

AWWA-PNWS

Redundancy & Reliability of Water Supply Solved with Trenchless Approach for the City of Pocatello, Idaho

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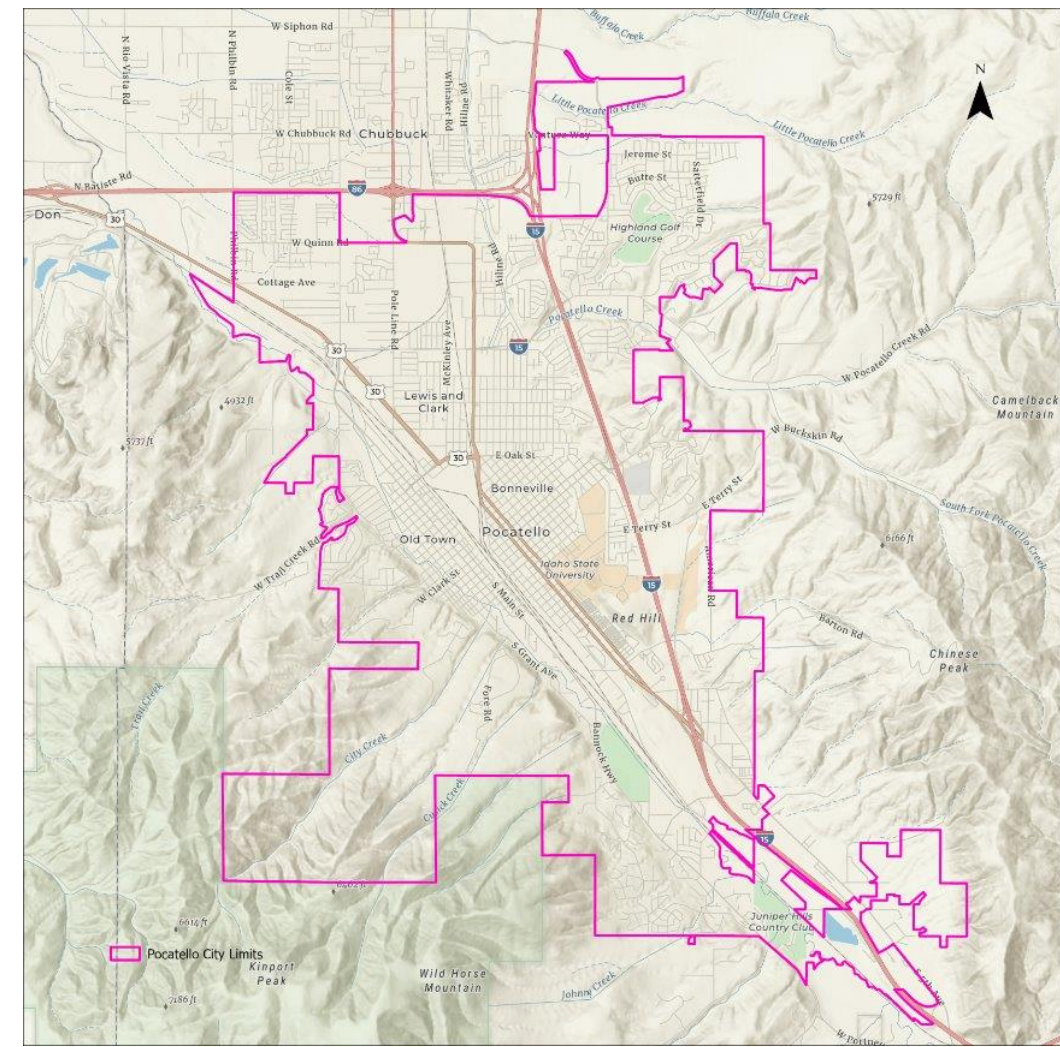
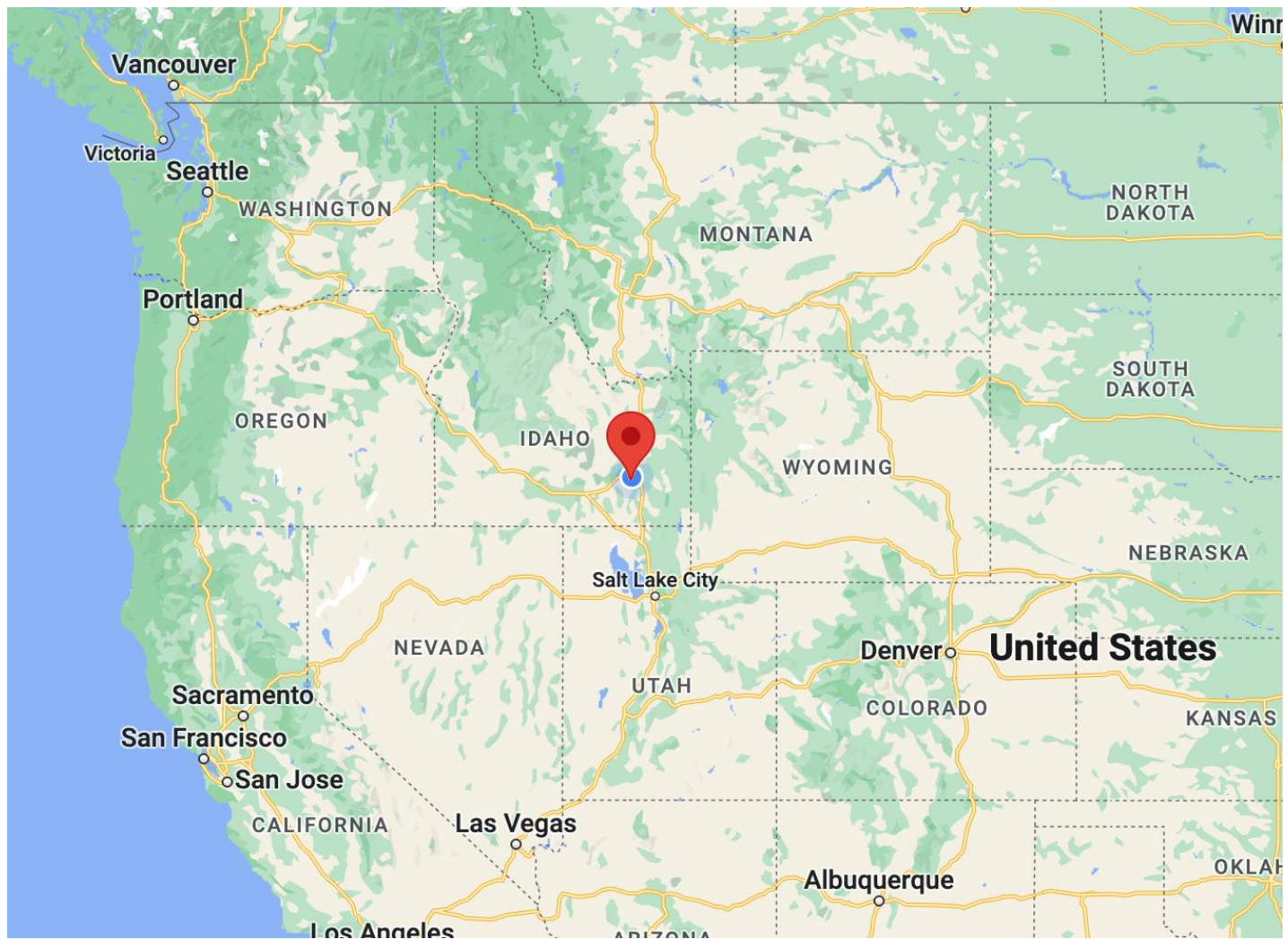
Outline

- Background
- Project Planning
- Alternatives Analysis
- Design
- Construction
- Lessons learned





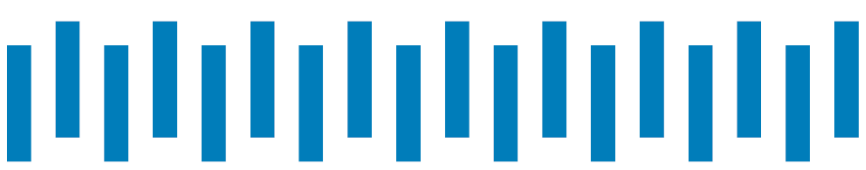
Vicinity Map



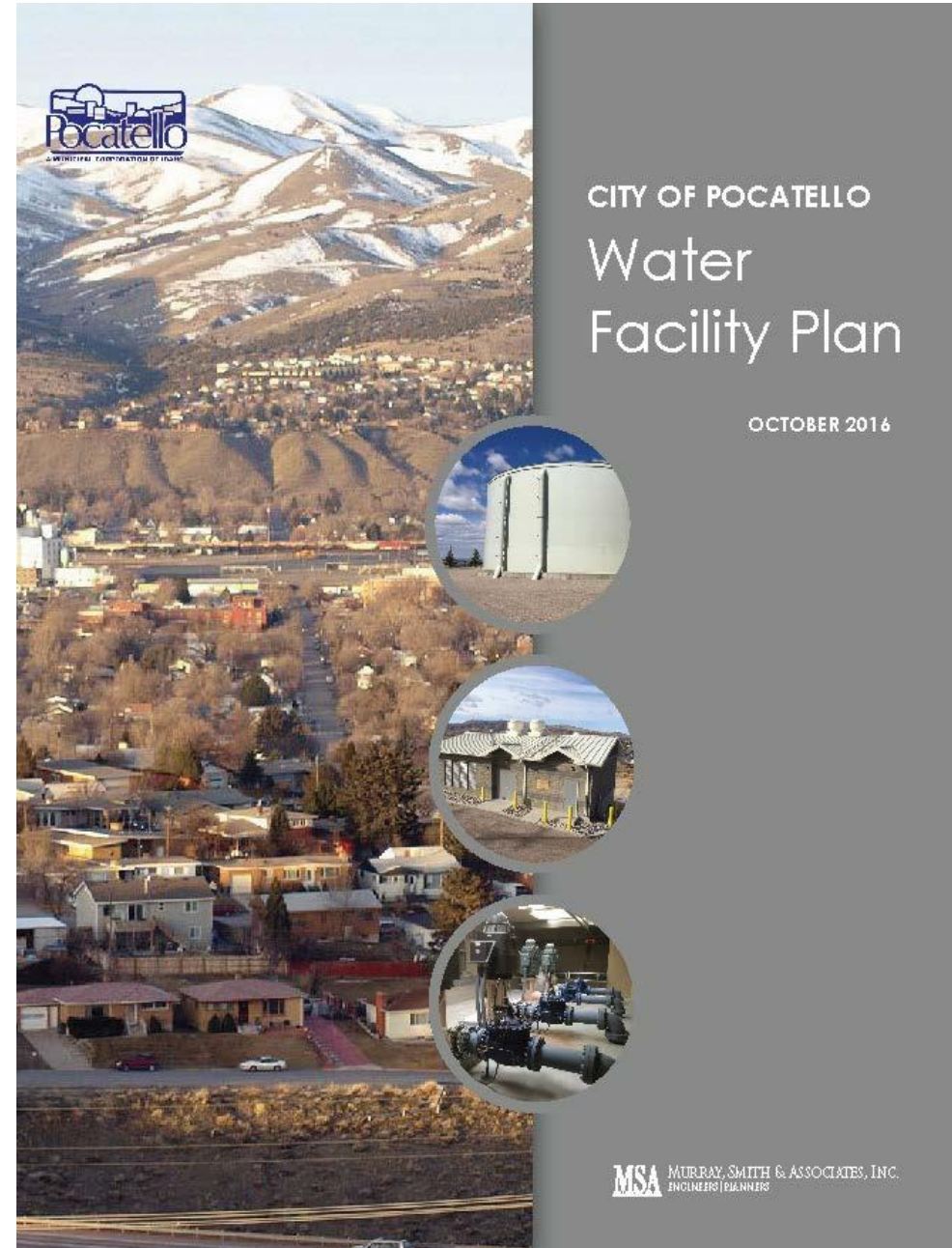
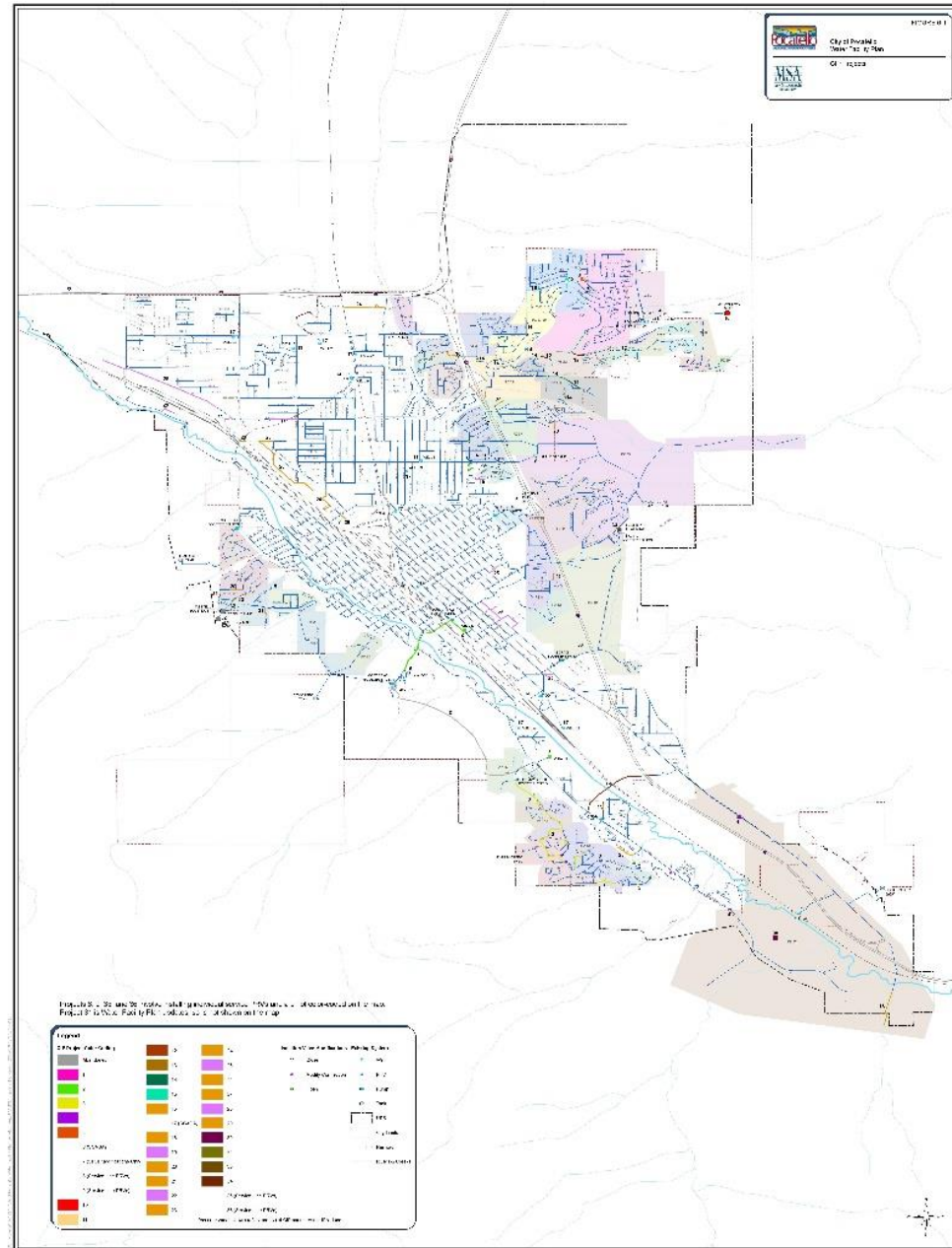


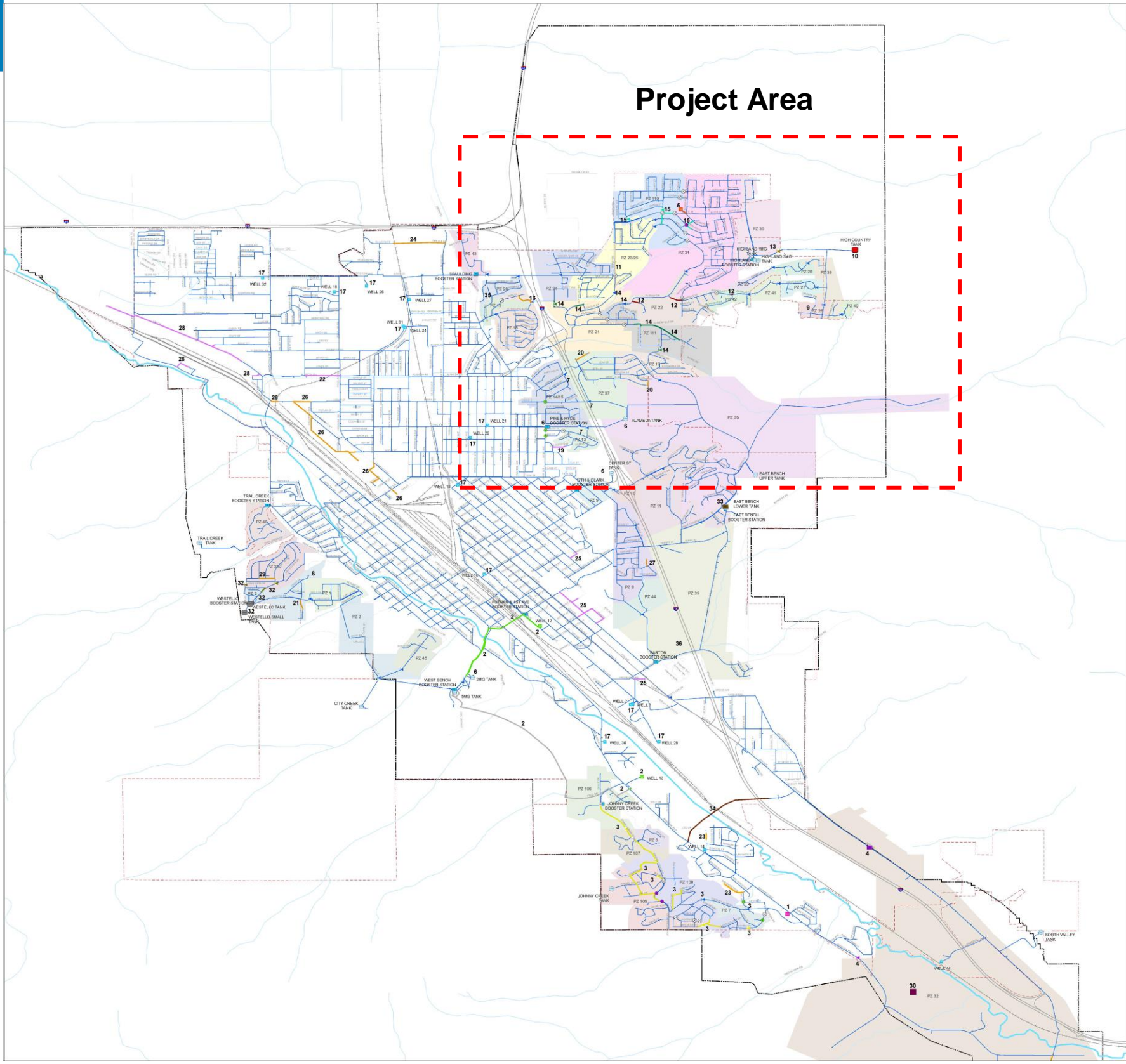
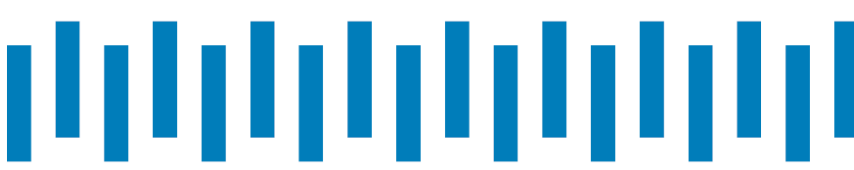
Background

- Water service area has significant elevation changes from 4,405' - 5,290'
- 18,207 customer accounts
- Supplies over 4.5 billion gallons of water per year
- 280 miles of water pipe
- 49 pressure zones
- 20 water supply wells
- 16 storage tanks
- 12 booster stations
- 56 pressure reducing valves



Project Planning





Project Area





Alternatives Analysis

New development planning in 2018 increased the concerns regarding water system redundancy and capacity to serve future growth.

Consor investigated alternatives to address the water supply deficiencies identified in the 2018 Water Facility Plan amendment:

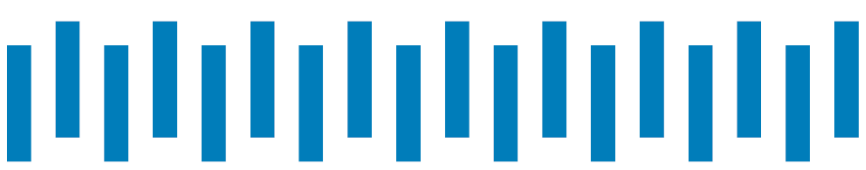
- New well at existing Well Site 45. Would require treatment of TDS, Sulfate and Chloride.
- New or retrofitted Main Zone Well (also requiring treatment)
- Expansion of Spaulding Transmission Main
- New Booster Station

Due to various challenges with a new/retrofitted well source and the City desires to provide a redundancy for the existing Spaulding Pump Station, a new booster station was recommended.

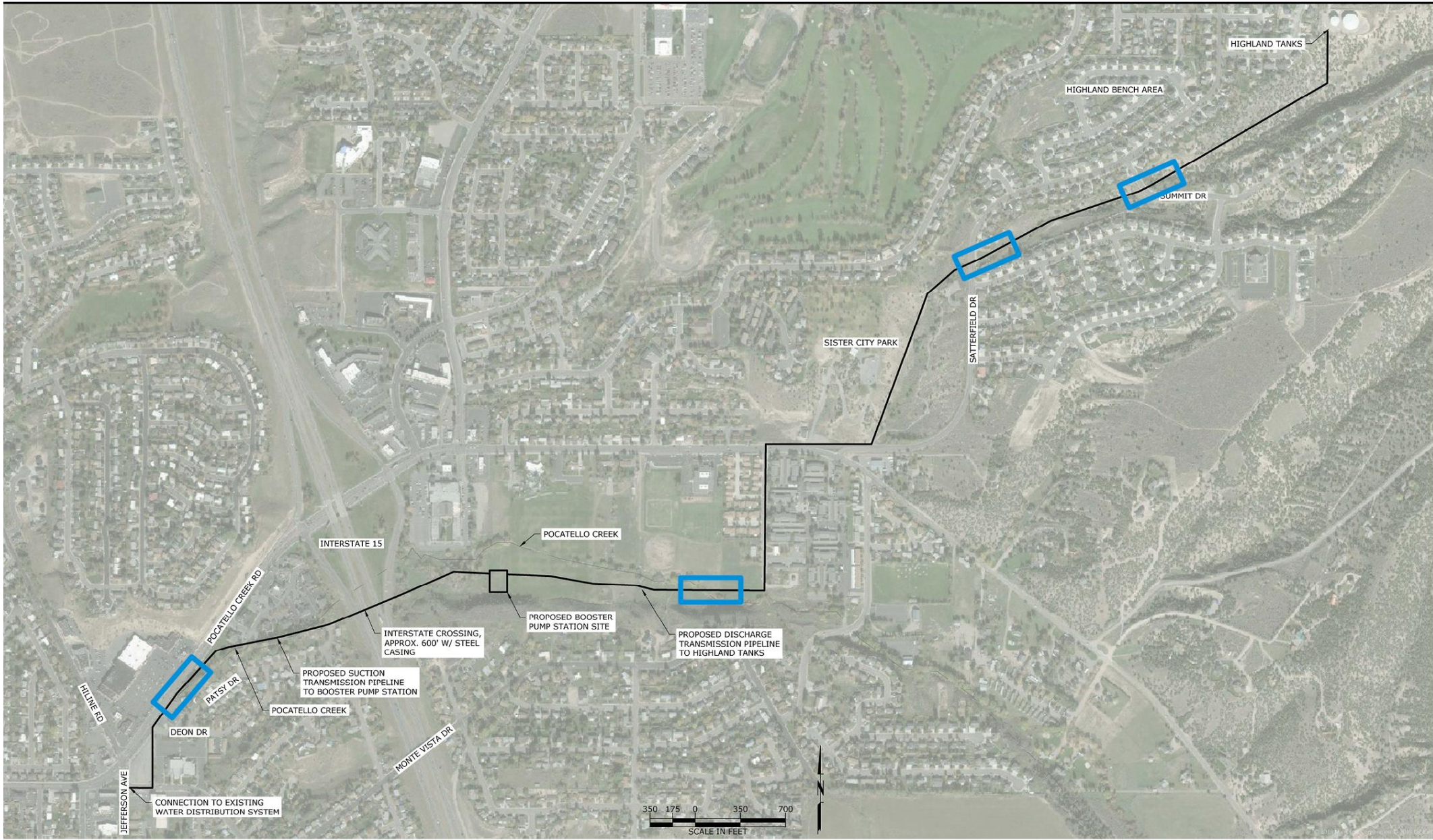


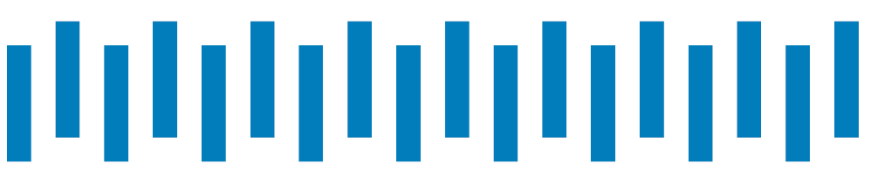
Project Overview





Project Overview – Auger Bores





Project Overview – 1,800 LF HDD Crossing





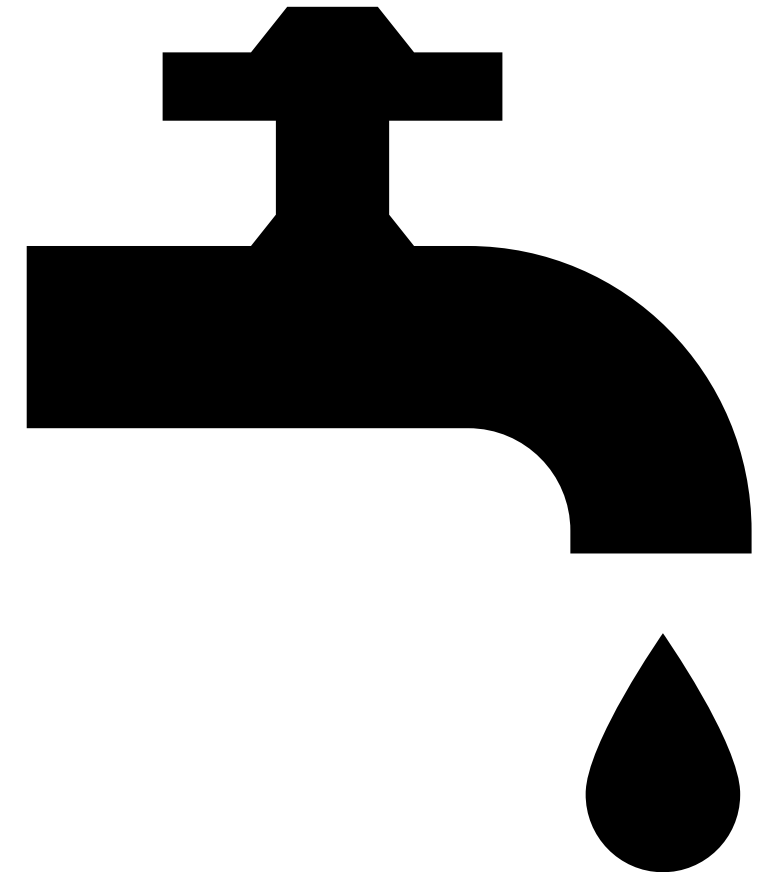
Pipeline Design

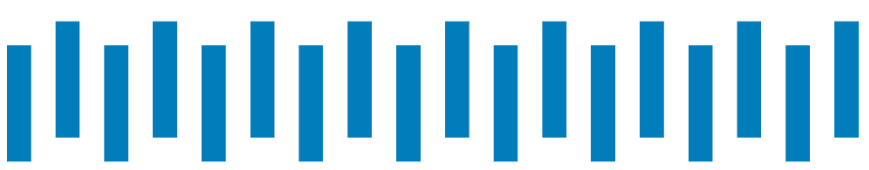
Suction Line

- 24 Diameter DIP, open cut construction and 1 auger bore
- 30" HDPE DR 13.5, HDD and open cut construction

Discharge Line

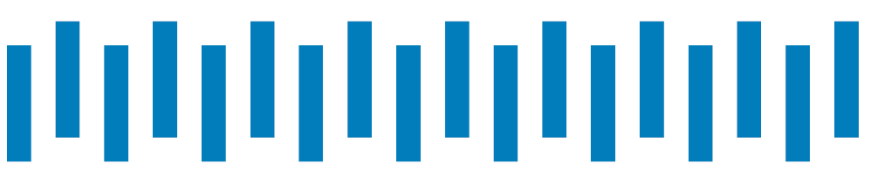
- 24 Diameter DIP, open cut construction
- 30" HDPE DR varies, 3 auger bores
- Construction on varied to steep slopes





Auger Bore Construction





Pipeline Construction



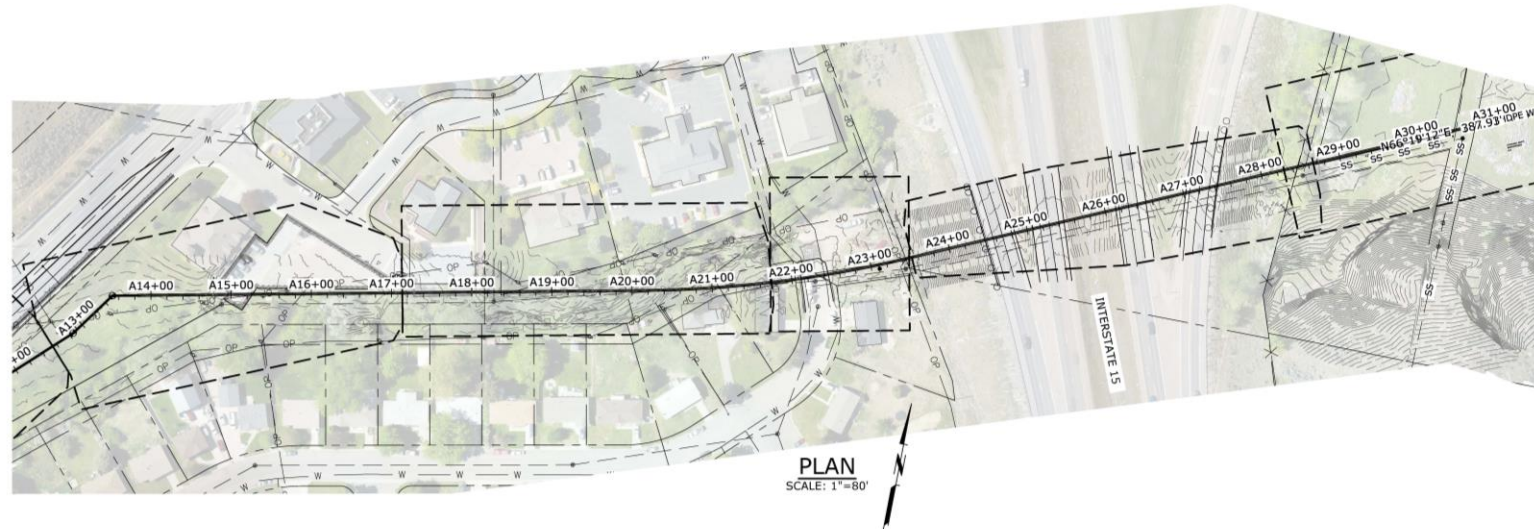


HDD Design Challenges

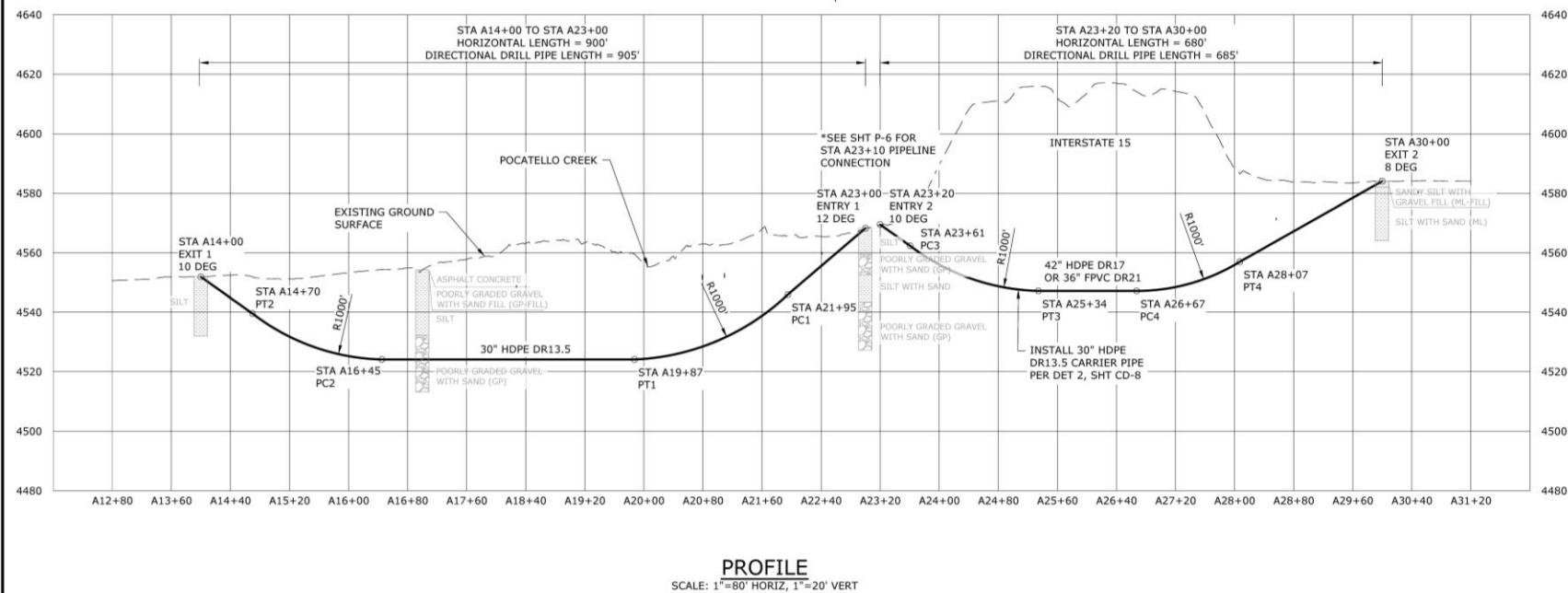
- Crossing needed for both Pocatello Creek and I-15
- ITD crossing length at limit of auger bore limitations (both length and diameter)
- Pocatello Creek crossing almost parallel with creek in restricted corridor adjacent to existing buildings and utilities
- Casing required by ITD for I-15 crossing, but not required for Pocatello Creek
- Approximately 80' depth under I-15
- Ultimately two alternative profiles provided for contractor to bid
- HDPE and CPVC allowed for casing
- Tight tolerances at each end of crossing

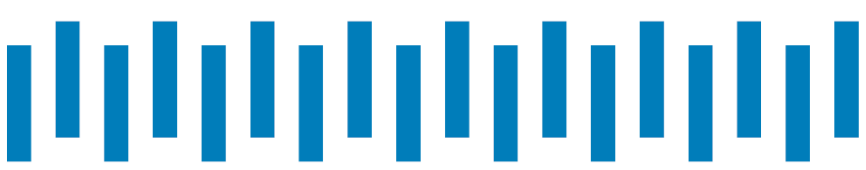


HDD Alternative 1

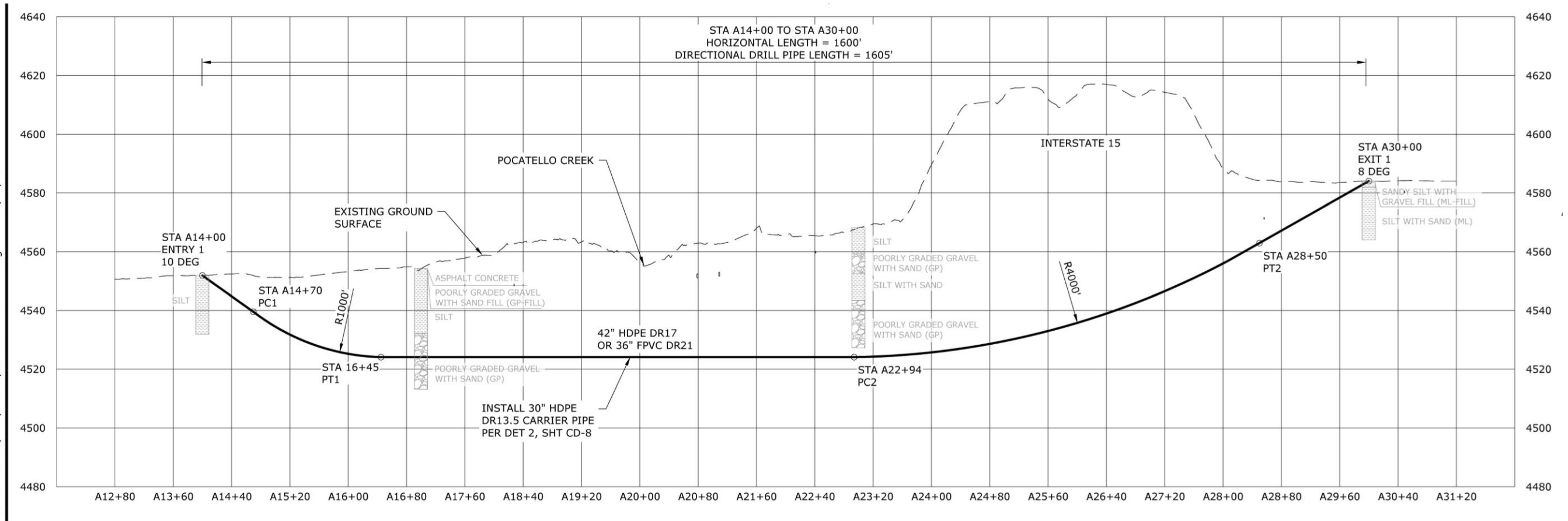


- NOTES:**
1. DRILL PA MEASUREM
 2. CONTRA LOCATE EXI CONFLICTS
 3. CONTRA UNDERGRO ENTRY AND WORK ARE/ POTHOLED
 4. DRILLING MODIFIED I FACILITIES.
 5. CONTRA FOR AREA I INADVERTE
 6. CONTRA IN REFERE
 7. SUBSURI REFERENCE
 8. SEE PIPE EXISTING L
 9. 42" HDPE MAY BE DR DIAMETER (



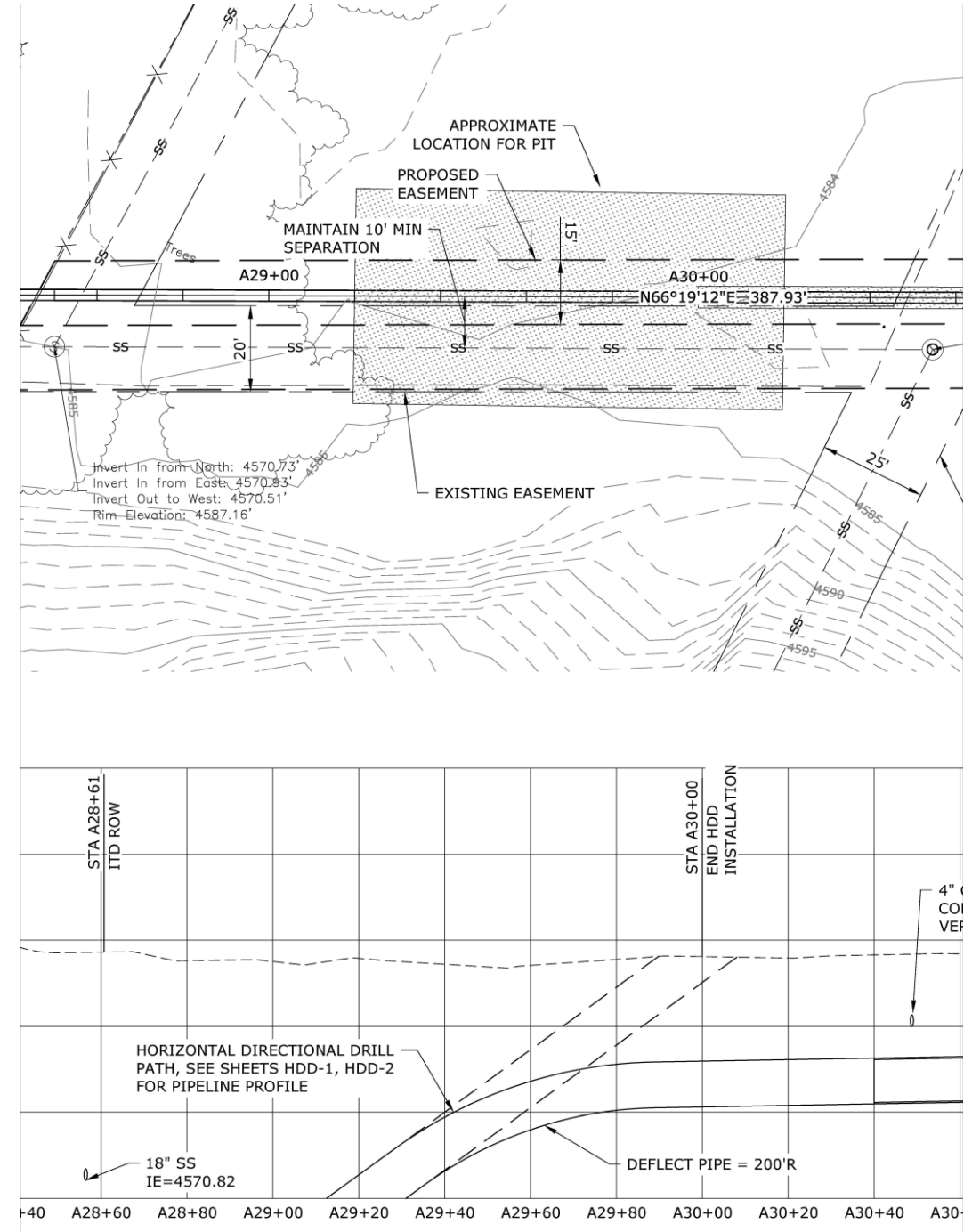


HDD Alternative 2

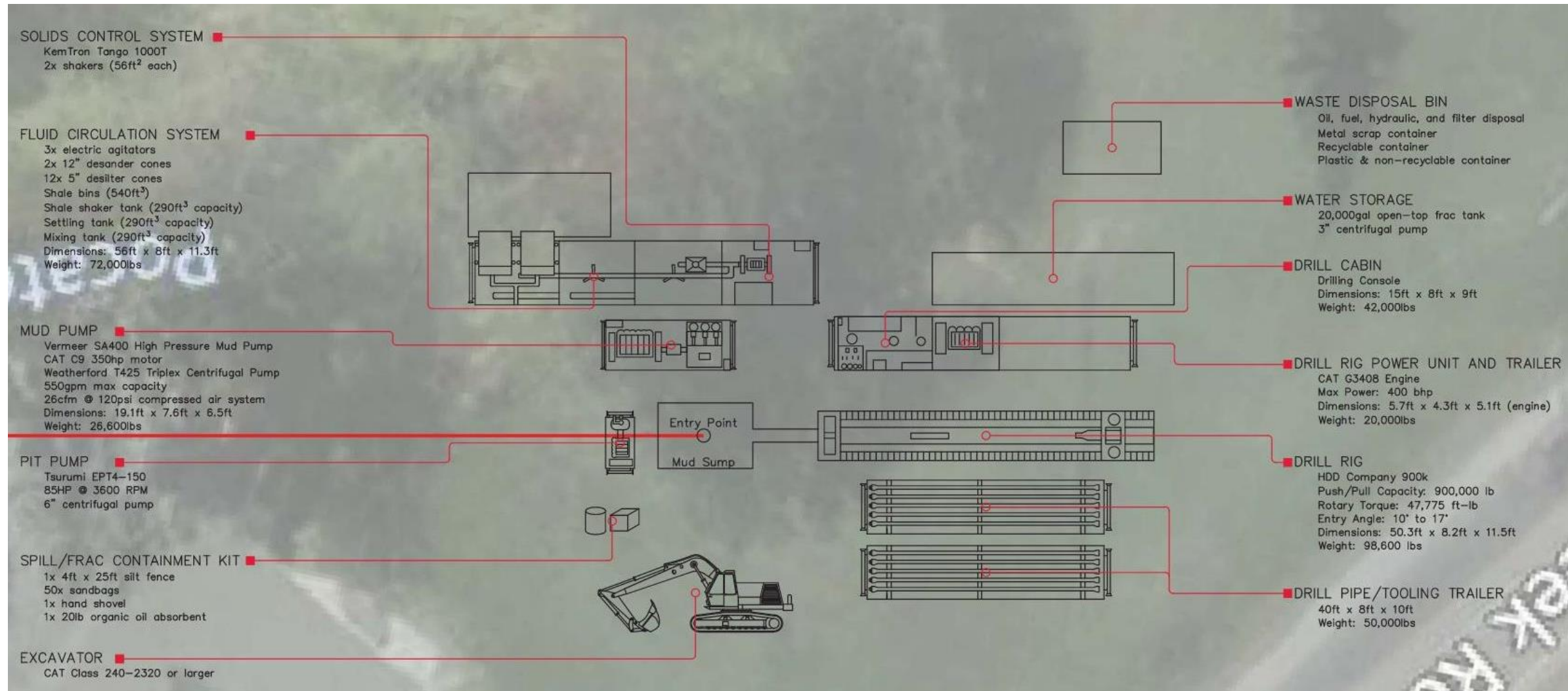


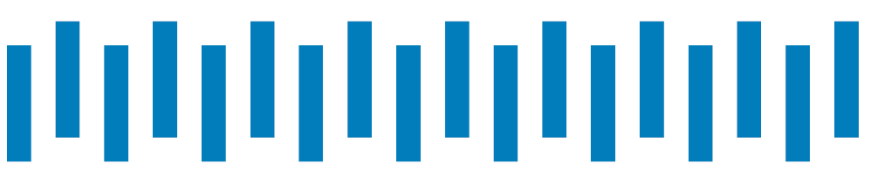


HDD Tolerances



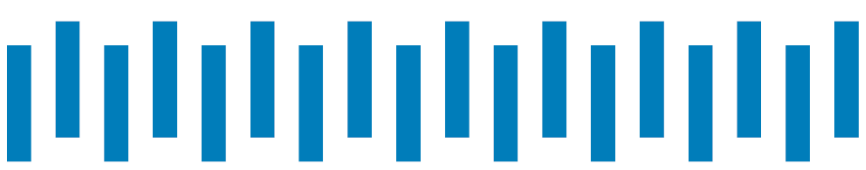
HDD Construction Photos





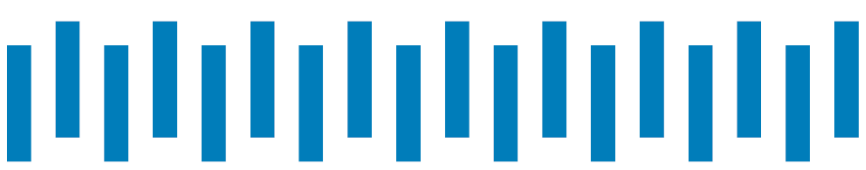
HDD Construction Photos





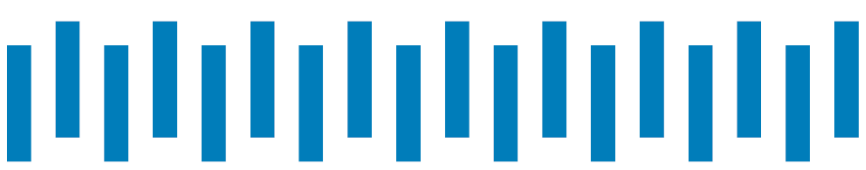
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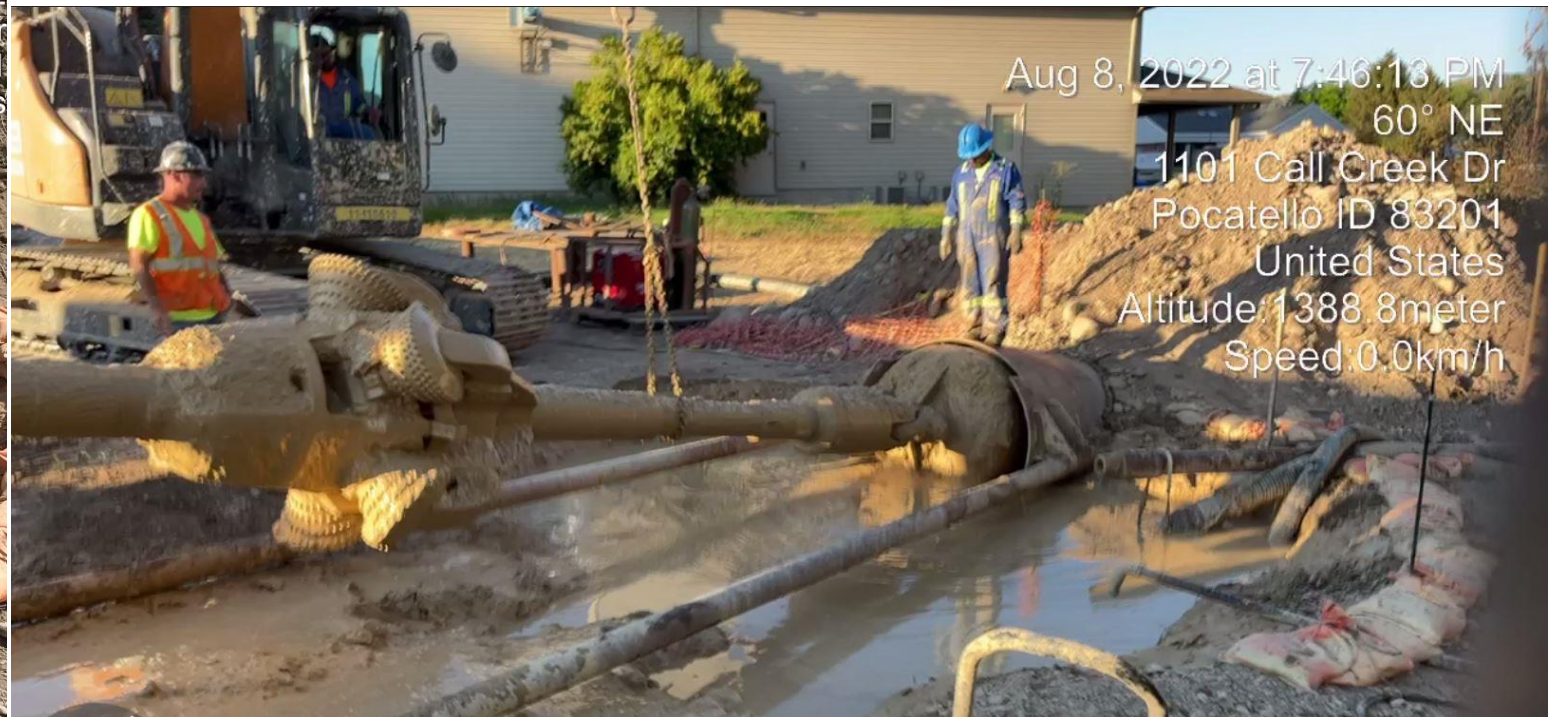


HDD Construction Photos





HDD Construction Photos





Network: Aug 8, 2022 at 10:09:41 AM MDT
Local: Aug 8, 2022 at 10:09:41 AM MDT
N 42° 53' 44.348", W 112° 26' 0.965"
21° N
1-15 N
Pocatello ID 83201
United States



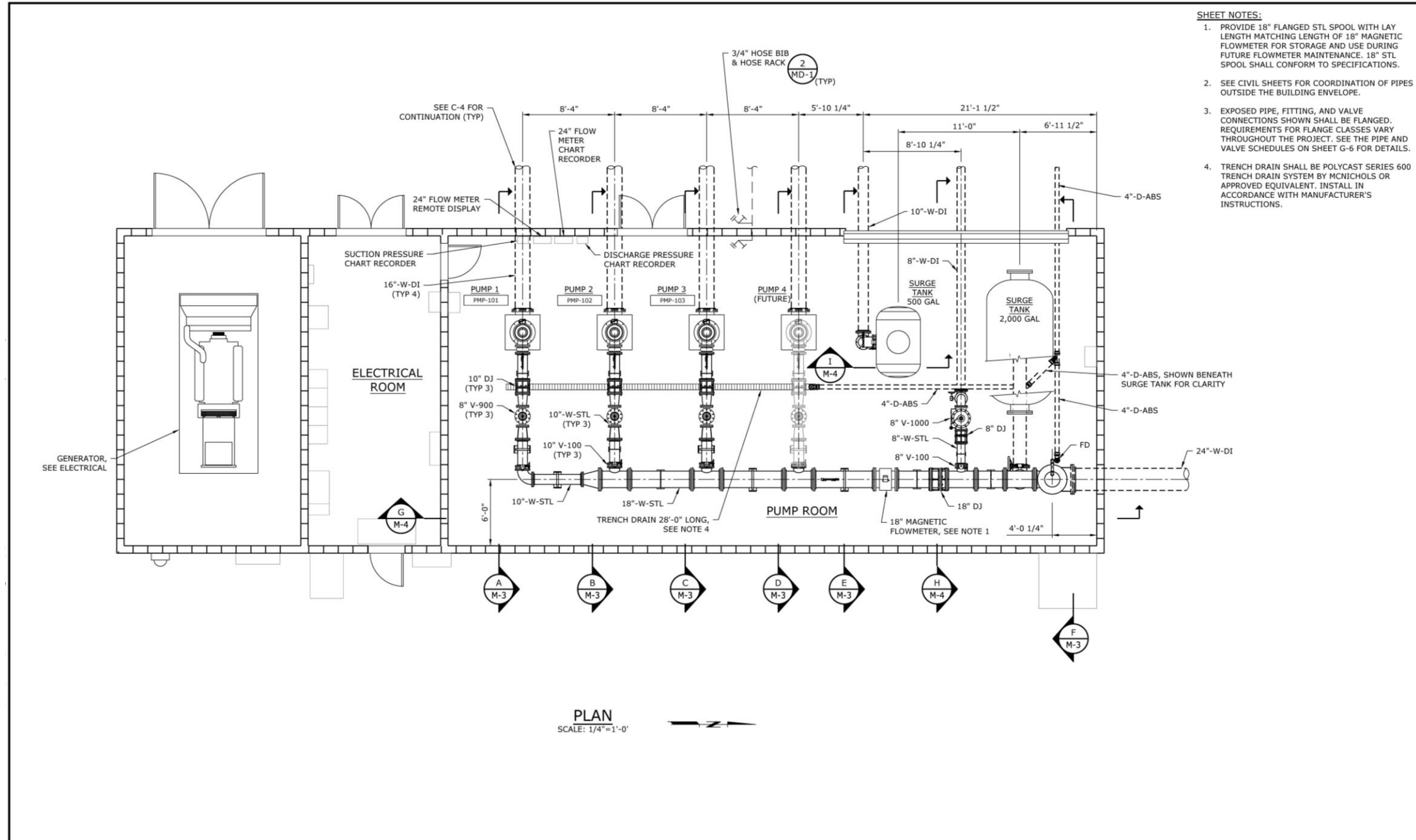


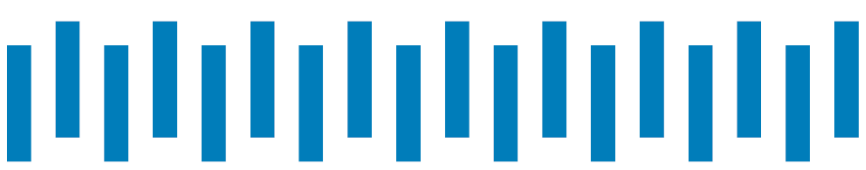


Booster Station

- 3 250-hp vertical turbine pumps with space for 4th pump
- 230 psi operating pressure
- 250 psi anticipated surge pressure
- 5,800 gpm firm capacity
- 500-gallon inlet and 2,000-gallon outlet surge tanks
- High pressure blowoff
- 500 kw Generator

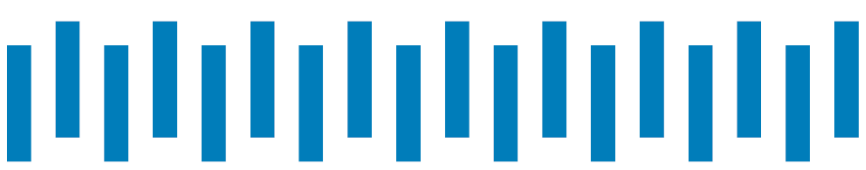
Booster Station





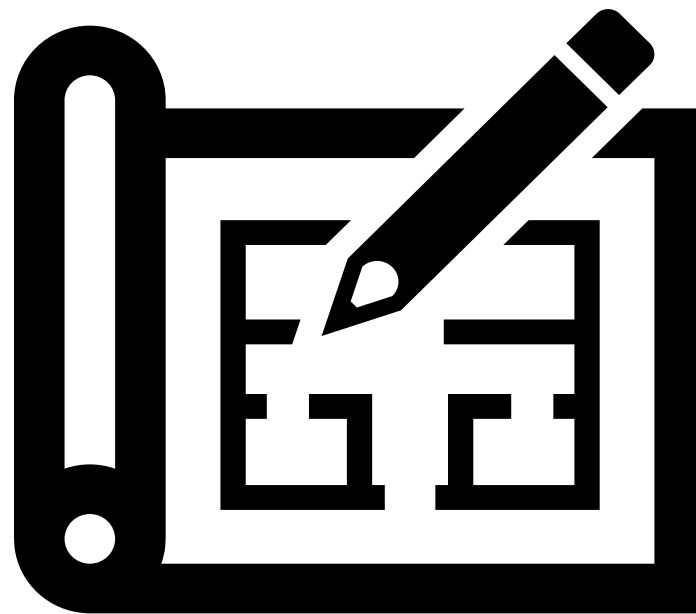
Booster Station

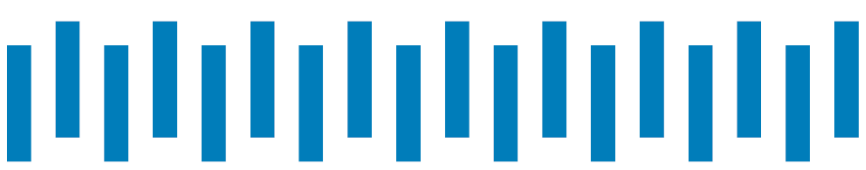




Lessons Learned

Importance of water system planning to serve future needs

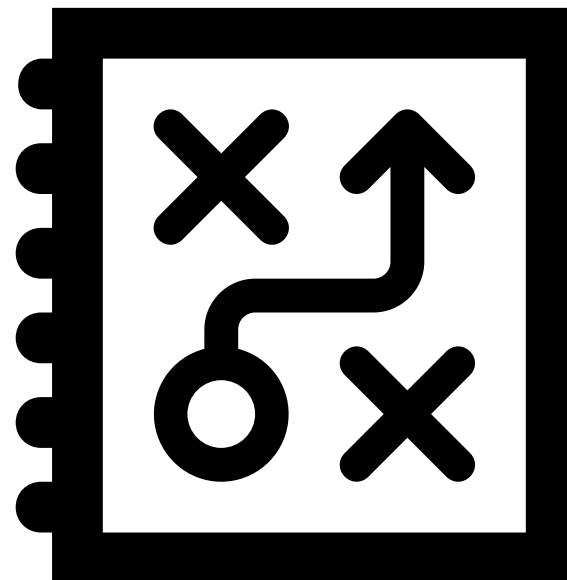




Lessons Learned

No plan survives first contact with the enemy! Need to have the ability to adjust design concepts based on field conditions and alternative analysis

1. Well project to high pressure booster station and 2 ½ miles of piping
2. Multiple options for booster station location and pipeline alignment
3. Material selection during peak of supply chain challenges



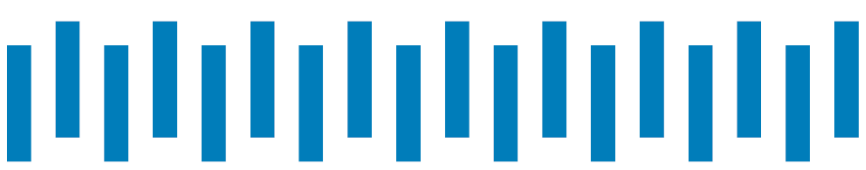


Lessons Learned

Construction lessons learned...too many cover in this presentation!

1. Contractor with high staff turnover
2. Material and equipment lead time
3. Testing and startup





Construction complete! Final cost 1.5% over \$12M bid



THANK YOU

