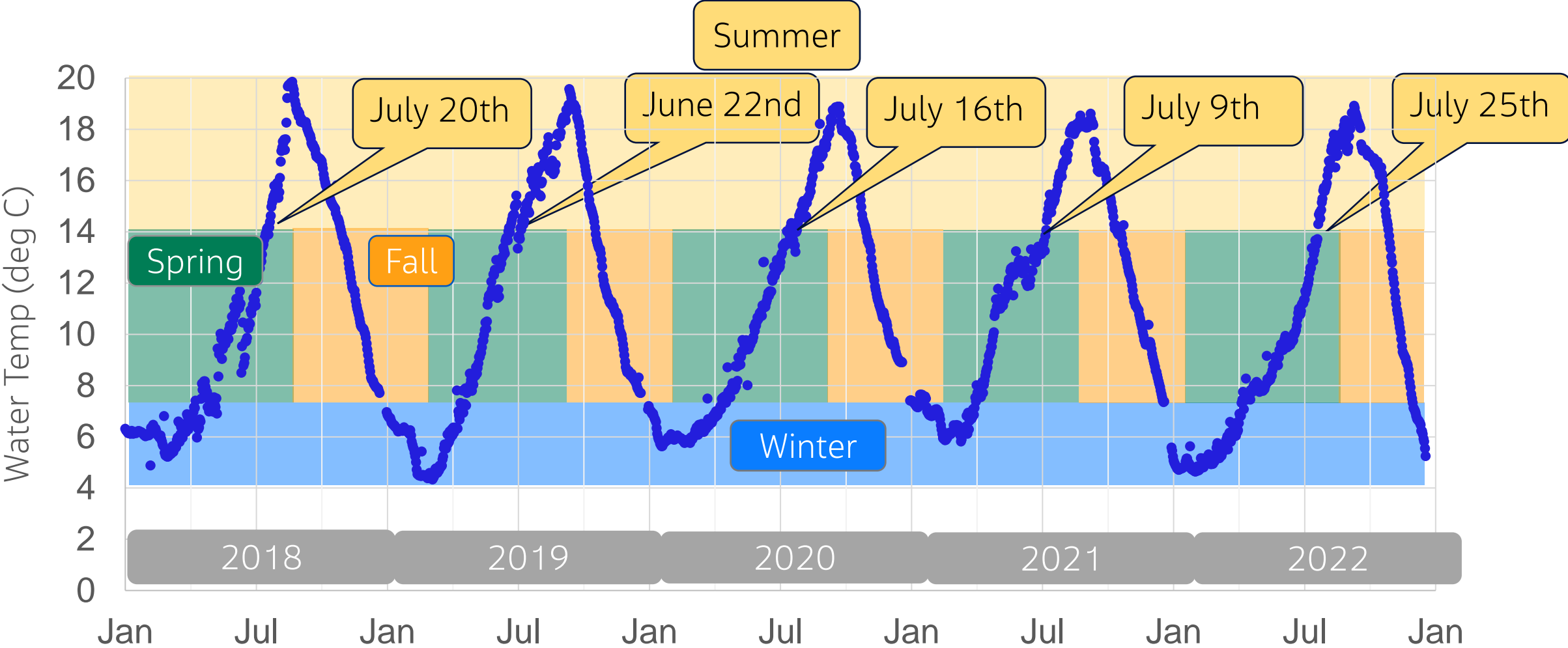
* Discrete particle counts used only if direct calculation of removal is not possible

Schedule and Results

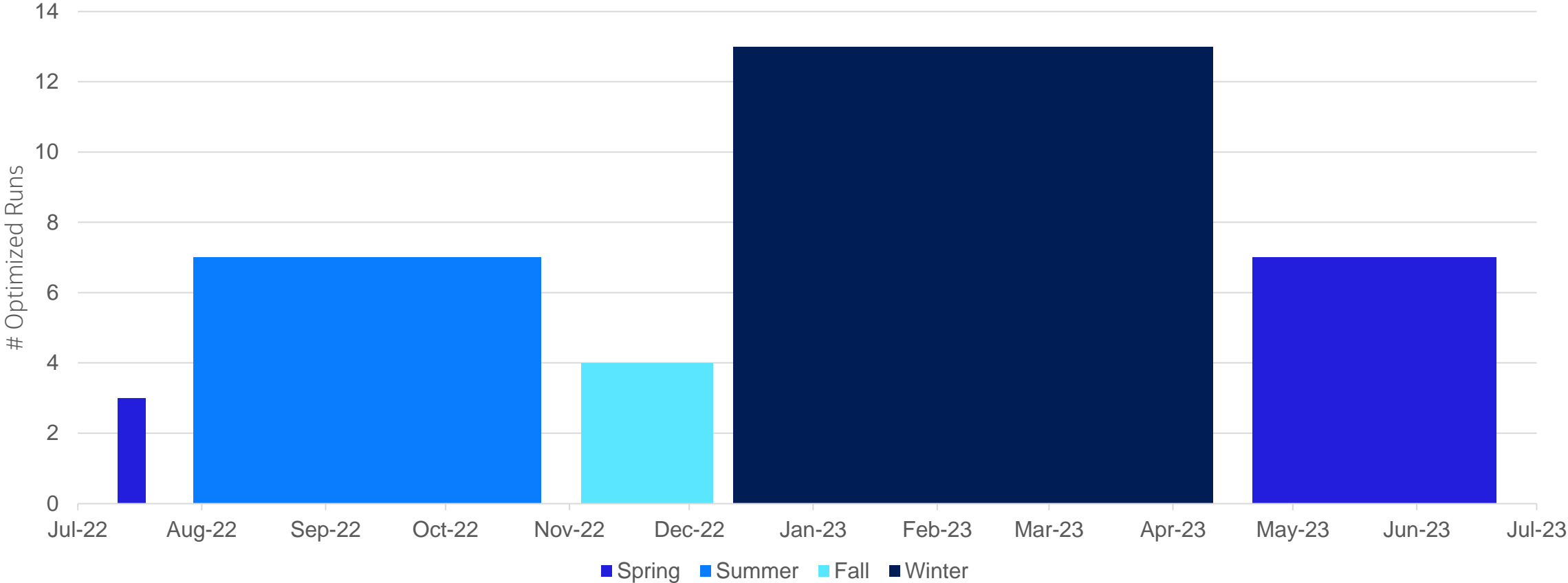
Water Seasons: A hot/cool approach to data analysis



Water Seasons: A hot/cool approach to data analysis



Pilot Testing Schedule



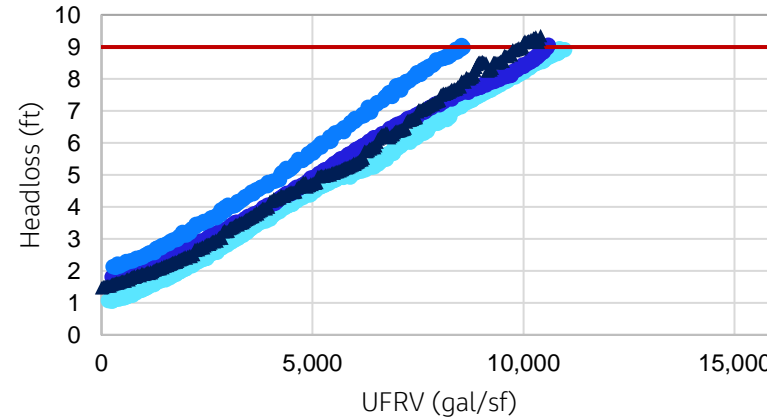
55 total runs over 1 year of operation

Example Optimized Run

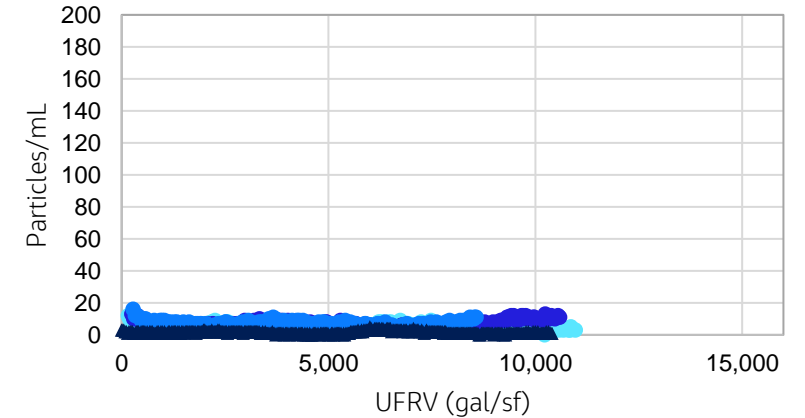
5/08/2023

- All pilot filters terminated based on head loss
- All pilot filters met all particle log removal criteria for 2-5 and 5-15 um
- All pilot filters met operational goals for turbidity particle counts
- No turbidity or particle breakthrough at end of run
- All pilot filters UFRV run higher than expected/normal

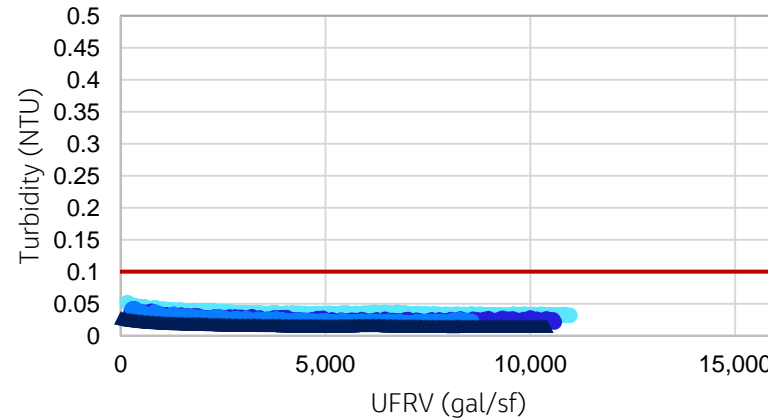
Headloss vs UFRV



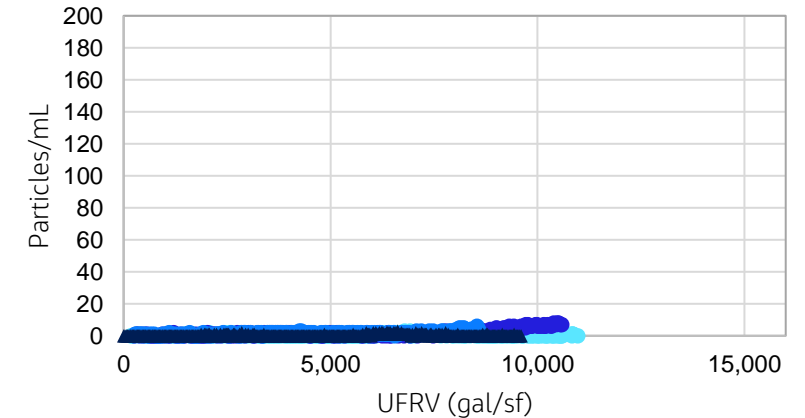
Particles 2-5 μm vs UFRV



Turbidity vs UFRV



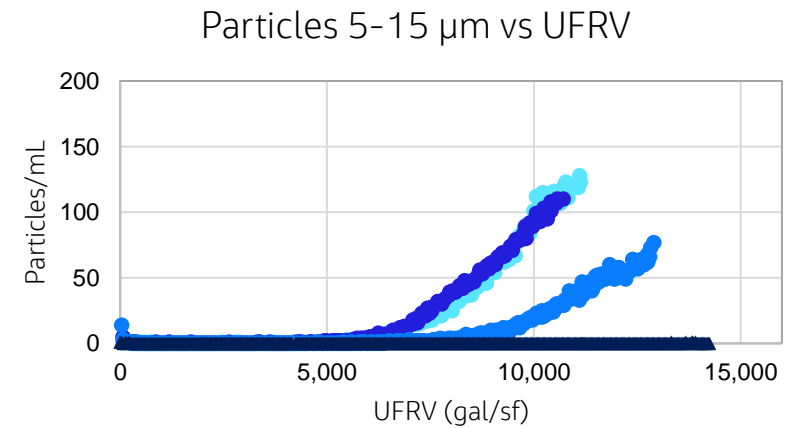
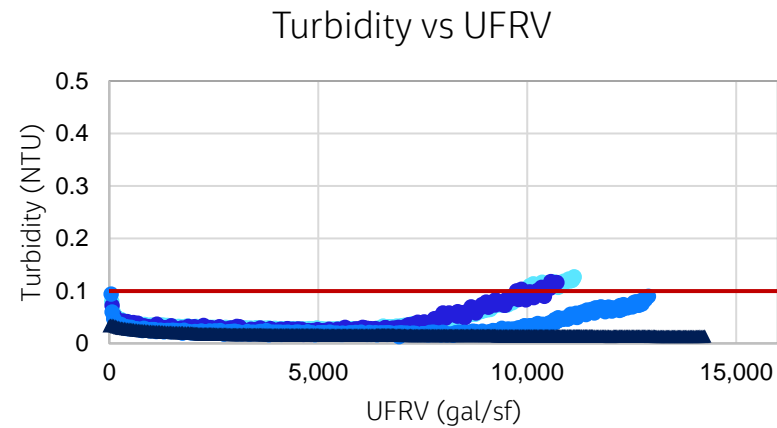
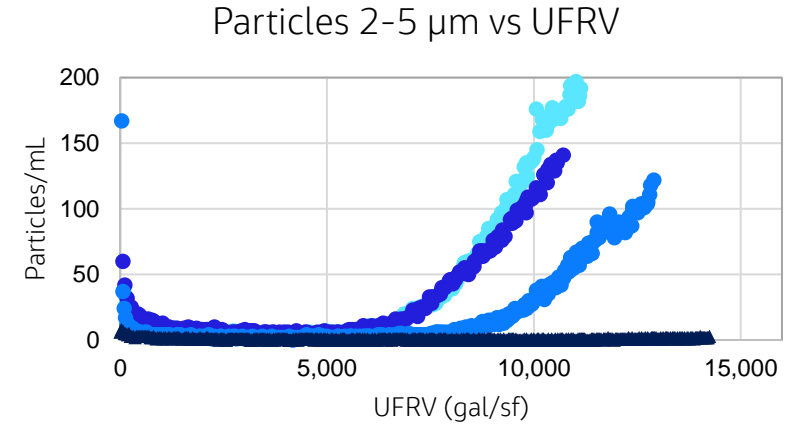
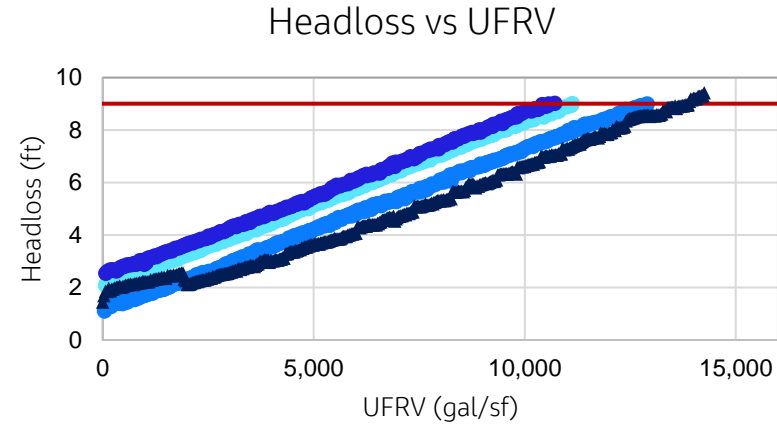
Particles 5-15 μm vs UFRV



- 10 gpm/sf (Pilot)
- 9 gpm/sf (Pilot)
- 6 gpm/sf (Pilot)
- ▲ 6 gpm/sf (Full Scale)
- Headloss Operational Goal (ft)

Representative Non-Optimized Run

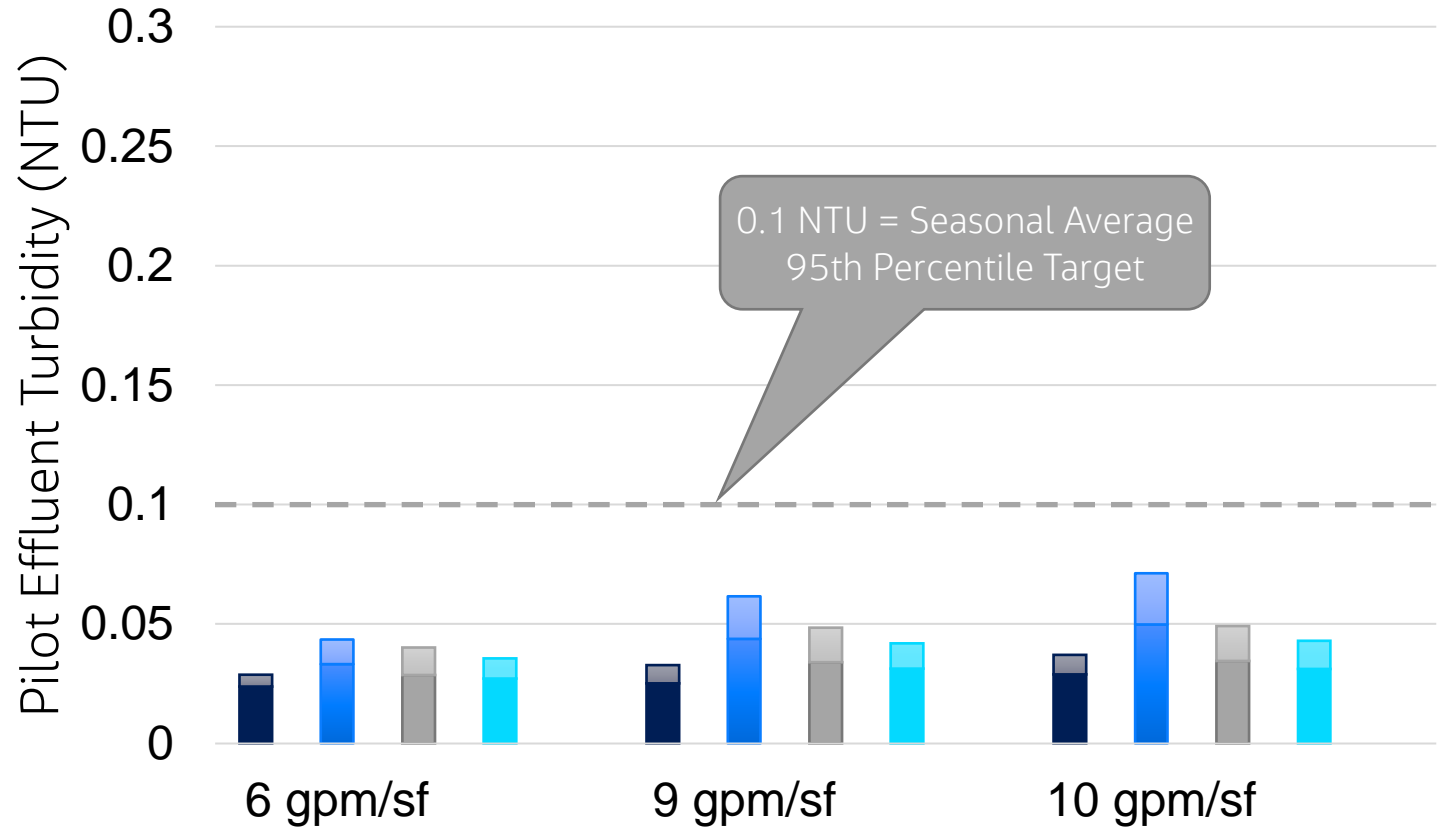
- Typical causes of non-optimized conditions:
 - Inadequate filter aid polymer dose
 - Pilot Equipment malfunction
 - Full-scale WFP not optimized for pilot particle removal



- 10 gpm/sf (Pilot)
- 9 gpm/sf (Pilot)
- 6 gpm/sf (Pilot)
- ▲ 6 gpm/sf (Full Scale)
- Headloss Operational Goal (ft)

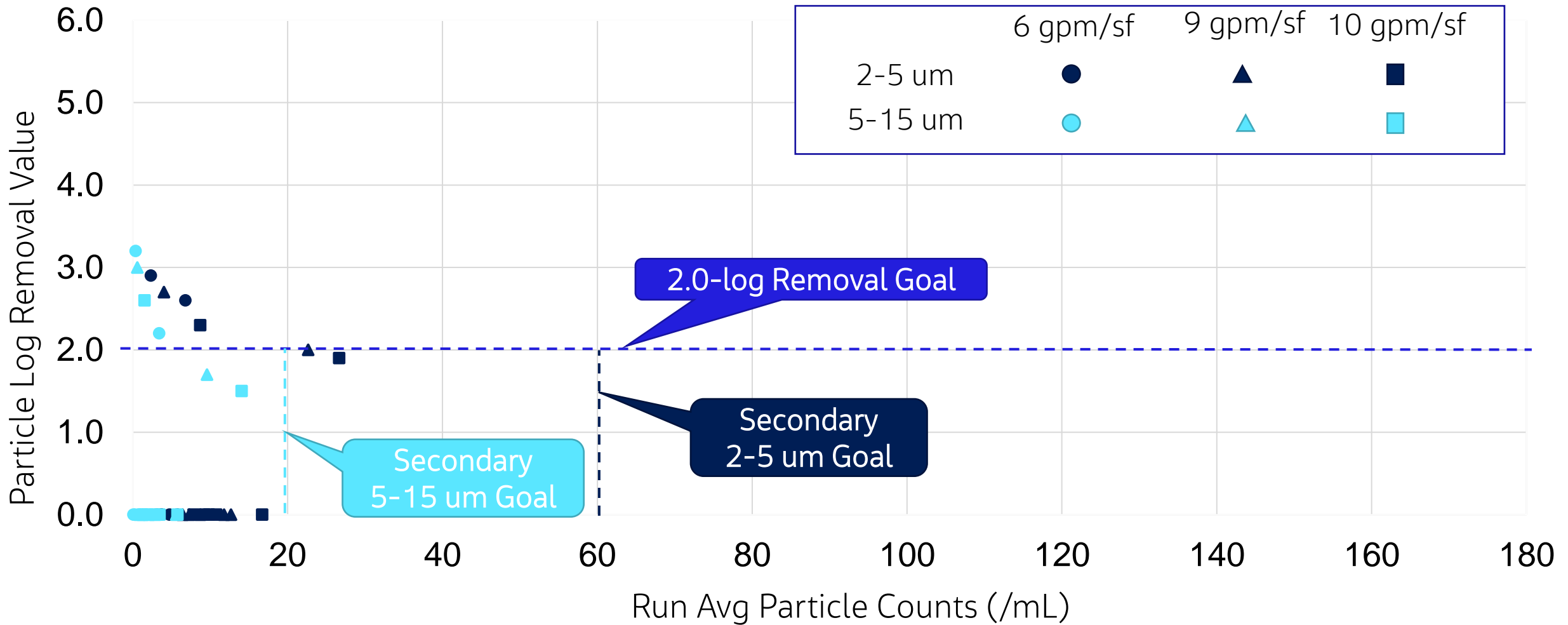
Pilot Turbidity

- Optimized runs only
- All filter loading rates met turbidity criteria
- Higher effluent turbidity in fall and winter
- Slight increase at higher loading rate likely due to sidewall effects



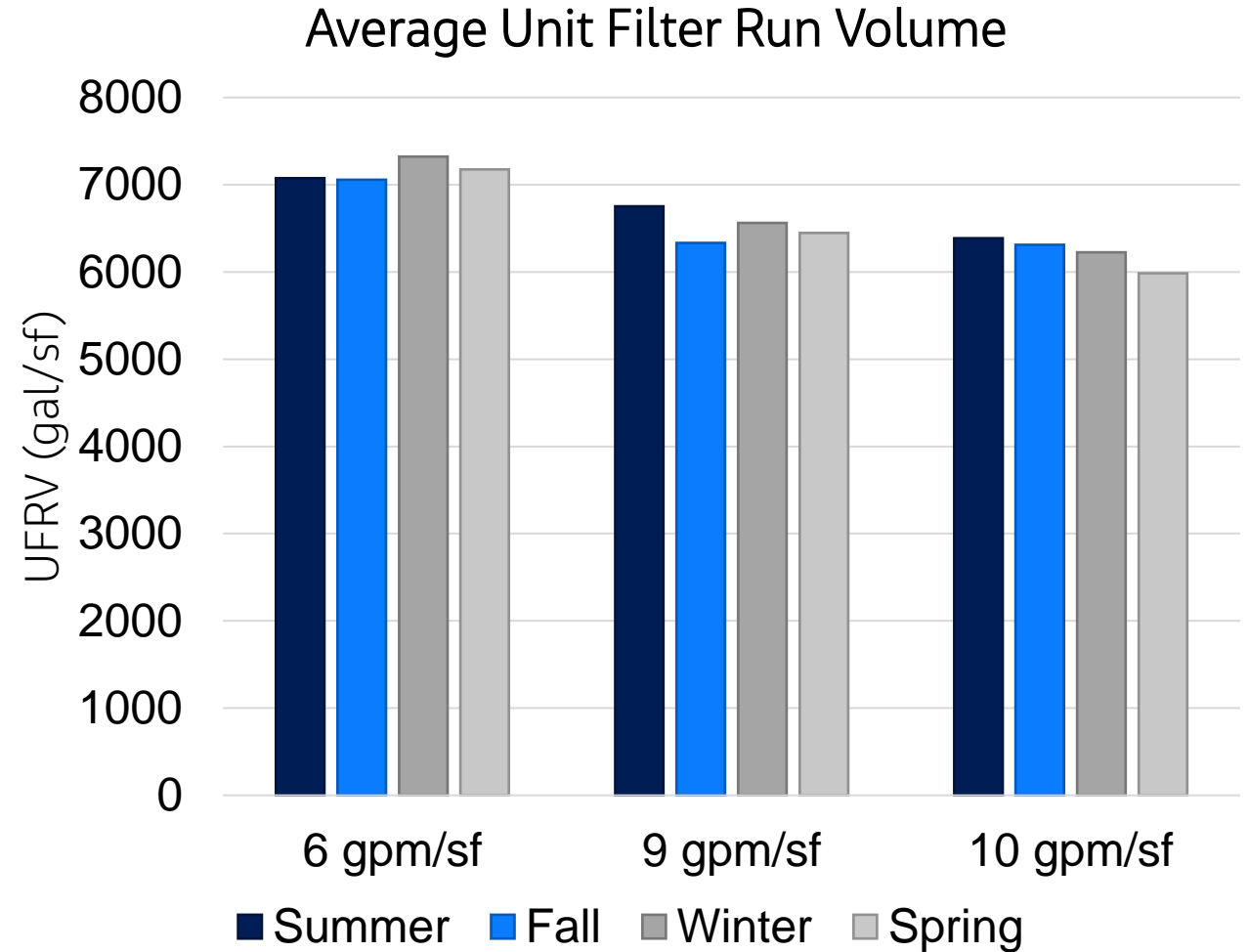
	Summer	Fall	Winter	Spring
Average Individual Run 95%				
Average Run Average				

Particle Acceptance Criteria - Summer

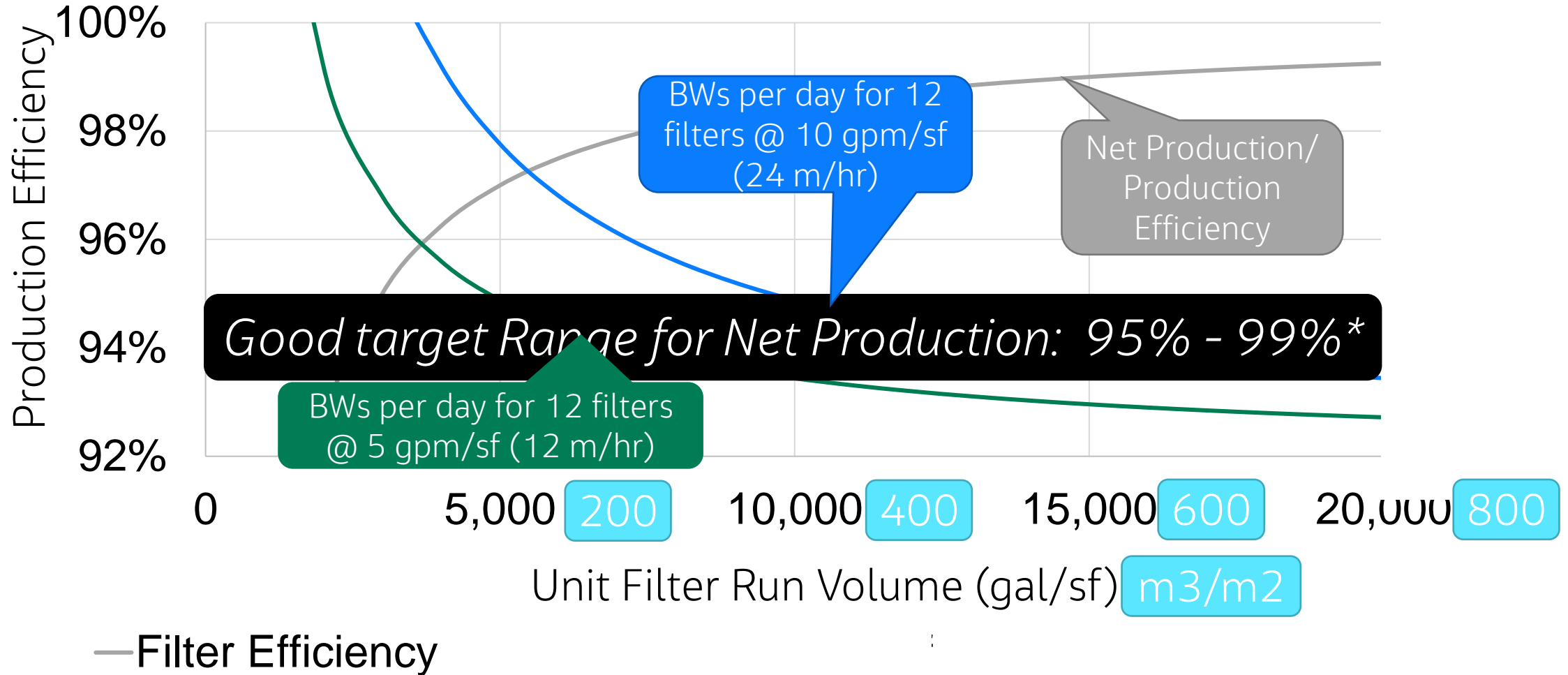


Pilot Filter Production Efficiency

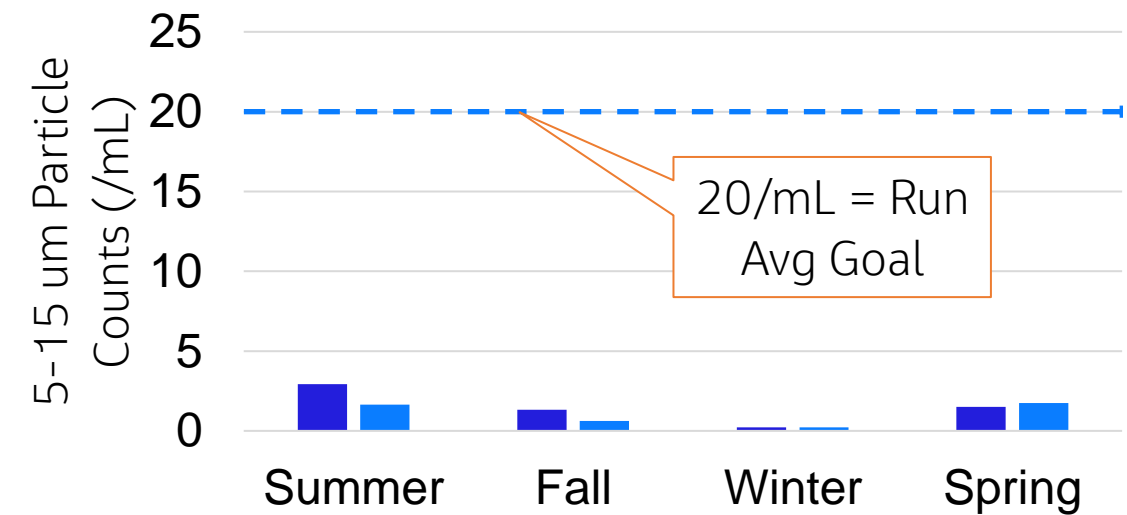
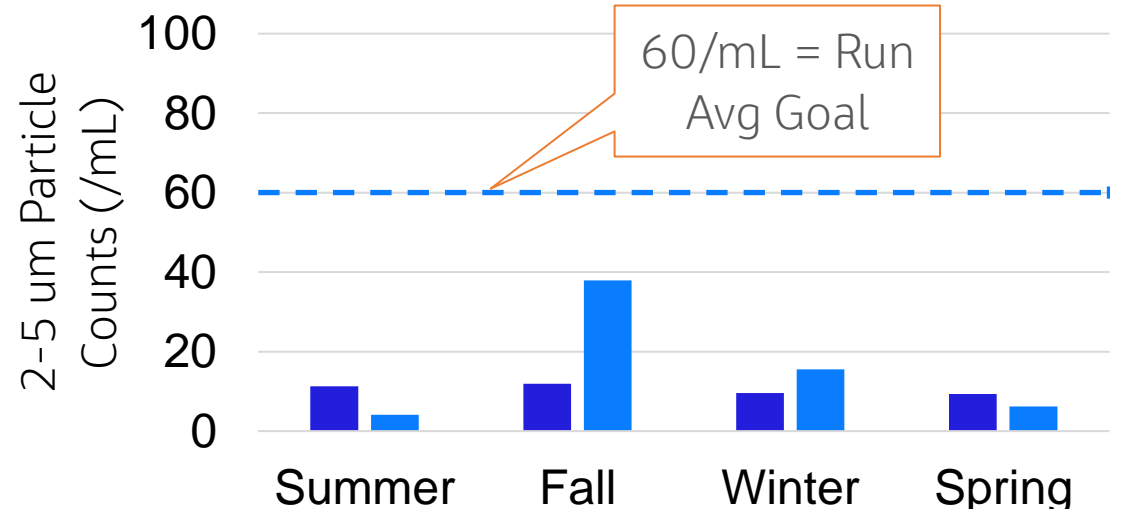
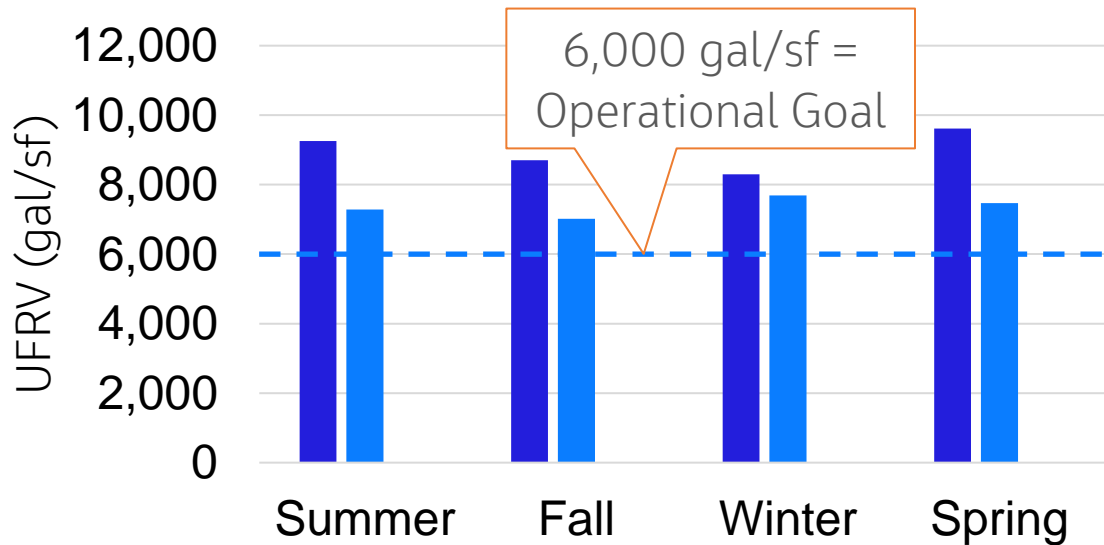
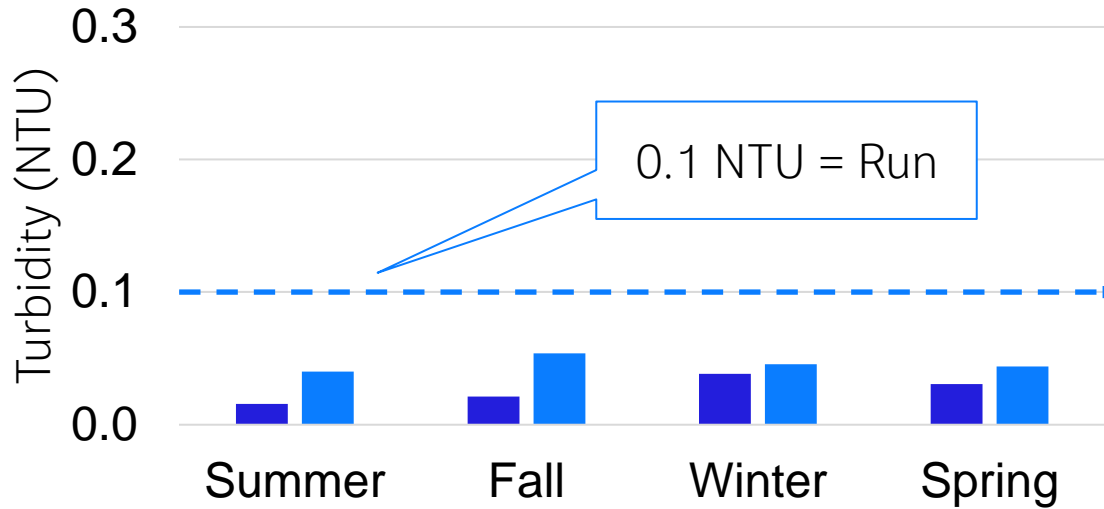
- Optimized runs only
- Average UFRV greater than 6000 gal/sf
- Minimal variability in UFRV between water seasons
- Highest UFRV is observed during the summer when higher capacity is expected



What's the Ideal Target UFRV?



Full Scale Comparison Results

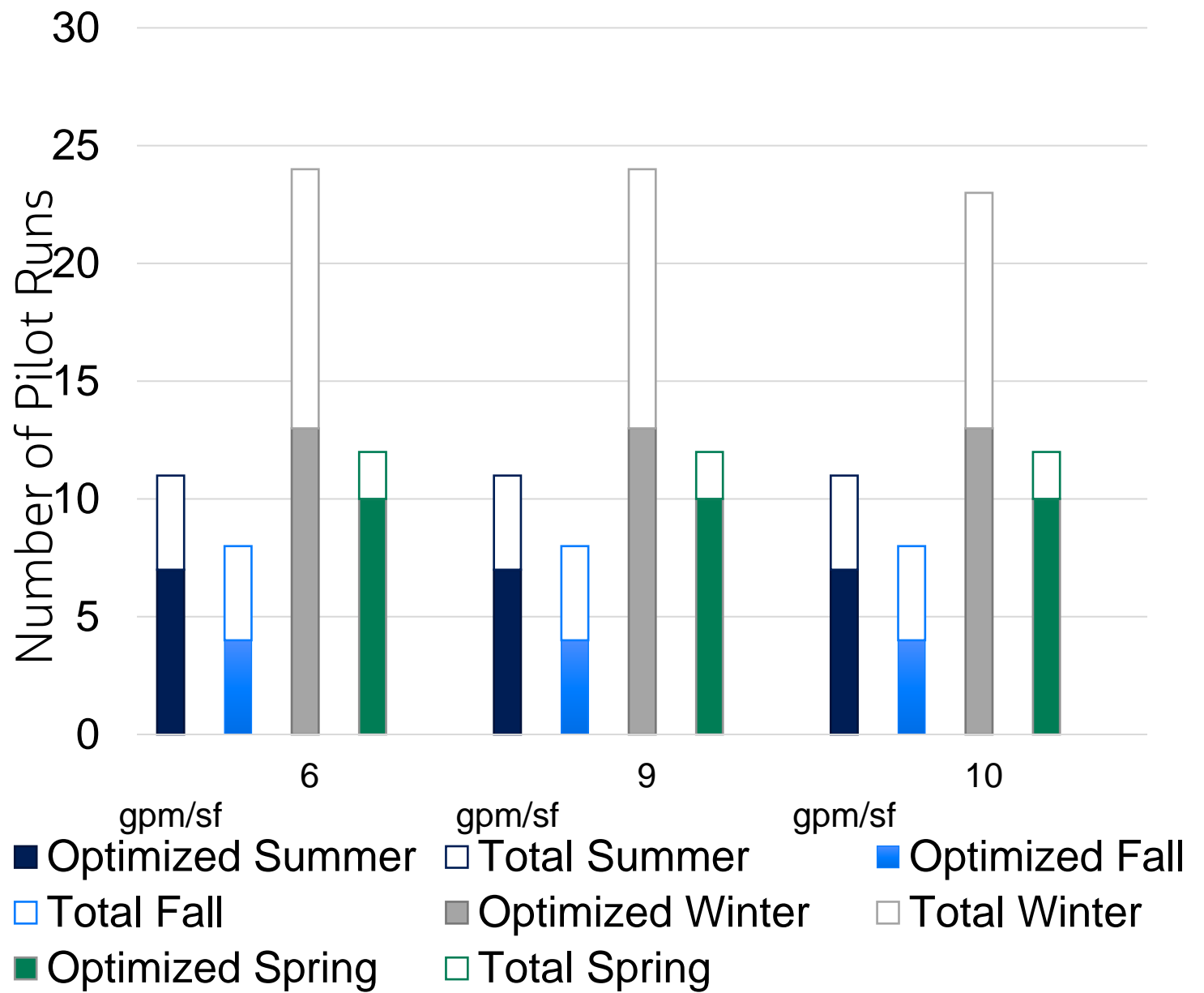


■ 6 gpm/sf (Full Scale) ■ 6 gpm/sf (Pilot)

Conclusions and Lessons Learned

General Observations

- Loss of filter-aid polymer had lasting impact on pilot filter performance
- Loading Rate does not always correlate to filter performance
- “Optimized” coagulation window is narrower for pilot vs. full-scale
- Winter water required adjustment to full-scale coagulation and polymer dosing to optimize pilot performance
- Sidewall effects appear to have significant impact with monomedia pilot filters



Conclusion and Recommendation

- All loading rates demonstrated 2.0-log pathogen removal
- Requesting approval for up to 10 gpm/sf loading rates
- Higher loading rates to be tested at full-scale



Testing Results

0 runs

ended on turbidity
breakthrough

100%

met particle removal

<0.1 NTU

95th percentile
by Season

Thank you

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Jacobs

Challenging today.
Reinventing tomorrow.

